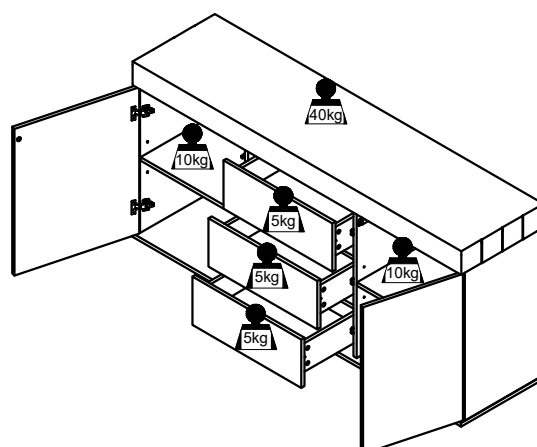
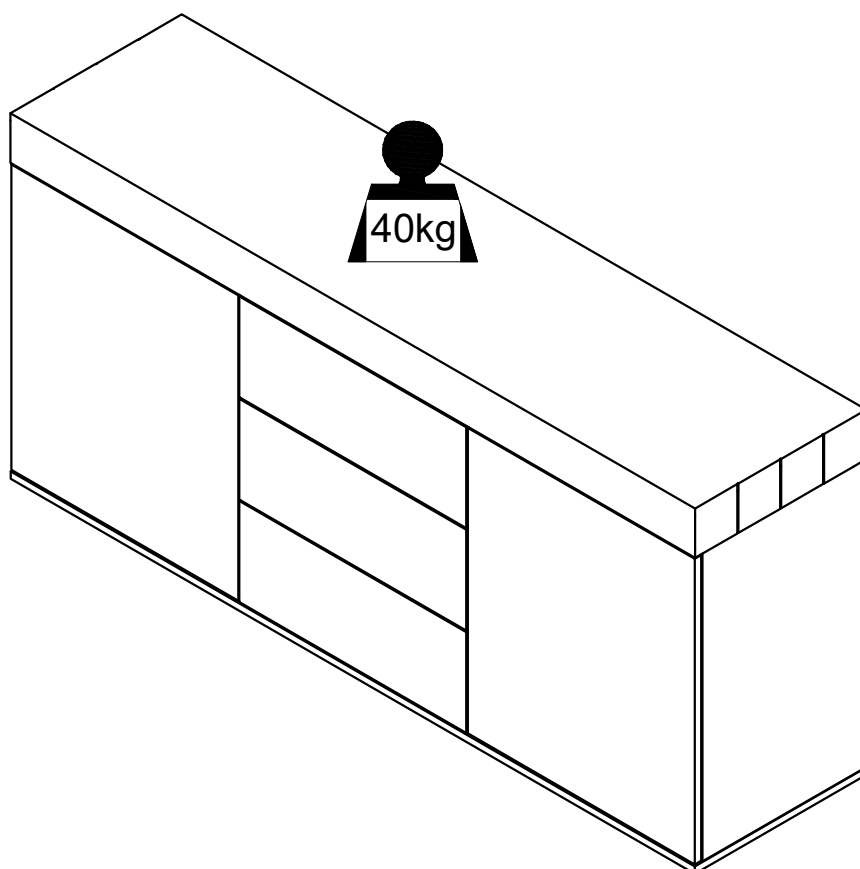
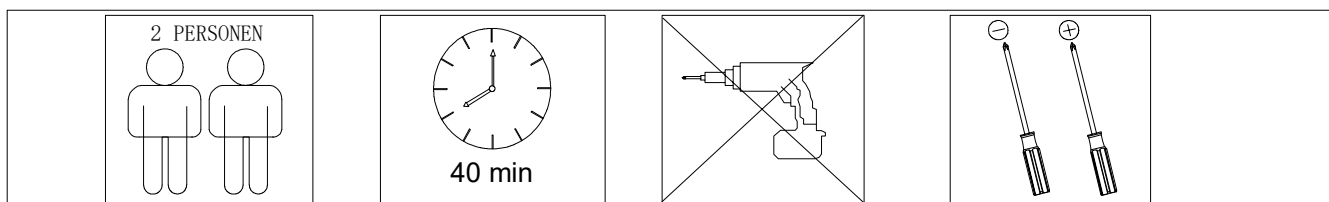
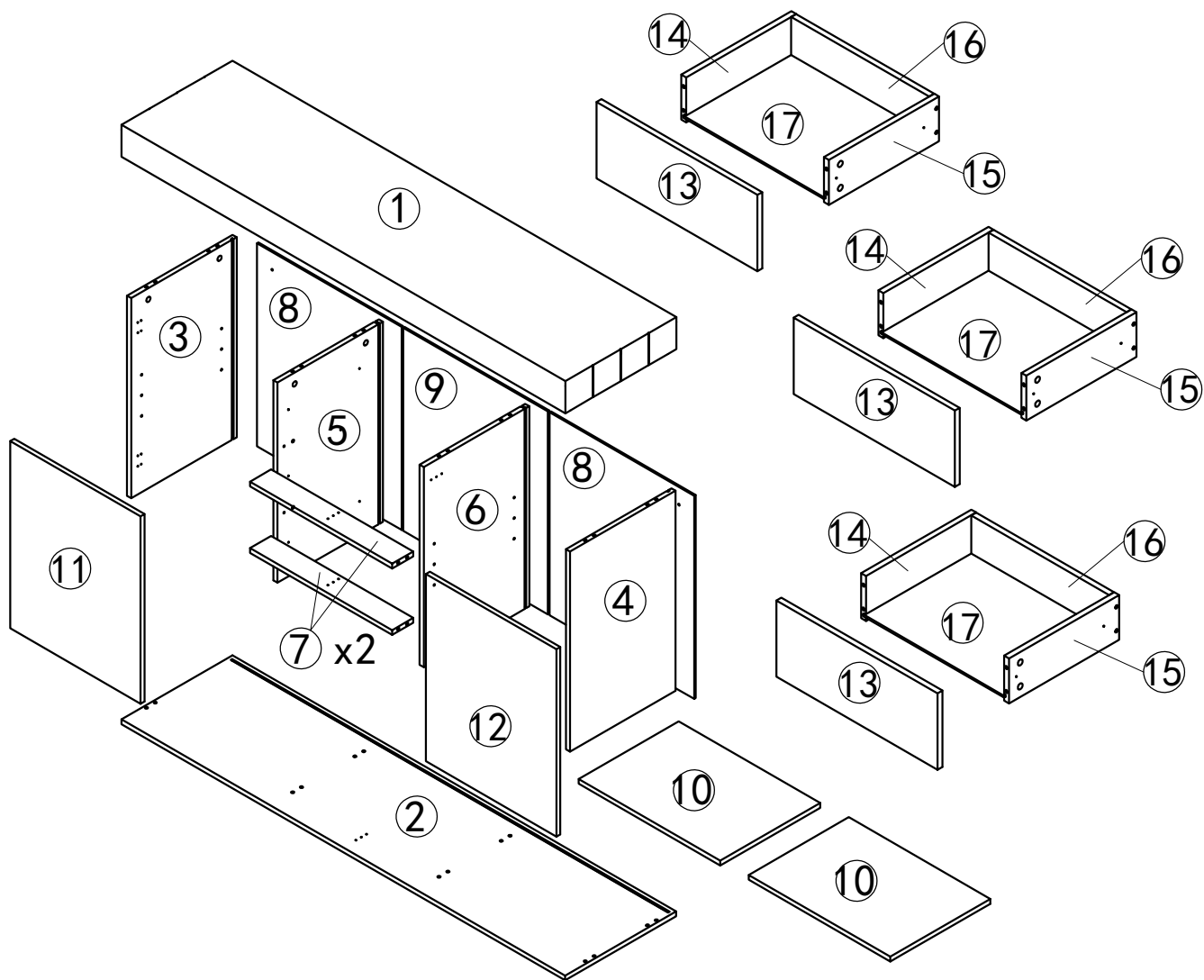


# Assemble instruction

## CARA

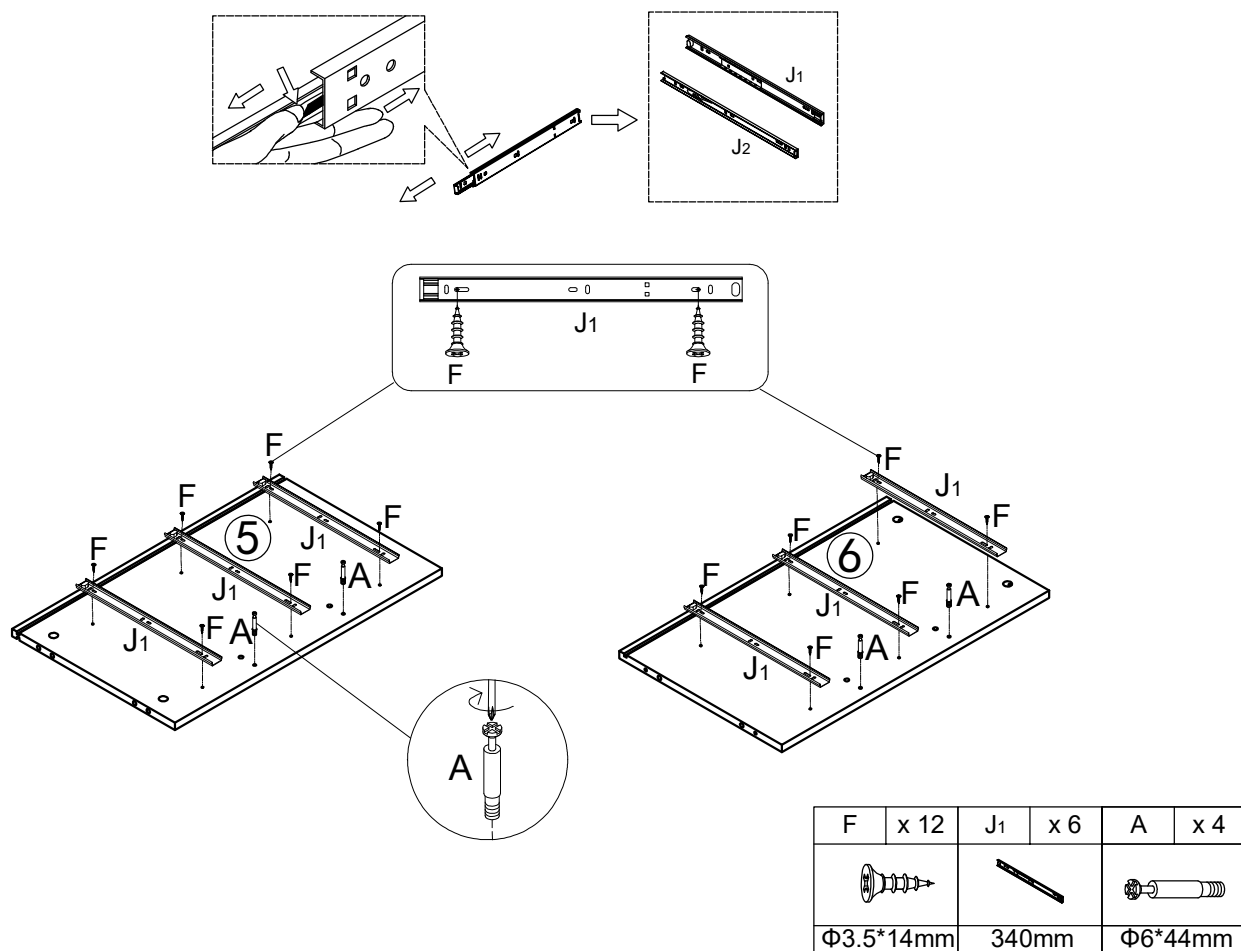
### 27980027-02



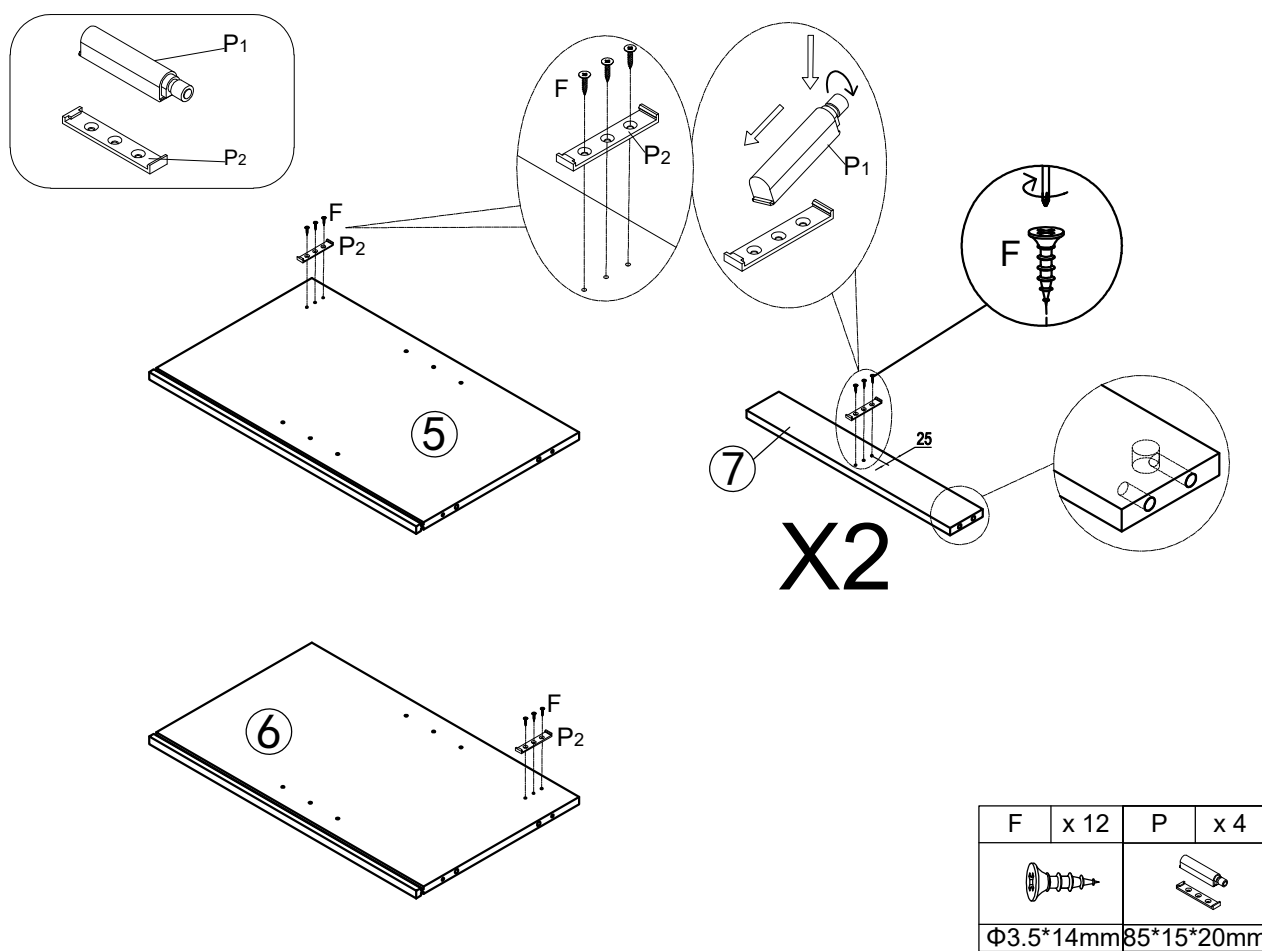


|                             |                          |                           |                         |                           |                           |                           |                           |
|-----------------------------|--------------------------|---------------------------|-------------------------|---------------------------|---------------------------|---------------------------|---------------------------|
| A   x 24<br><br>Φ6*44mm     | B   x 24<br><br>Φ15*12mm | C   x 20<br><br>Φ20*0.5mm | D   x 20<br><br>Φ8*30mm | E   x 32<br><br>Φ3.5*16mm | F   x 39<br><br>Φ3.5*14mm | G   x 24<br><br>Φ4*14mm   | H   x 1<br><br>4#         |
| I   x 8<br><br>7*50mm       | J   x 6<br><br>340mm     | K   x 4<br><br>Φ35        | L   x 12<br><br>Φ4*35mm | M   x 8<br><br>Φ5*18mm    | N   x 12<br><br>Φ3*16mm   | O   x 12<br><br>14*14*9mm | P   x 5<br><br>85*15*20mm |
| Q   x 5<br><br>Φ16*2/3*12mm | R   x 2<br><br>Ø8*38mm   | S   x 2<br><br>Φ4*60mm    | T   x 8<br><br>Φ55*18mm | U   x 2<br><br>Φ29*17mm   |                           |                           |                           |

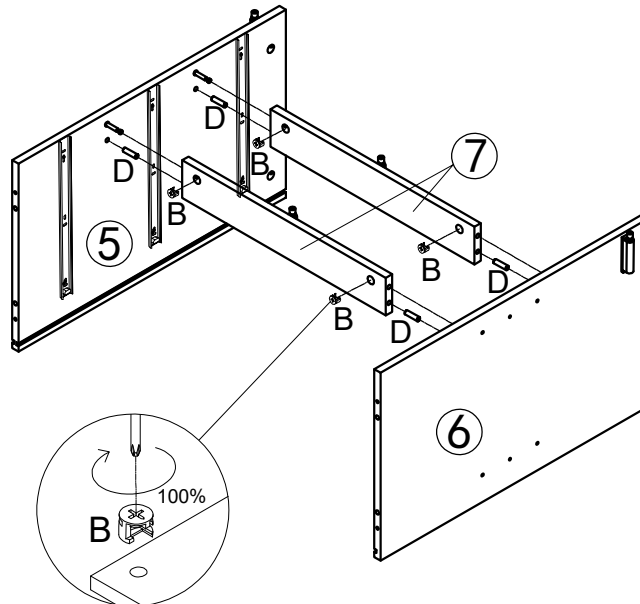
1



2

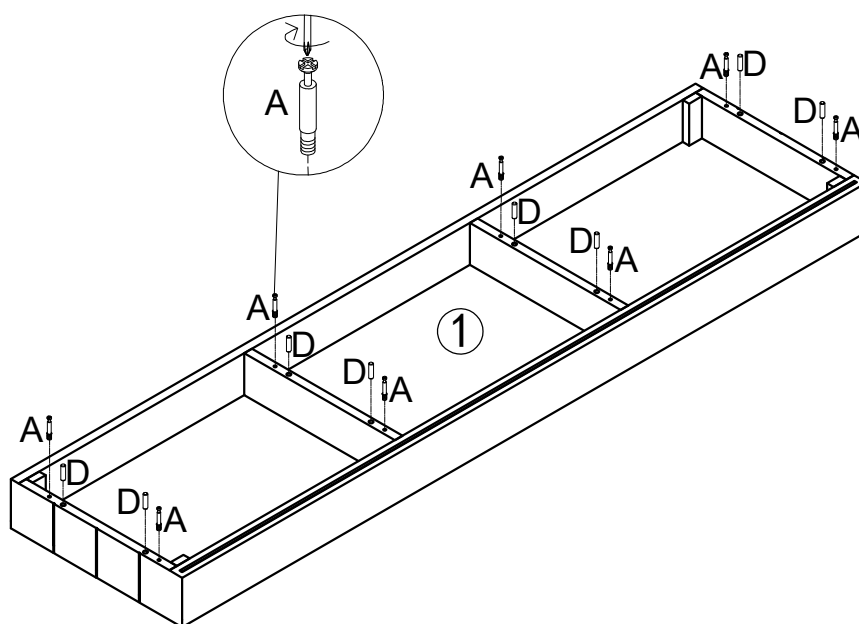


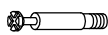
3



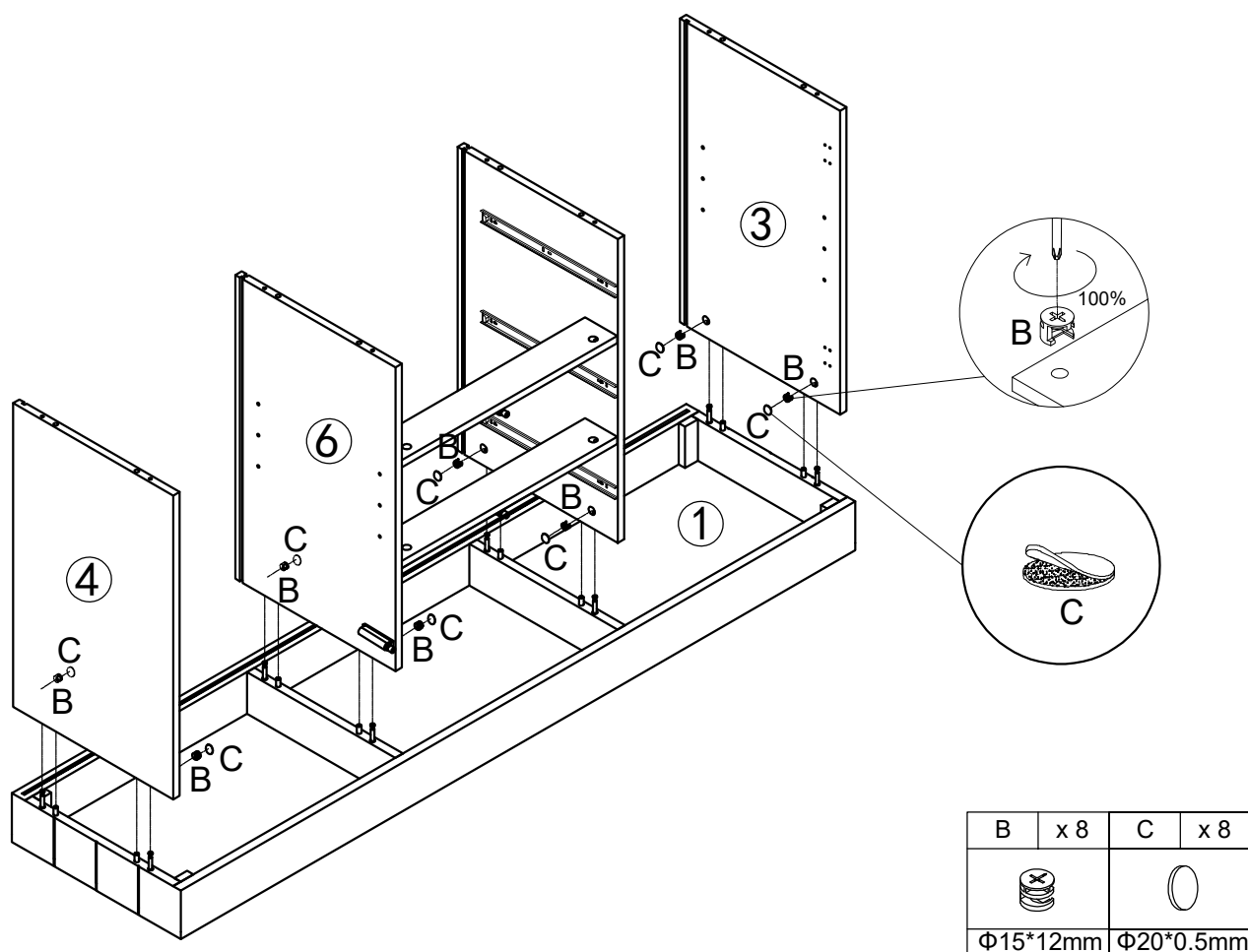
| B                                                                                     | x 4 | D                                                                                     | x 4 |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
|  |     |  |     |
| Φ15*12mm                                                                              |     | Φ8*30mm                                                                               |     |

4

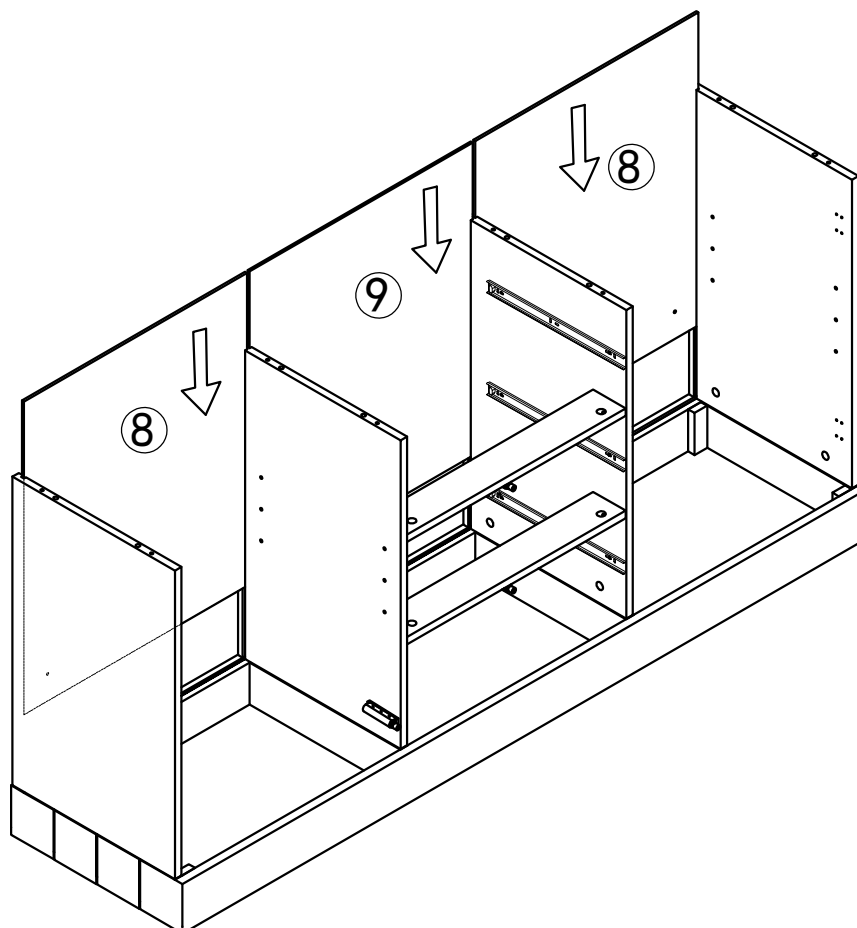


| A                                                                                     | x 8 | D                                                                                     | x 8 |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
|  |     |  |     |
| Φ6*44mm                                                                               |     | Φ8*30mm                                                                               |     |

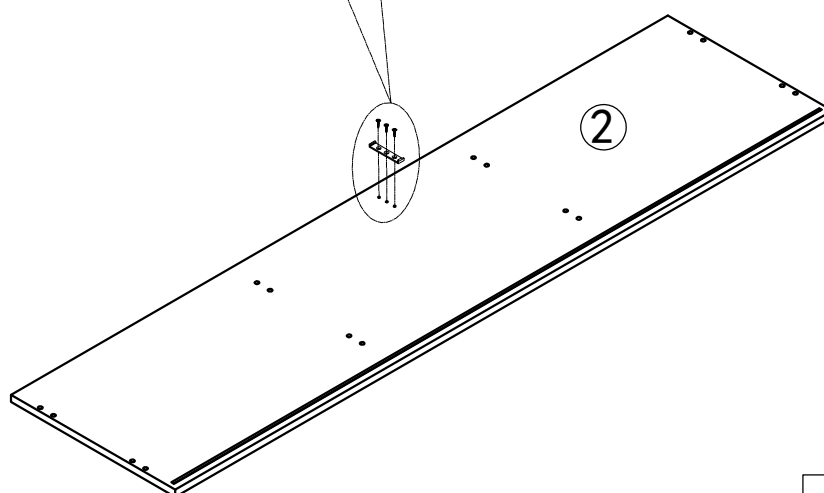
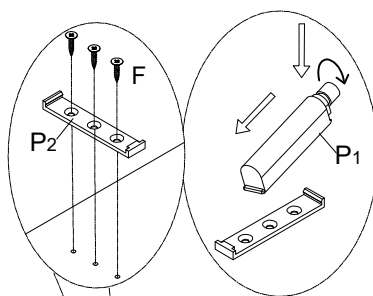
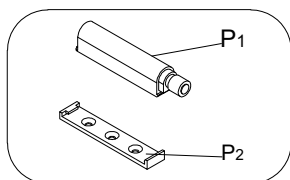
5



6

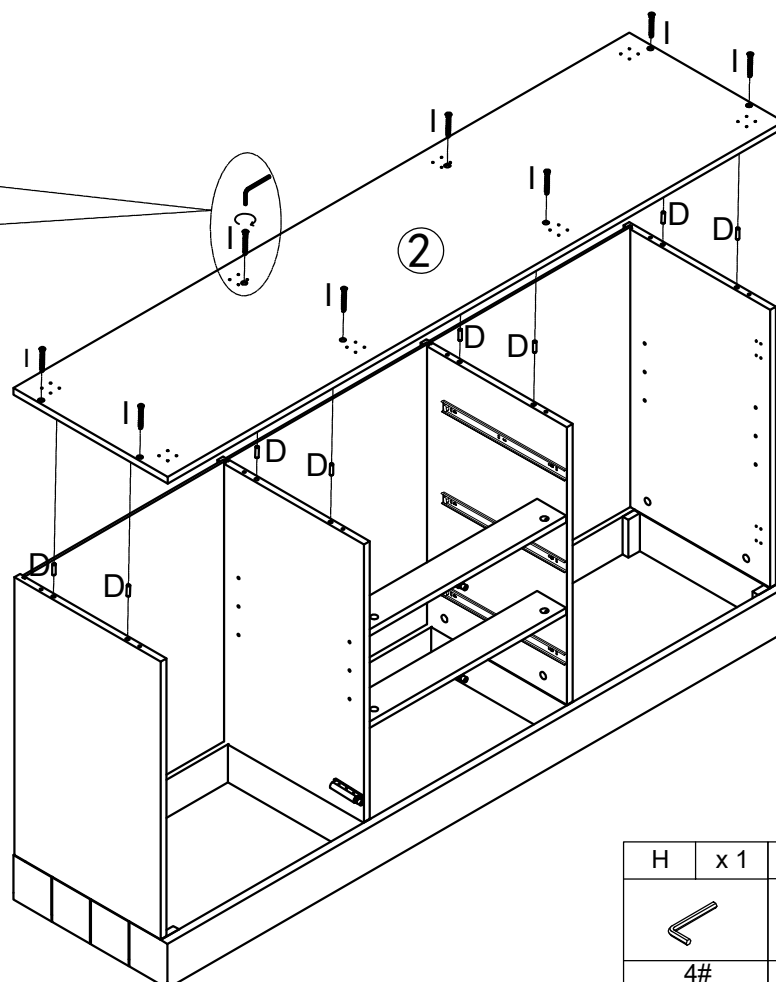
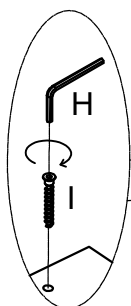


7



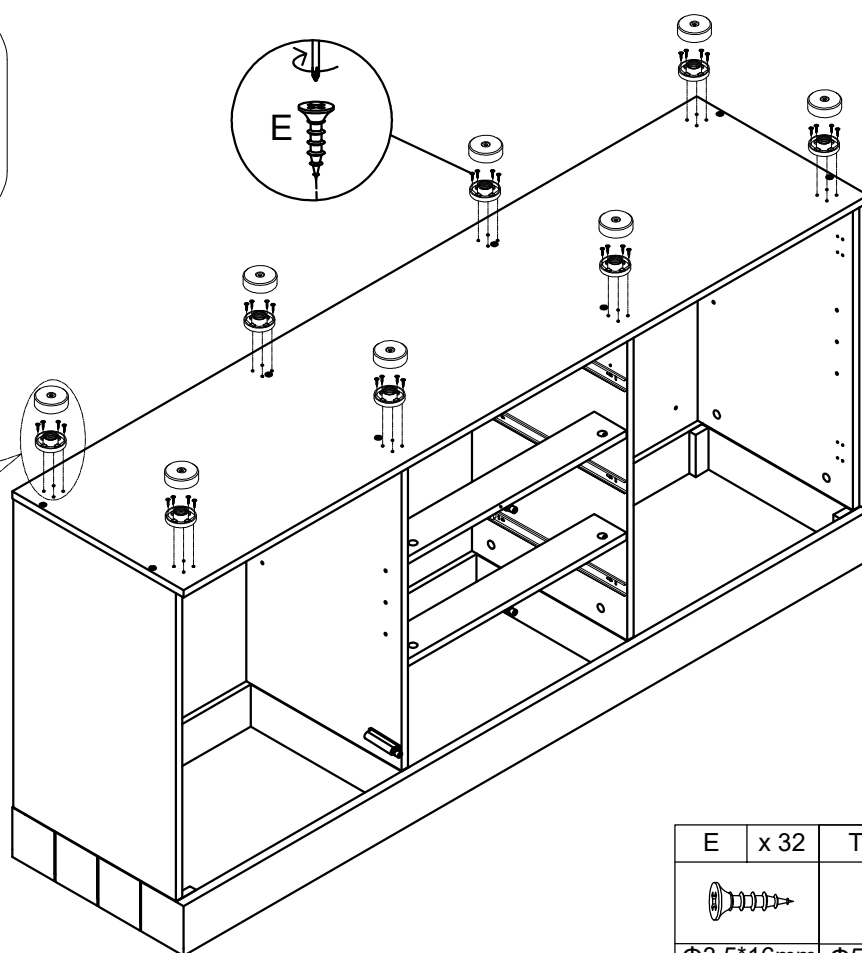
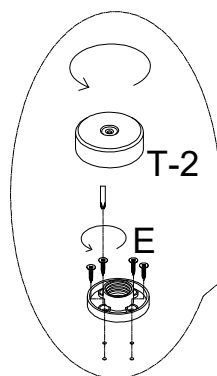
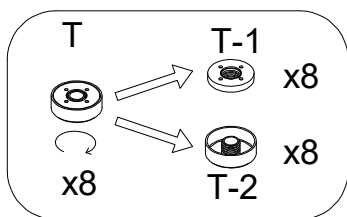
| F                                                                                     | x 3 | P                                                                                     | x 1 |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
|  |     |  |     |
| Φ3.5*14mm                                                                             |     | 85*15*20mm                                                                            |     |

8



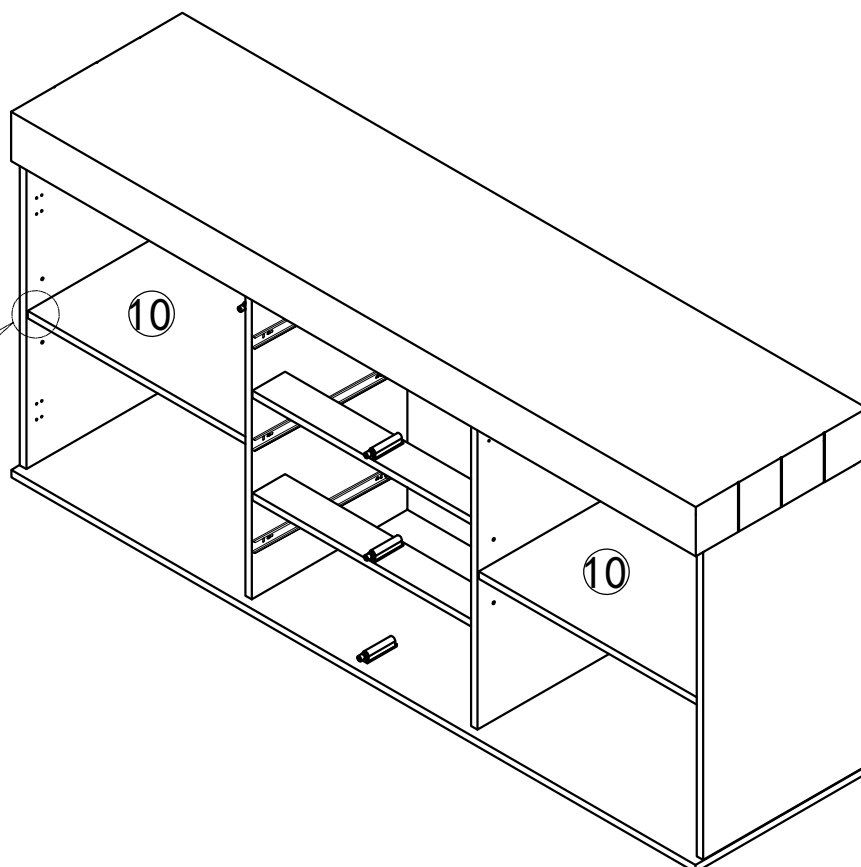
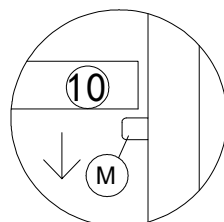
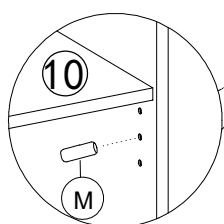
| H                                                                                     | x 1 | D                                                                                     | x 8 | I                                                                                     | x 8 |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
|  |     |  |     |  |     |
| 4#                                                                                    |     | Φ8*30mm                                                                               |     | 7*50mm                                                                                |     |

9



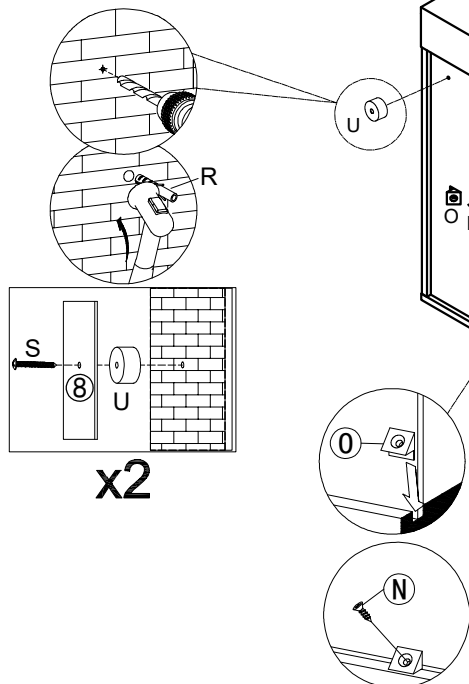
| E                                                                                     | x 32 | T                                                                                     | x 8 |
|---------------------------------------------------------------------------------------|------|---------------------------------------------------------------------------------------|-----|
|  |      |  |     |
| Φ3.5*16mm                                                                             |      | Φ55*18mm                                                                              |     |

10



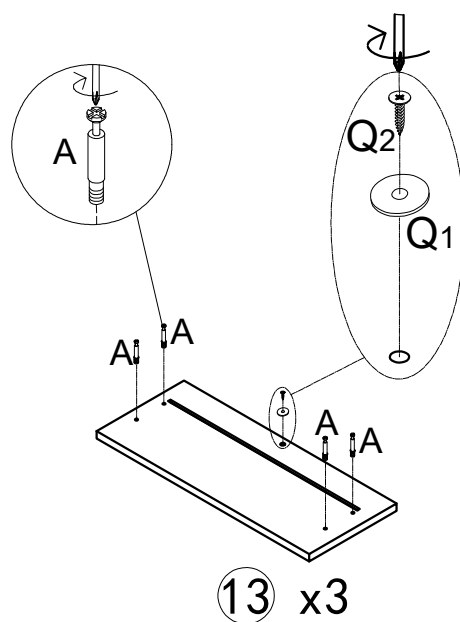
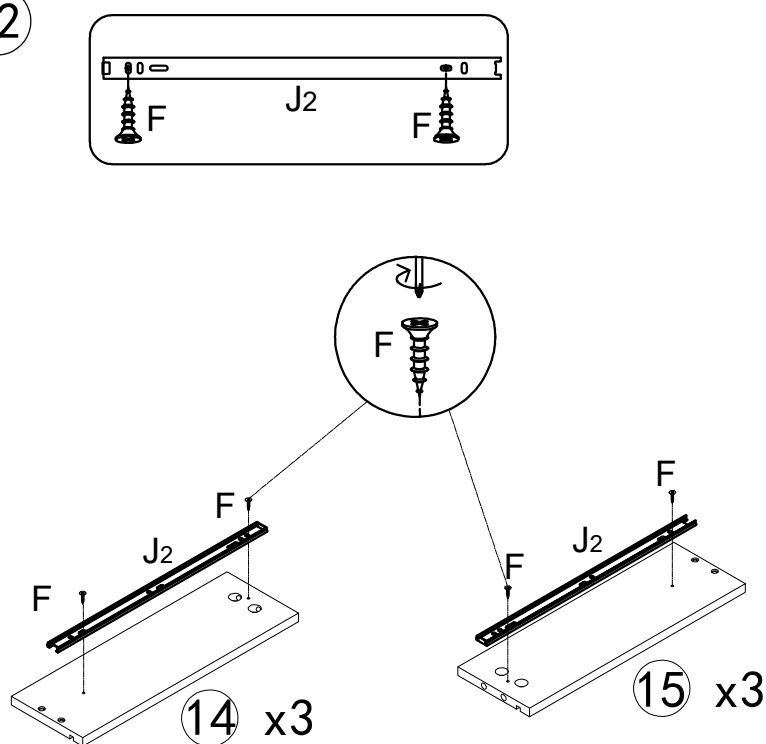
| M                                                                                     | x 8 |
|---------------------------------------------------------------------------------------|-----|
|  |     |
| Φ5*18mm                                                                               |     |

11



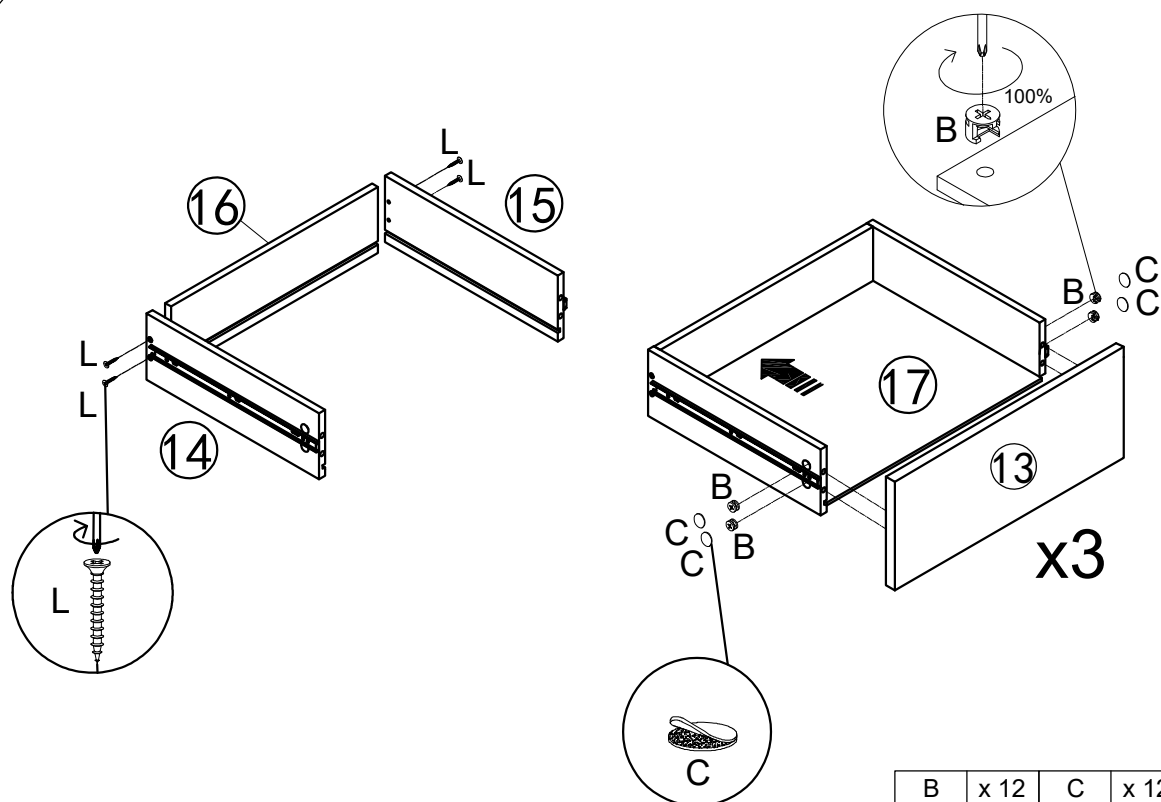
|                                                                                    |     |                                                                                    |     |                                                                                      |     |                                                                                      |      |                                                                                      |      |
|------------------------------------------------------------------------------------|-----|------------------------------------------------------------------------------------|-----|--------------------------------------------------------------------------------------|-----|--------------------------------------------------------------------------------------|------|--------------------------------------------------------------------------------------|------|
| R                                                                                  | x 2 | S                                                                                  | x 2 | U                                                                                    | x 2 | N                                                                                    | x 12 | O                                                                                    | x 12 |
|  |     |  |     |  |     |  |      |  |      |
| Ø8*38mm                                                                            |     | Φ4*60mm                                                                            |     | Φ29*17mm                                                                             |     | Φ3*16mm                                                                              |      | 14*14*9mm                                                                            |      |

12



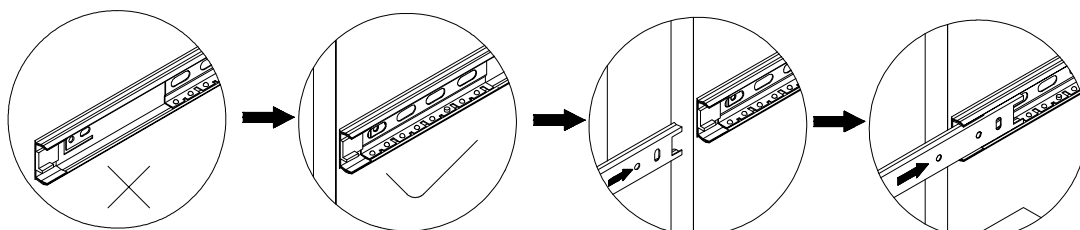
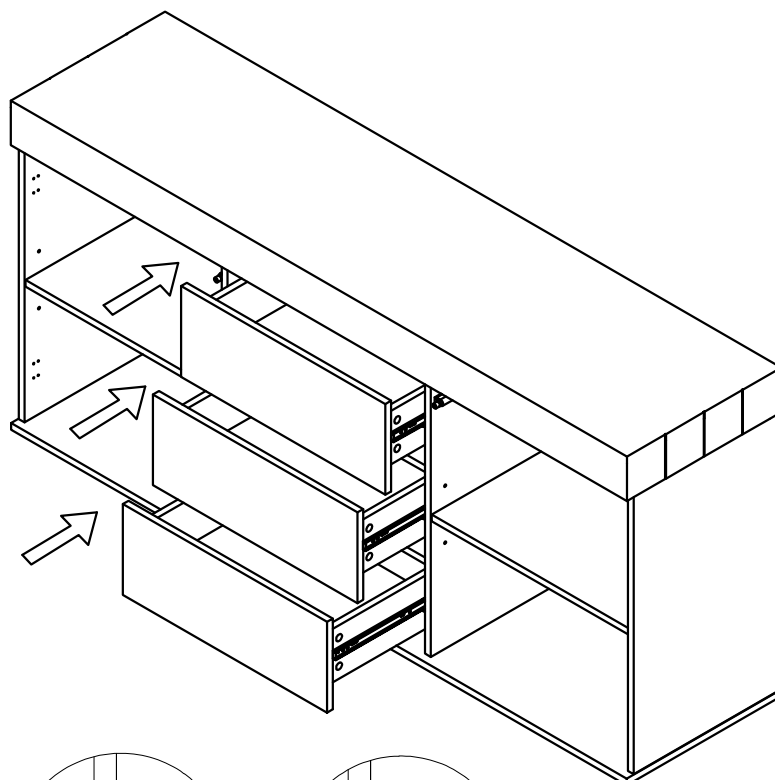
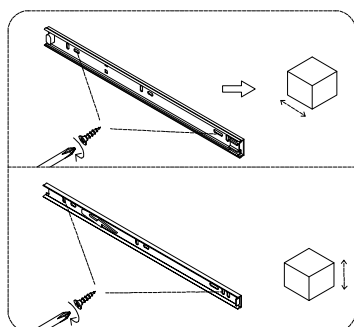
|                                                                                      |      |                                                                                       |      |                                                                                       |     |                                                                                       |     |
|--------------------------------------------------------------------------------------|------|---------------------------------------------------------------------------------------|------|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
| A                                                                                    | x 12 | F                                                                                     | x 12 | J <sub>2</sub>                                                                        | x 6 | Q                                                                                     | x 3 |
|  |      |  |      |  |     |  |     |
| Φ6*44mm                                                                              |      | Φ3.5*14mm                                                                             |      | 340mm                                                                                 |     | Φ16*2/3*12mm                                                                          |     |

13

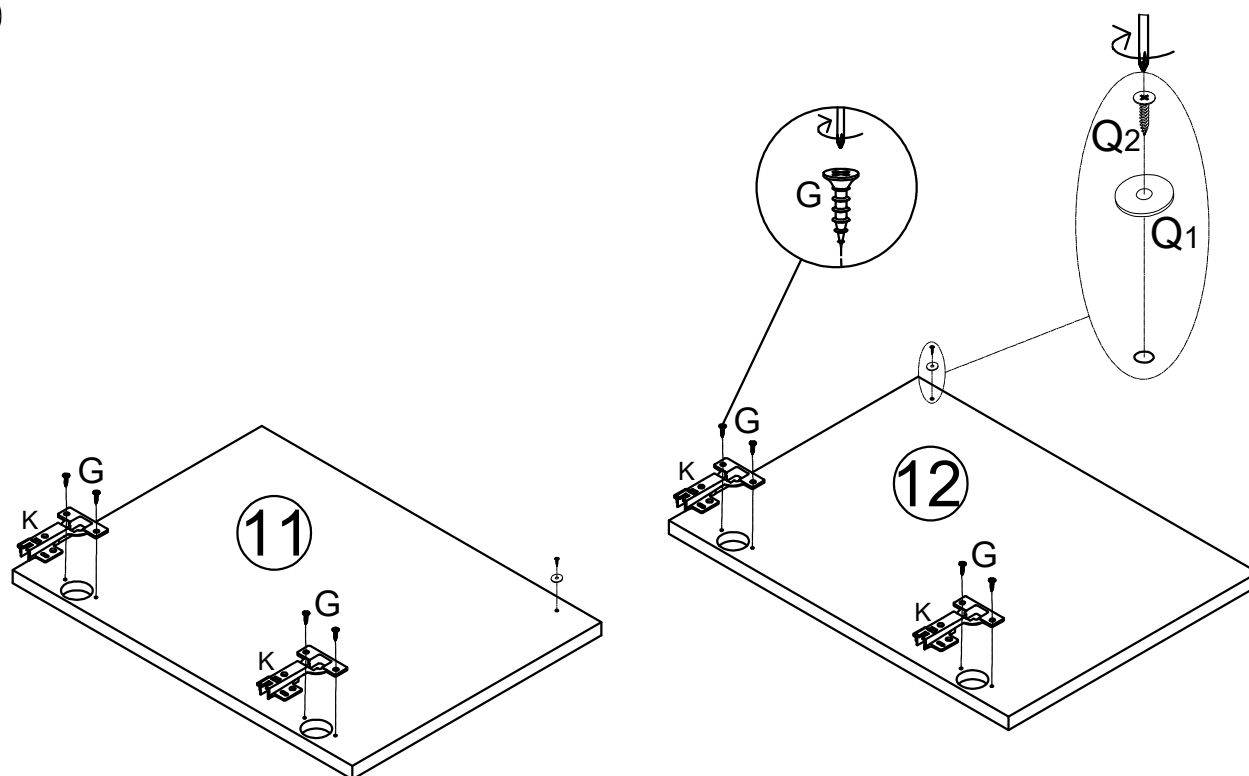


| B                                                                                     | x 12 | C                                                                                     | x 12 | L                                                                                     | x 12 |
|---------------------------------------------------------------------------------------|------|---------------------------------------------------------------------------------------|------|---------------------------------------------------------------------------------------|------|
|  |      |  |      |  |      |
| Φ15*12mm                                                                              |      | Φ20*0.5mm                                                                             |      | Φ4*35mm                                                                               |      |

14

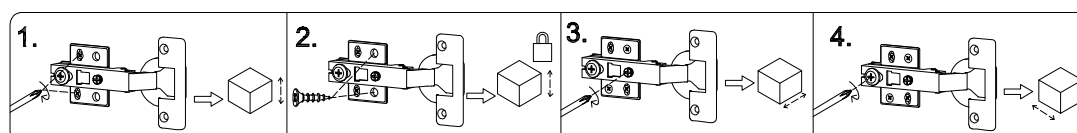
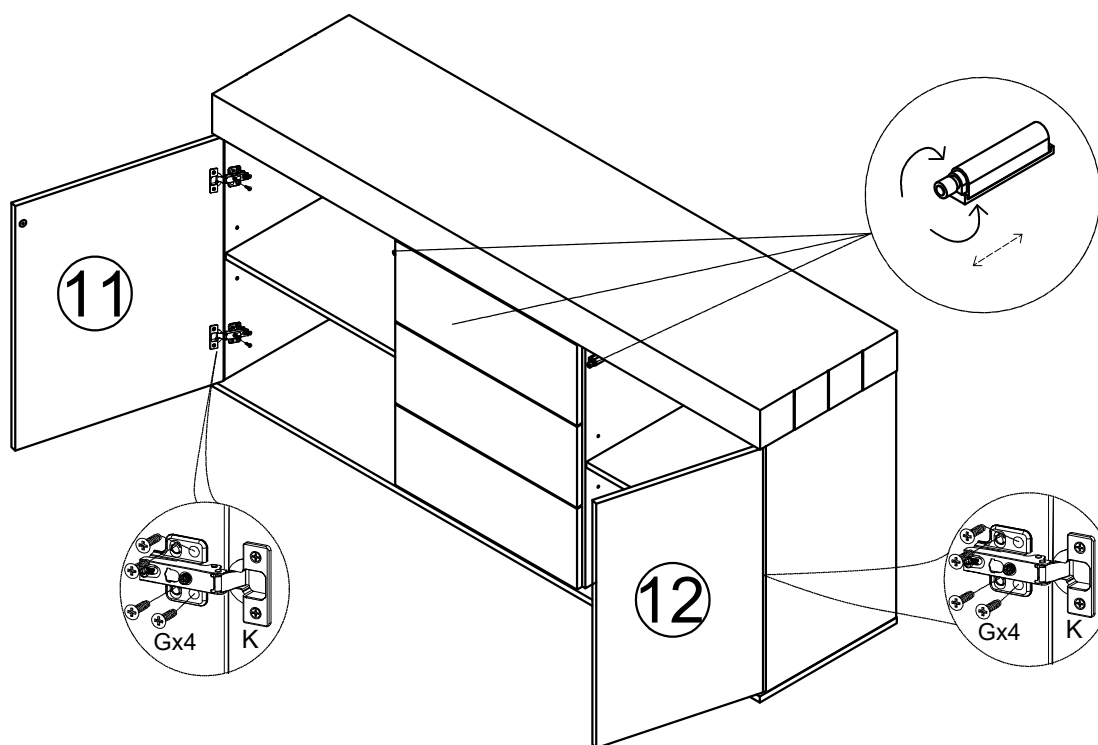


15



| Q                                        | x 2 | G                            | x 8 | K         | x 4 |
|------------------------------------------|-----|------------------------------|-----|-----------|-----|
|                                          |     |                              |     |           |     |
| $\Phi 16 \times 2/3 \times 12 \text{mm}$ |     | $\Phi 4 \times 14 \text{mm}$ |     | $\Phi 35$ |     |

16



| G                            | x 16 |
|------------------------------|------|
|                              |      |
| $\Phi 4 \times 14 \text{mm}$ |      |