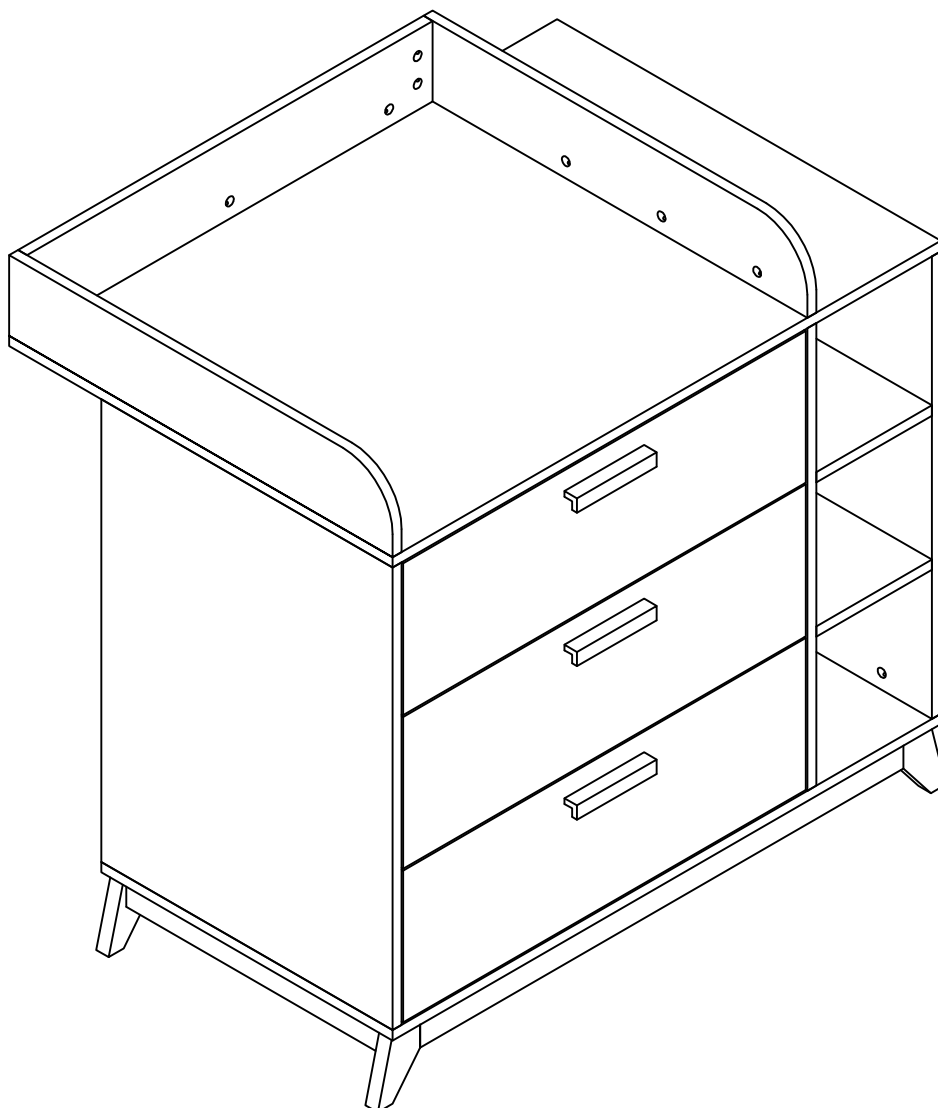
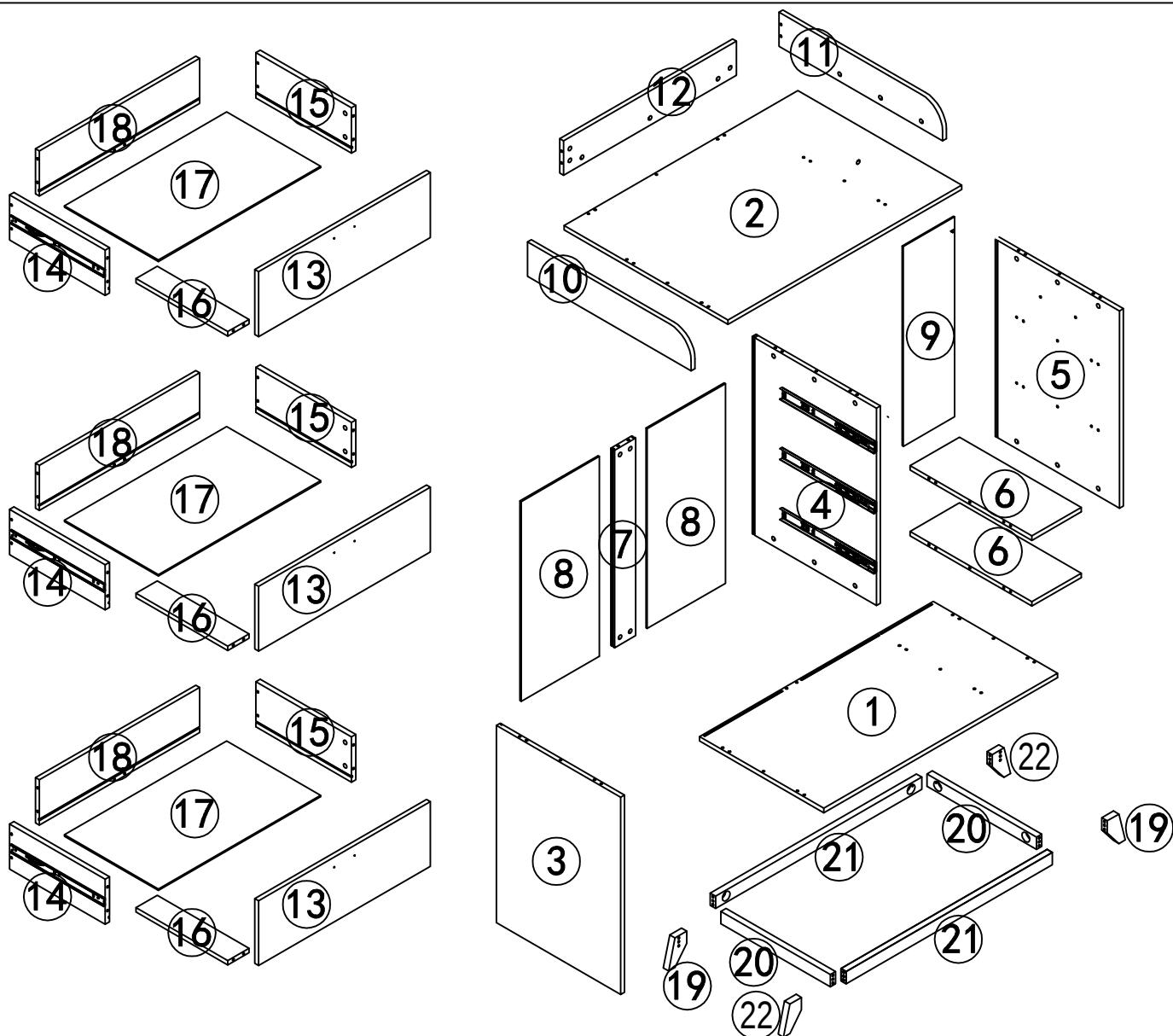
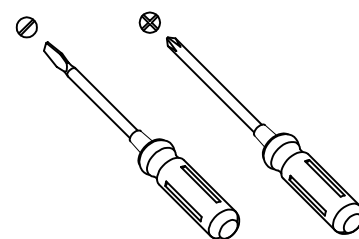
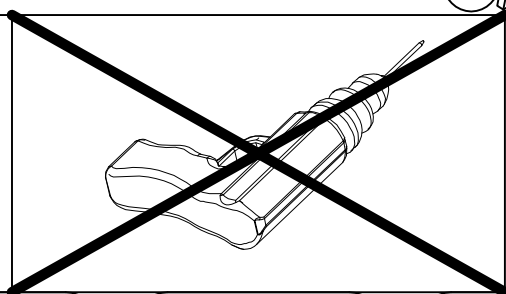
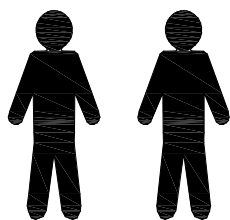


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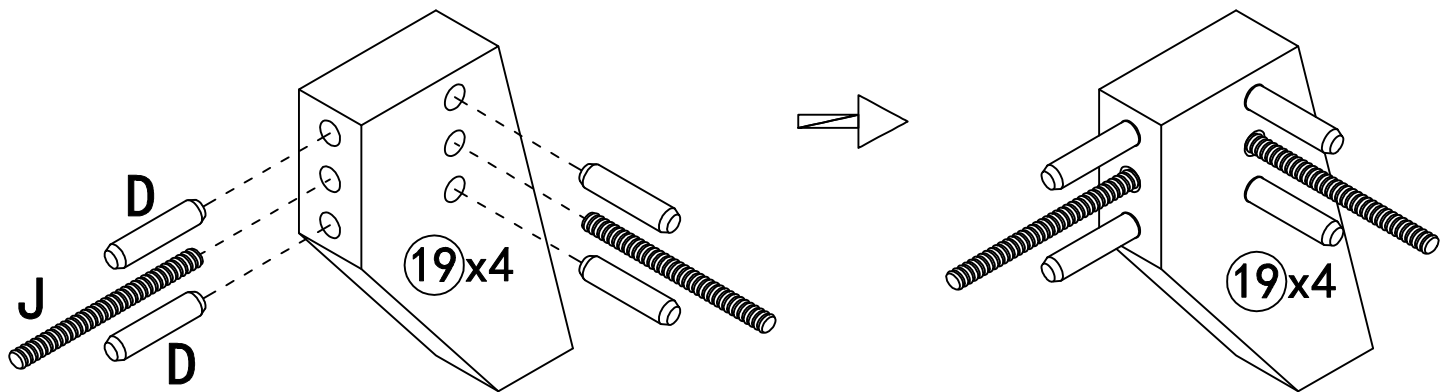
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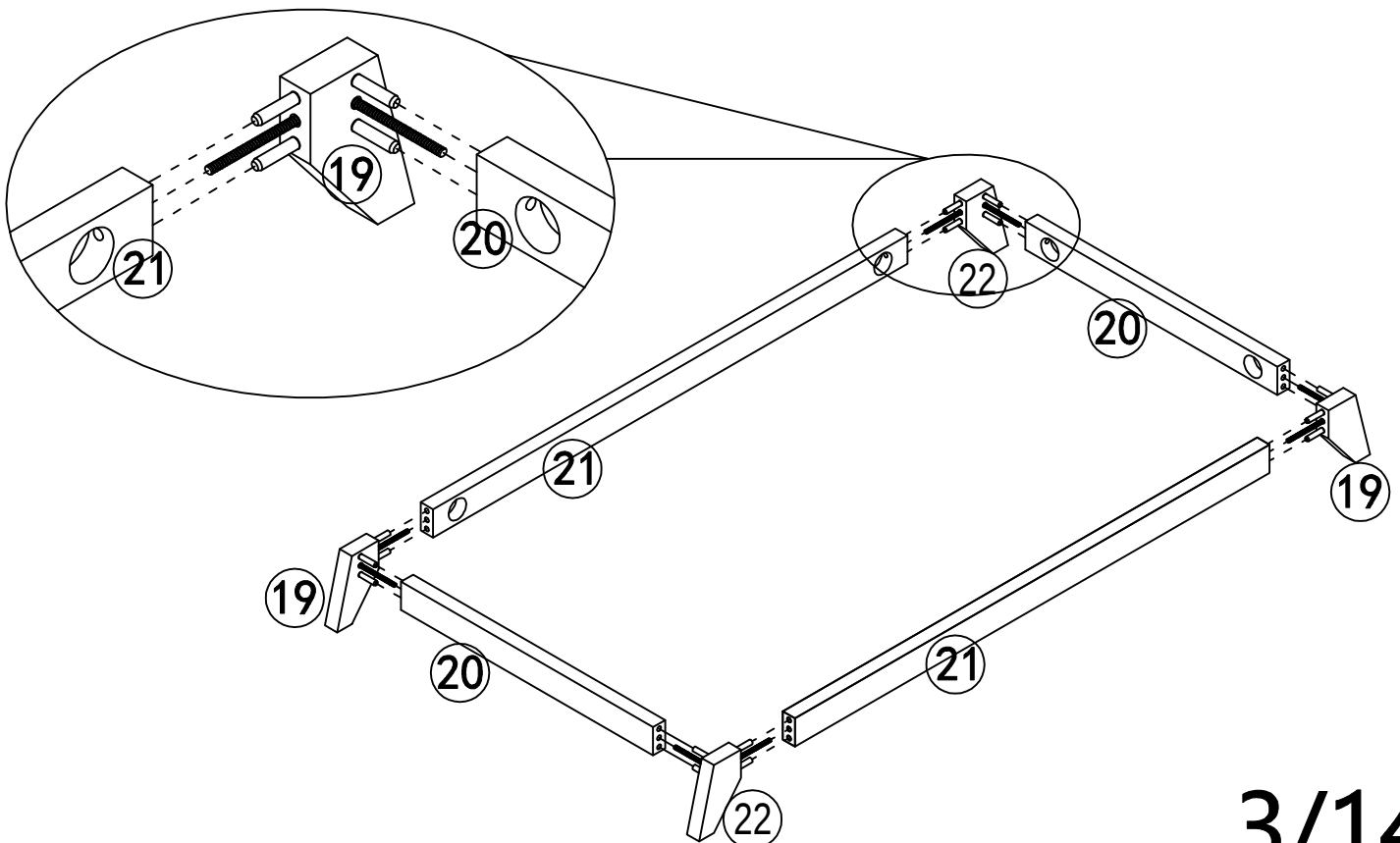
(A) x2 	(B) x6 M4x25mm	(C) x16 DIA3x15mm	(D) x44 DIA8x35mm	(E) x67 DIA6x40mm
(F) x67 DIA15x11mm	(G) x75 DIA15mm	(I) x10 	(J) x8 M8x80mm	(K) x8
(L) x8 DIA8x5mm	(M) x1 	(W) x3 	(V) x20 DIA3x30mm	

Step1

ⓐ	x8	ⓓ	x16
			
M8x80mm		DIA8x35mm	

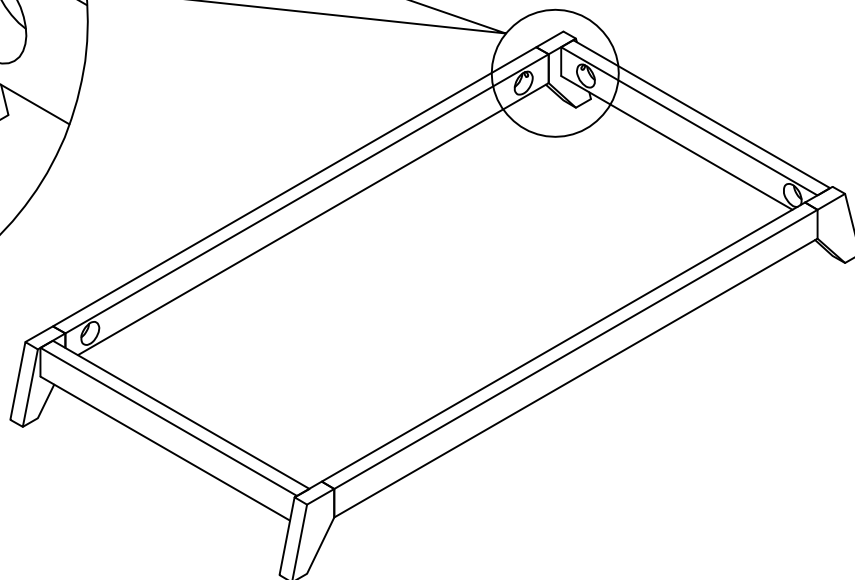
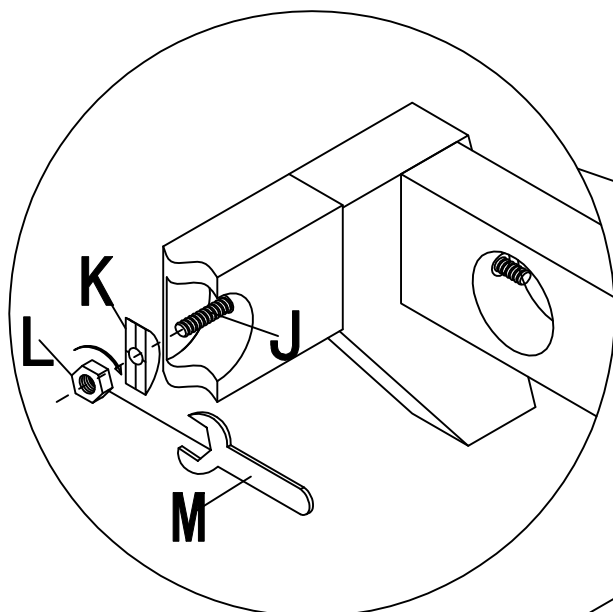


Step2

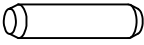


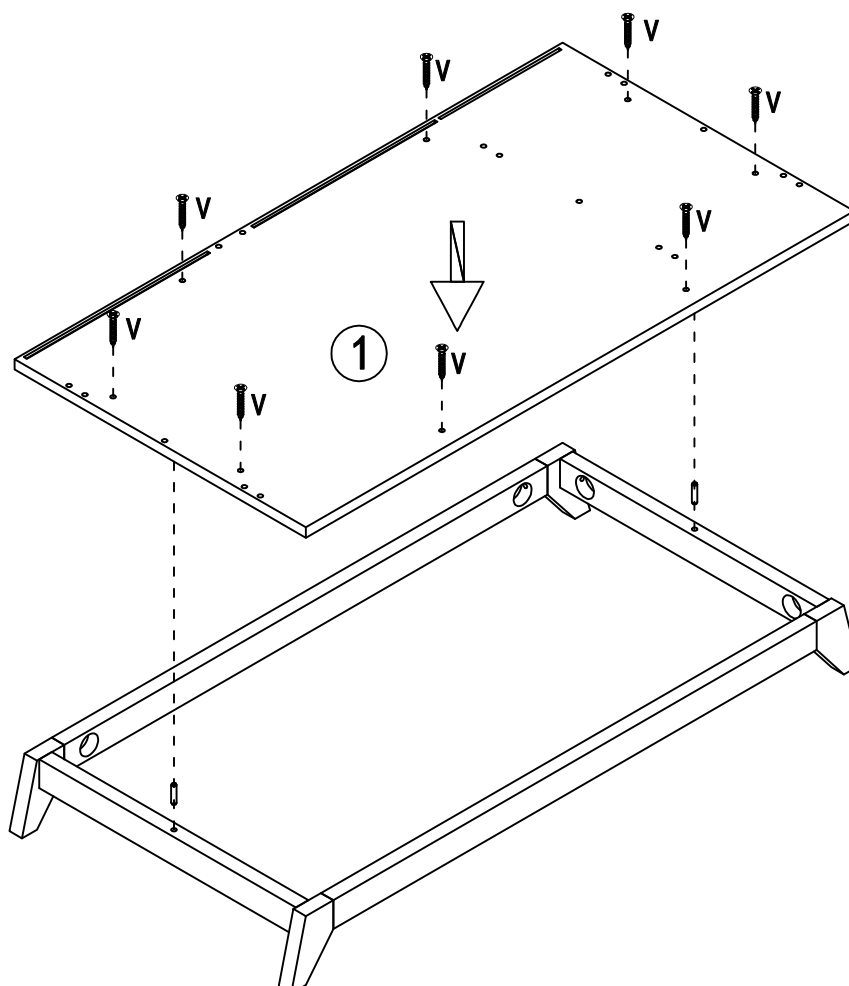
Step3

(K)	x8	(L)	x8	(M)	x1
		 DIA8x5mm			

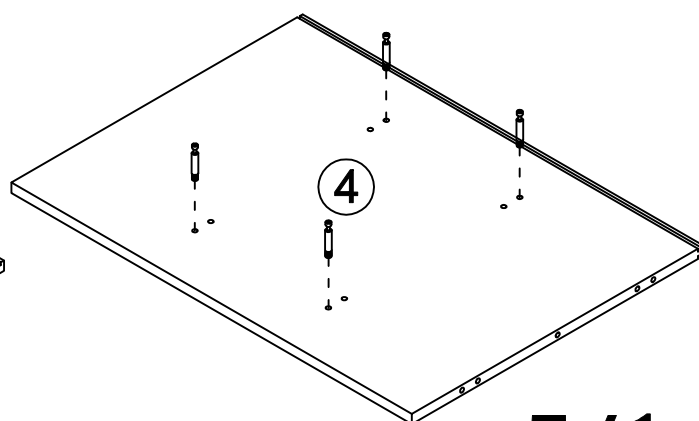
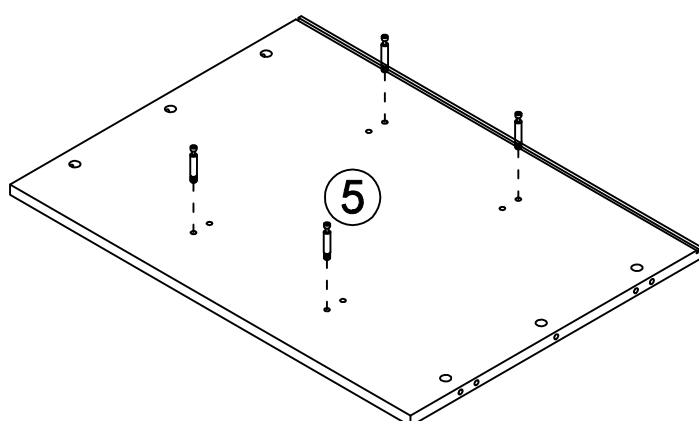
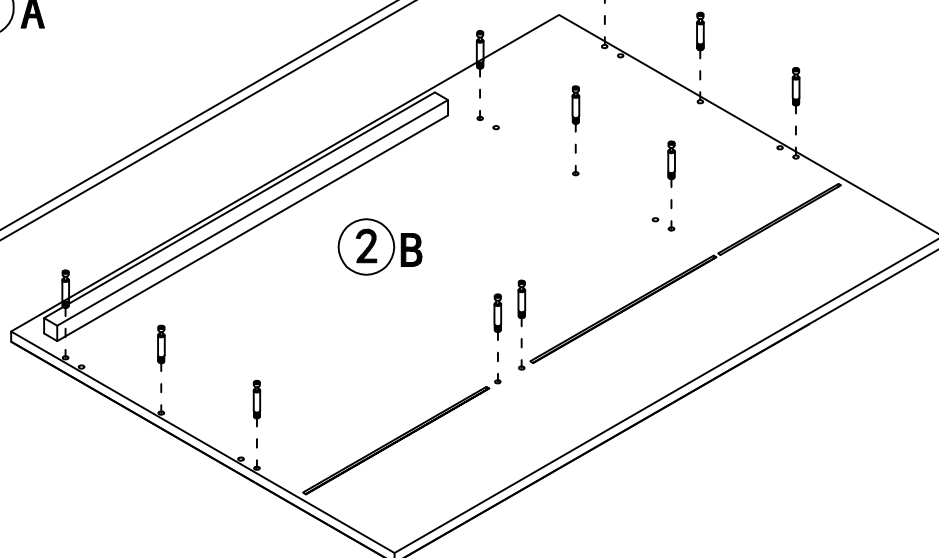
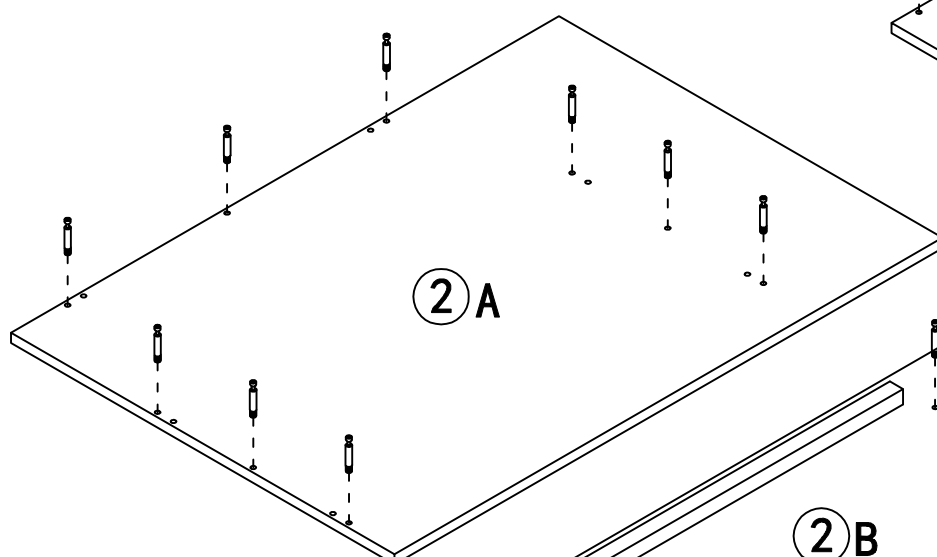
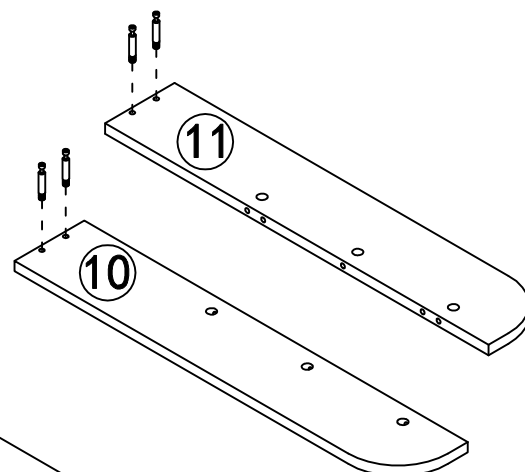
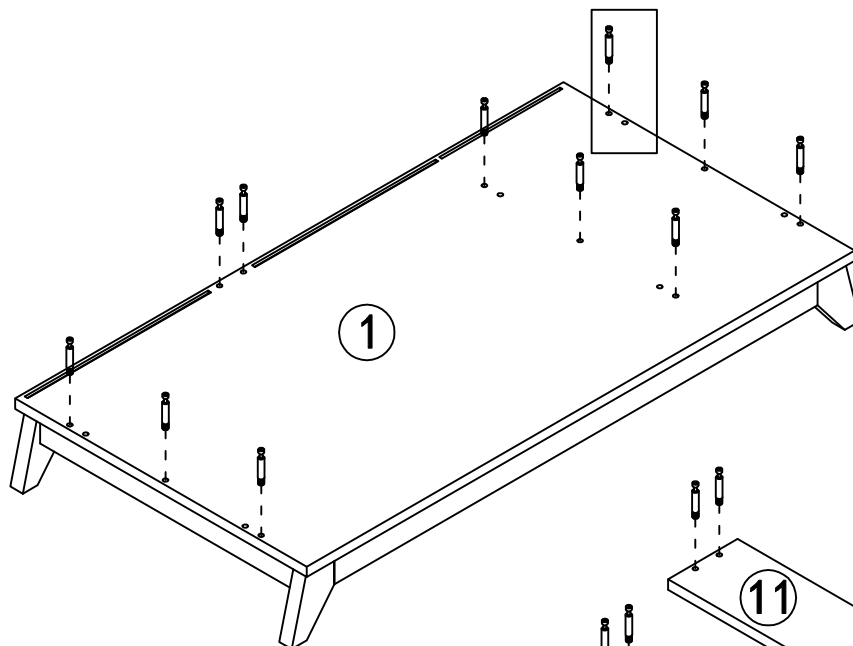
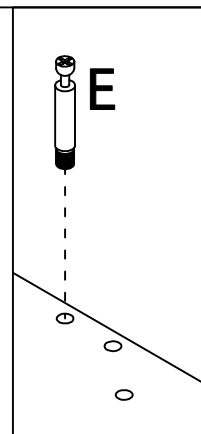
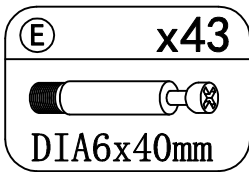


Step4

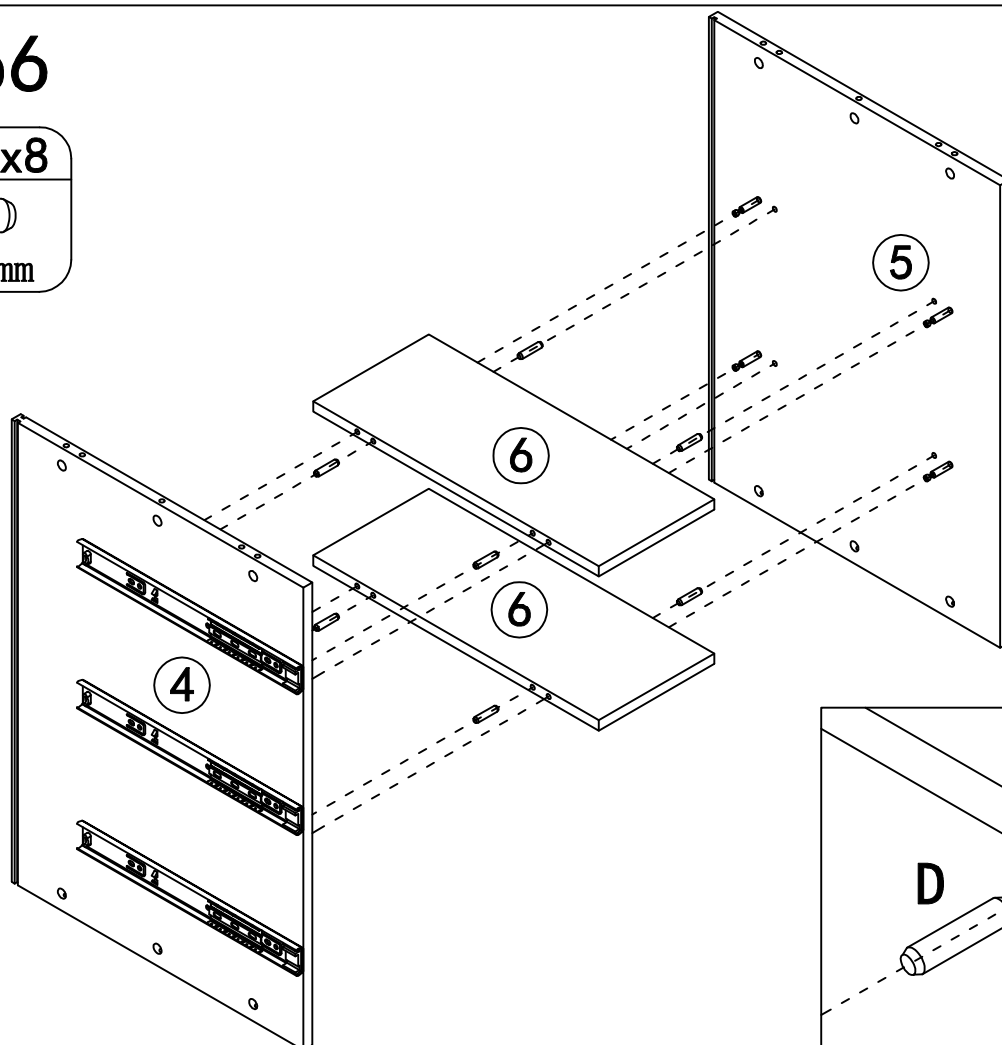
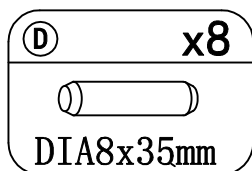
(D)	x2
 DIA8x35mm	
(V)	x8
 DIA3x30mm	



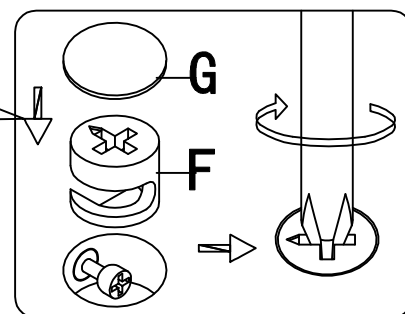
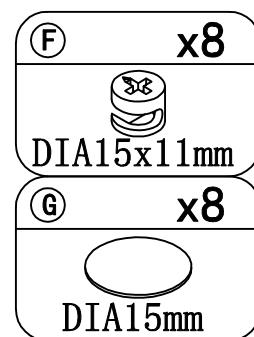
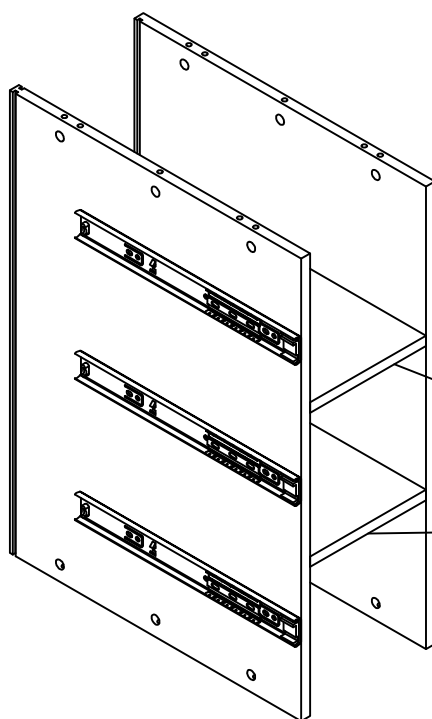
Step5



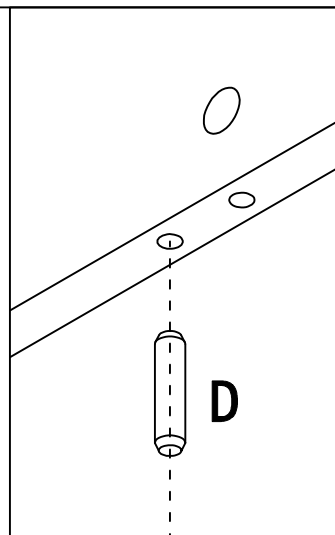
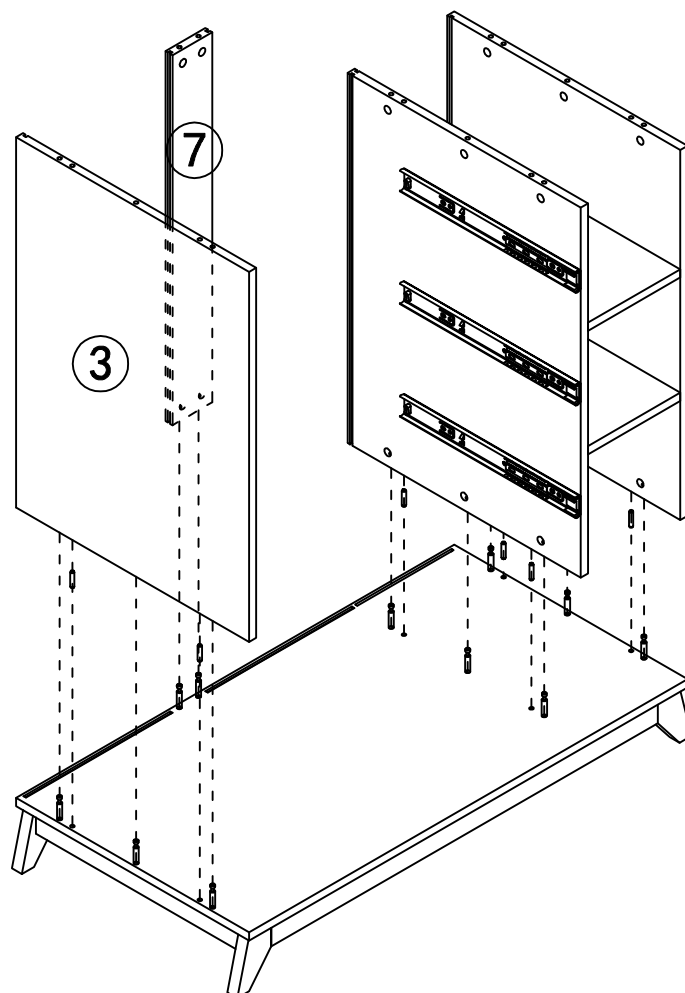
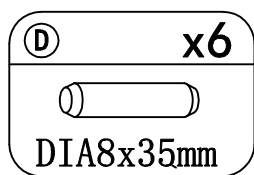
Step6



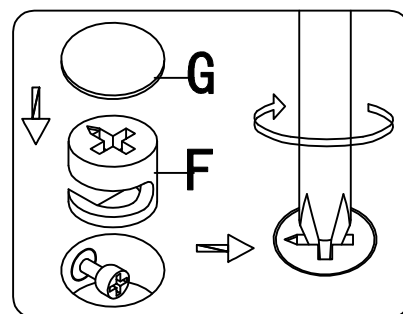
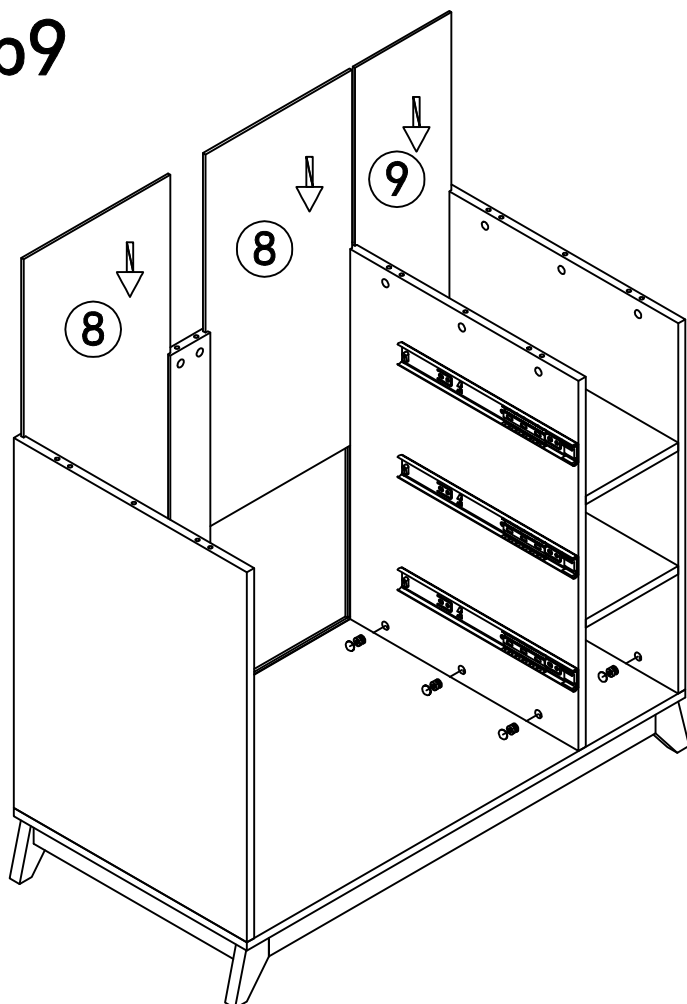
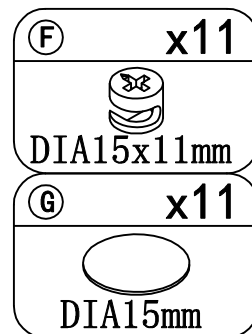
Step7



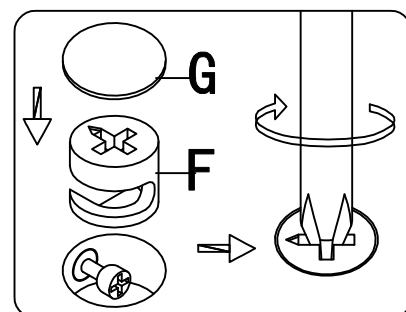
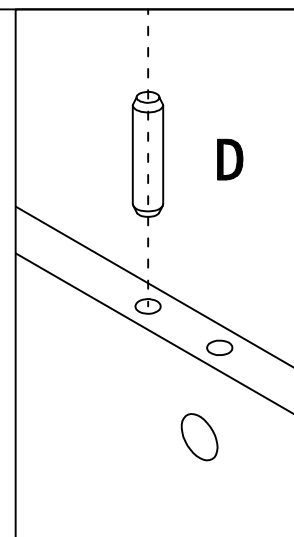
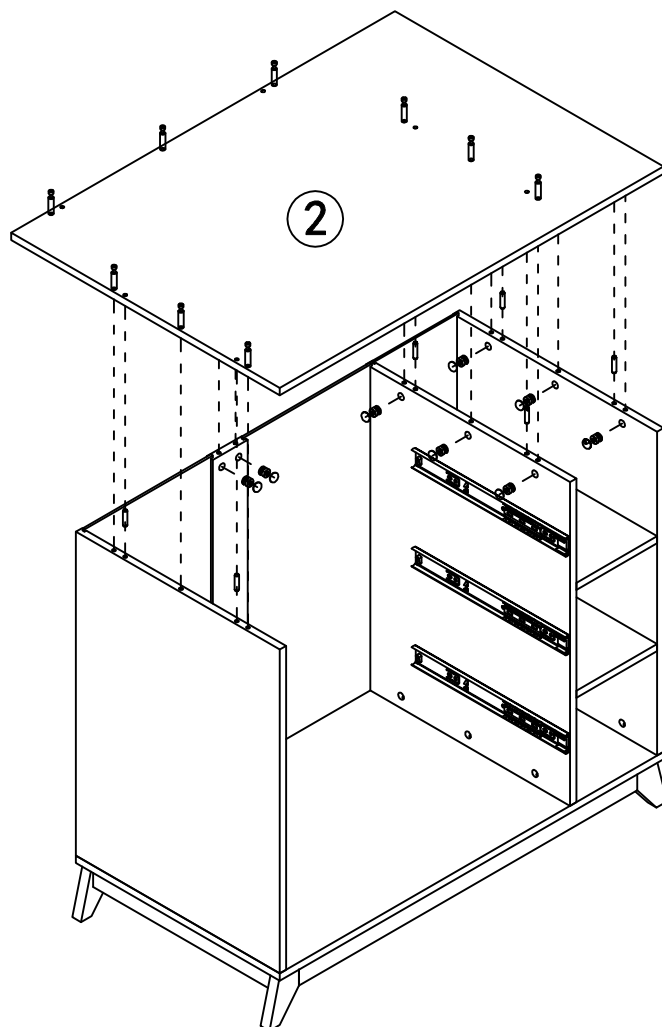
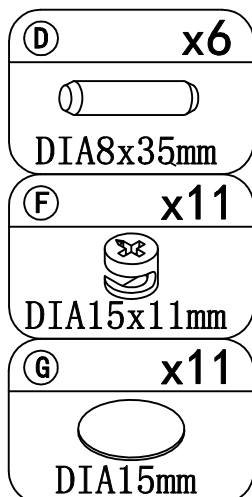
Step8



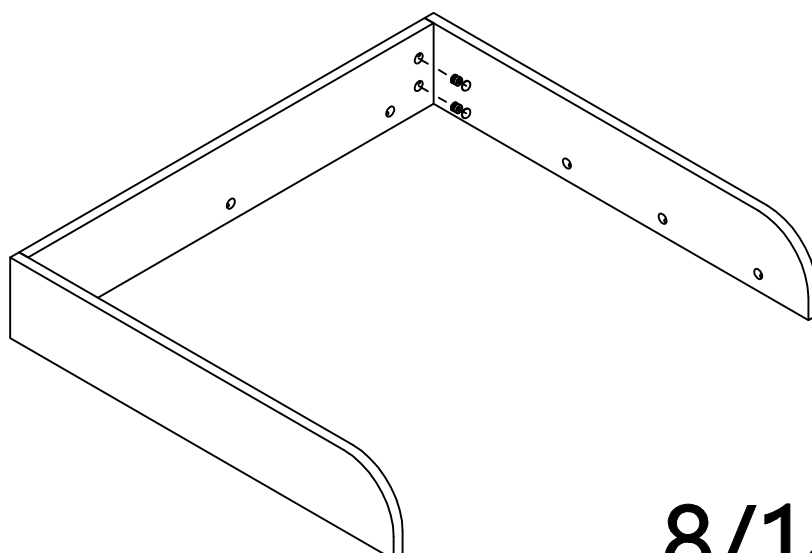
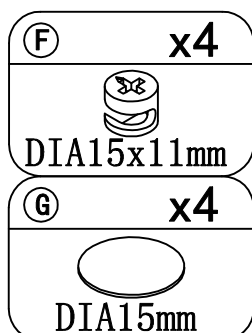
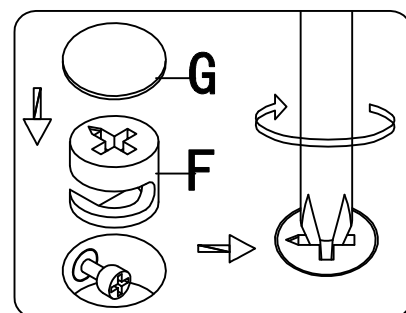
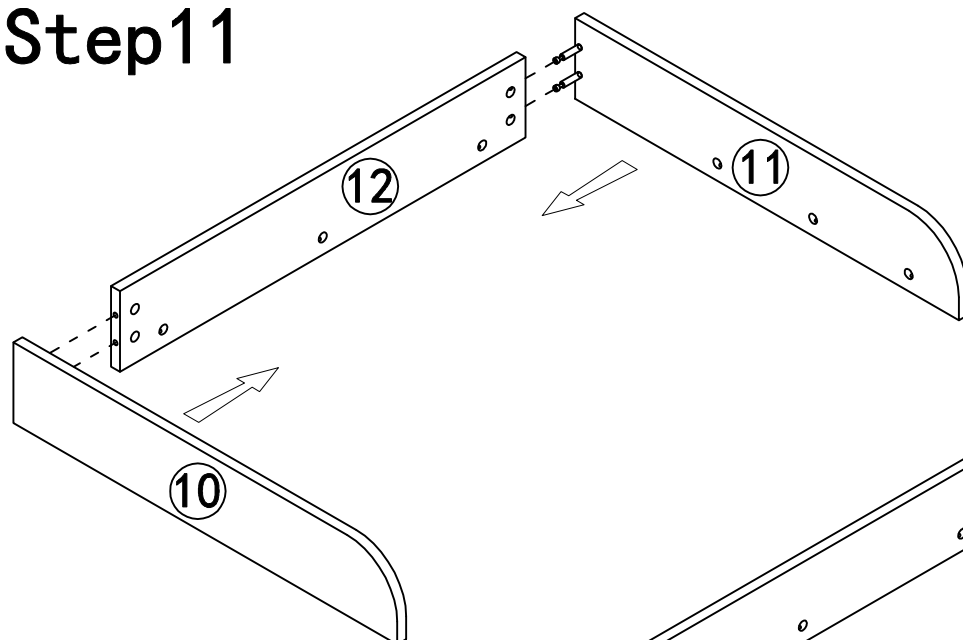
Step9



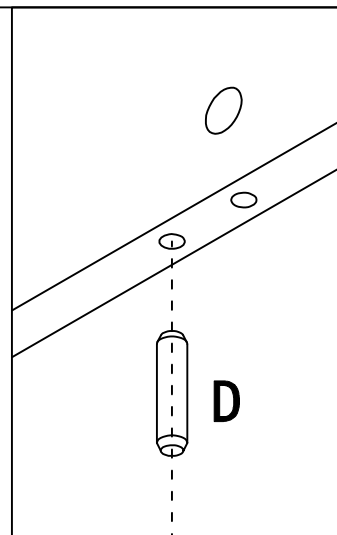
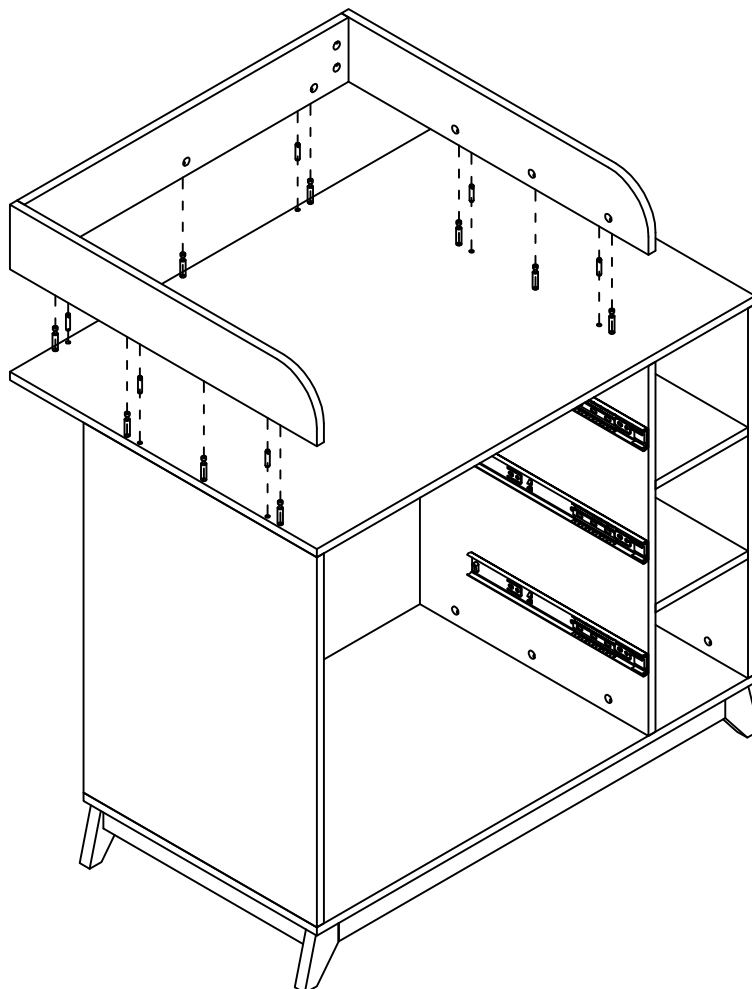
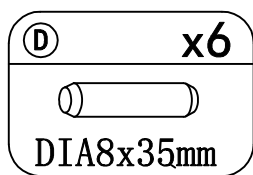
Step10



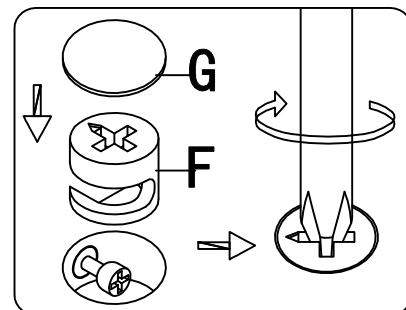
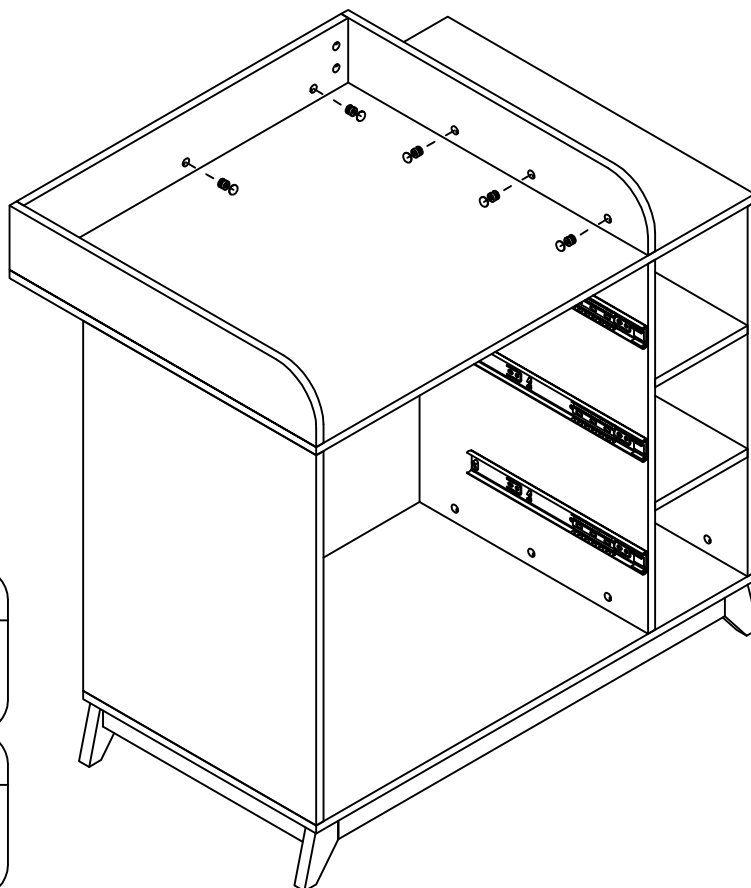
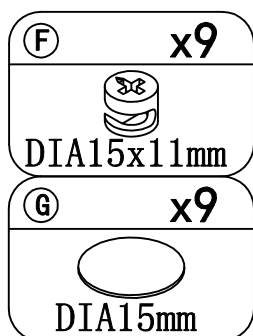
Step11



Step12



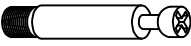
Step13

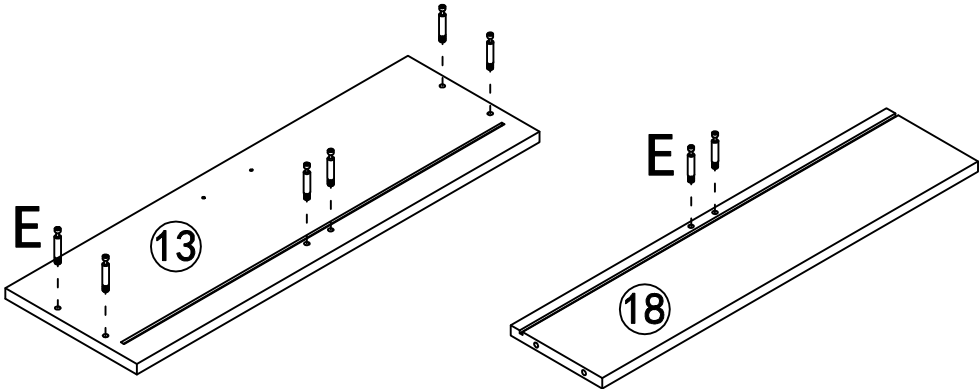


Step14

E

x24


DIA6x40mm



Step15

F

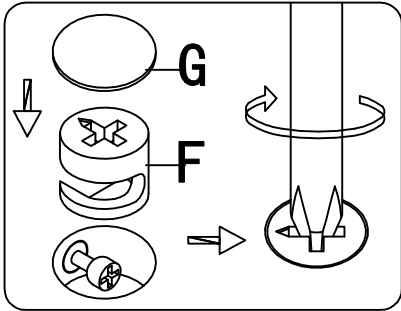
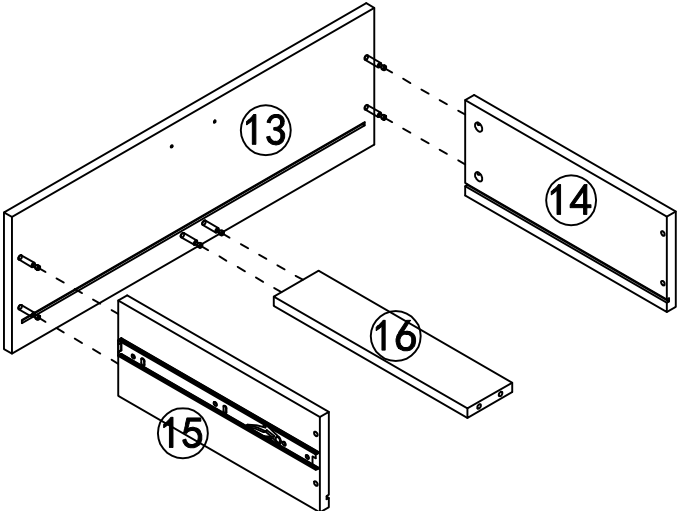
x18


DIA15x11mm

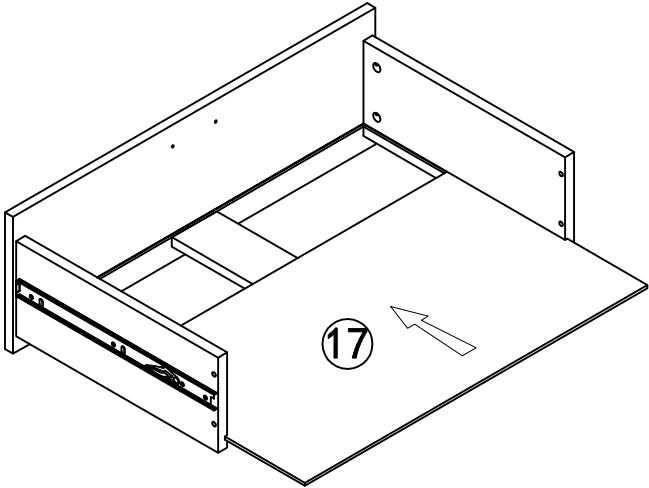
G

x18


DIA15mm



Step16



Step17

F

x6


DIA15x11mm

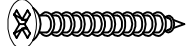
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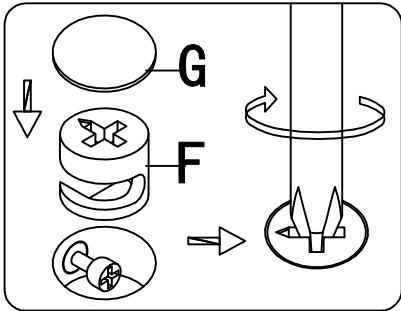
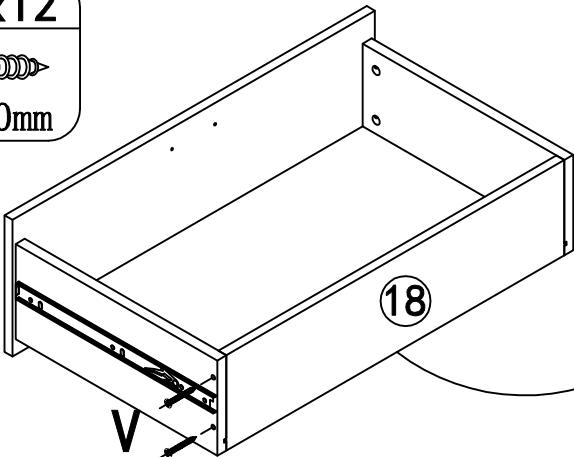
x6


DIA15mm

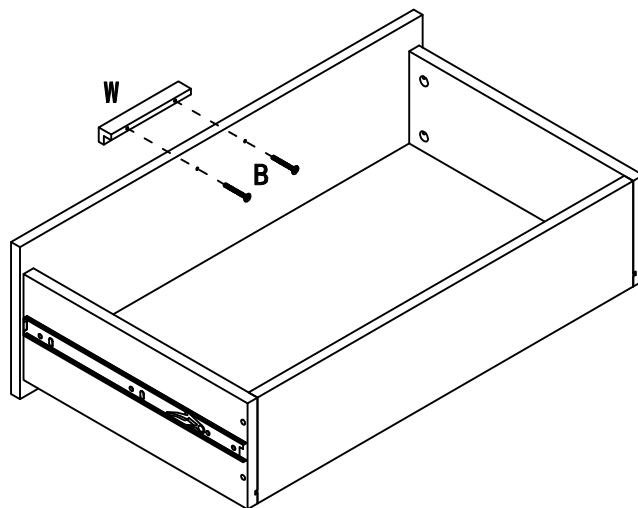
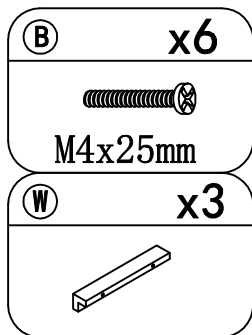
V

x12

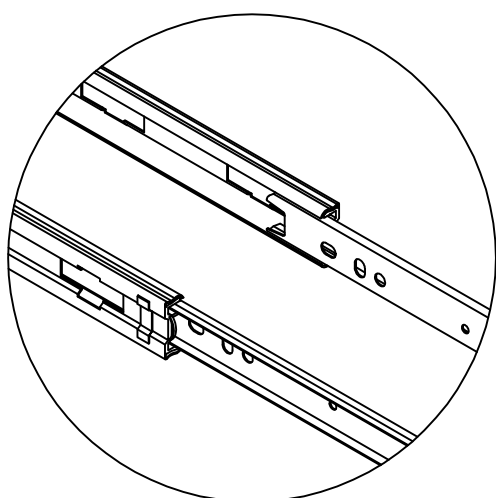
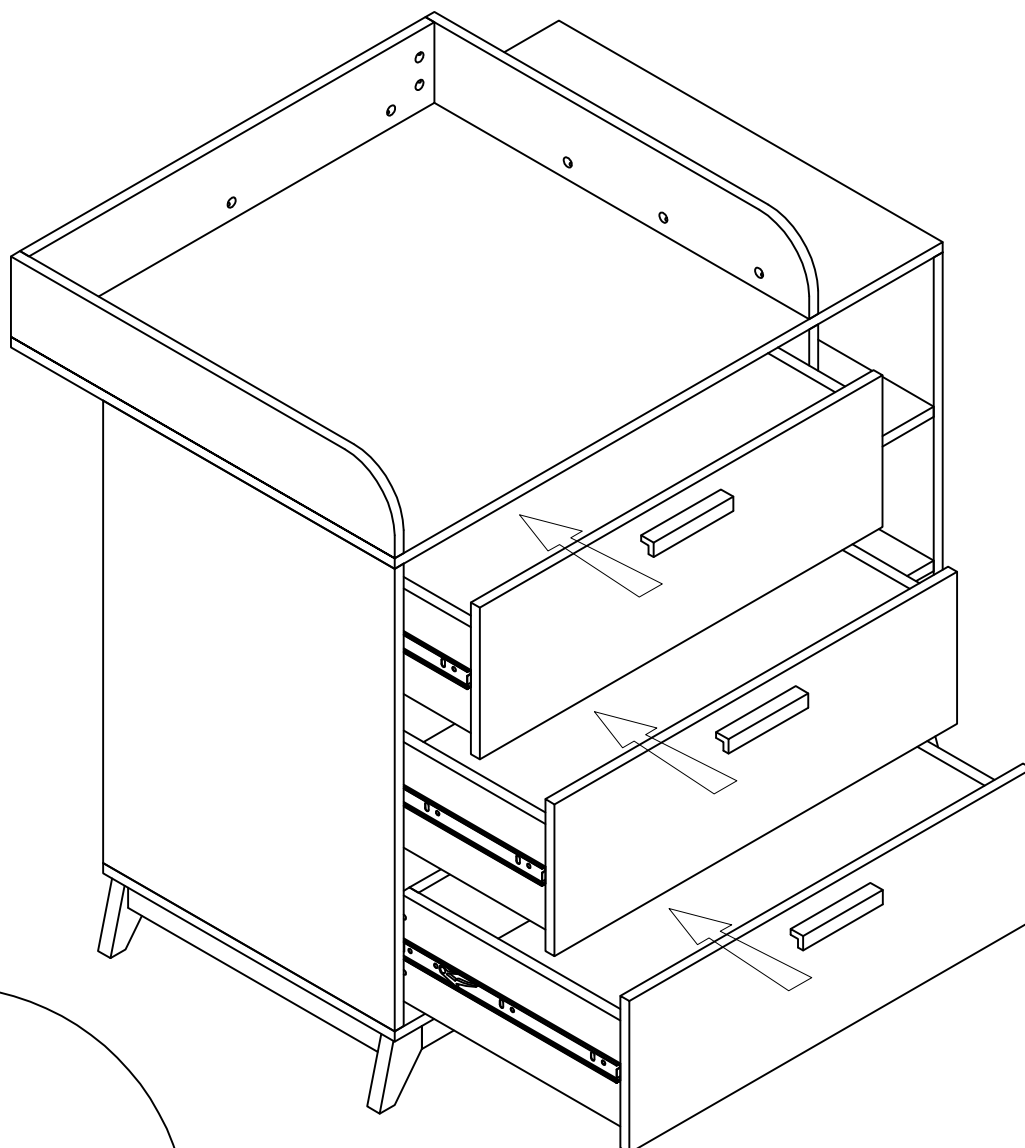

DIA3x30mm



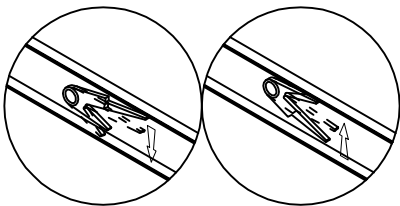
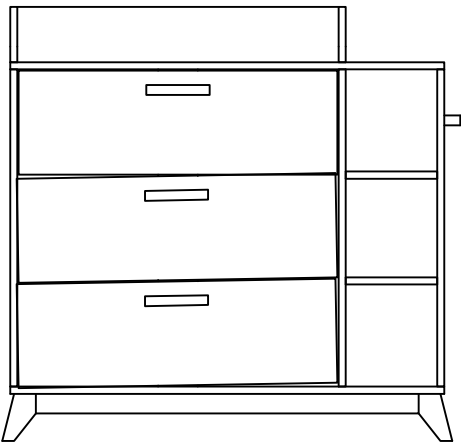
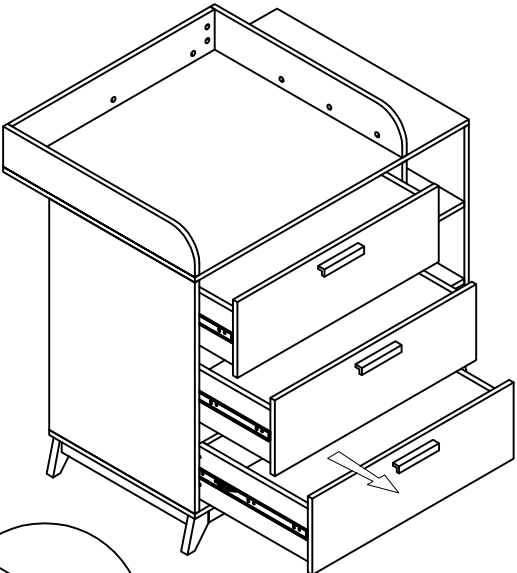
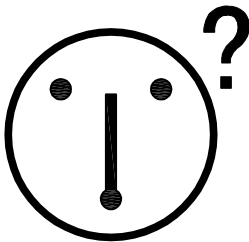
Step18



Step19



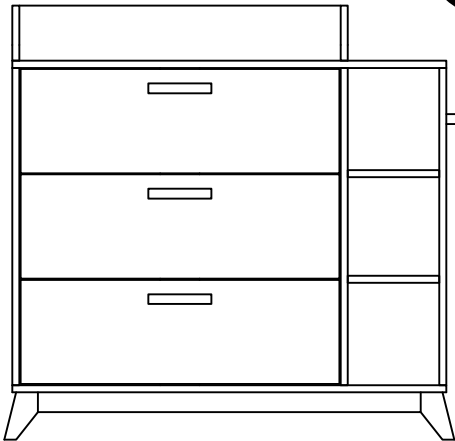
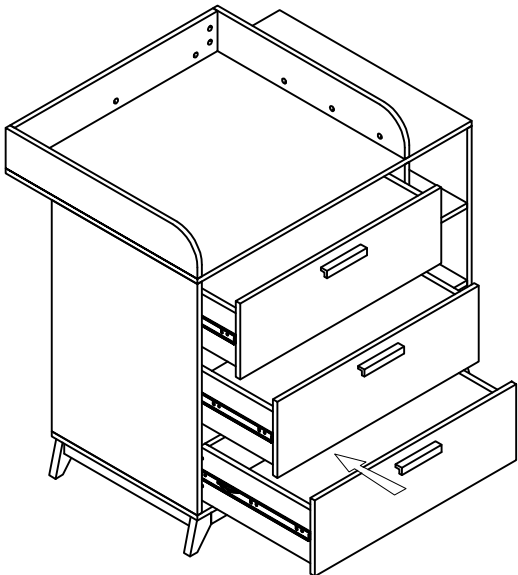
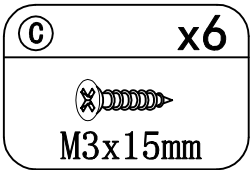
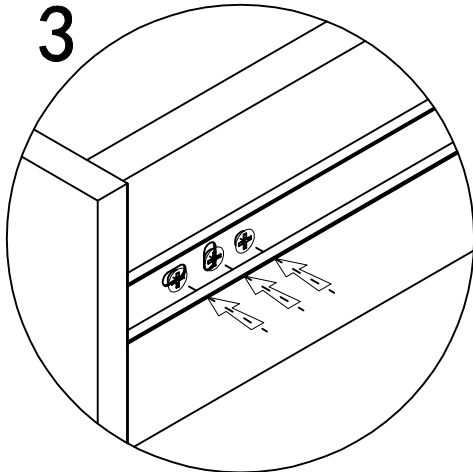
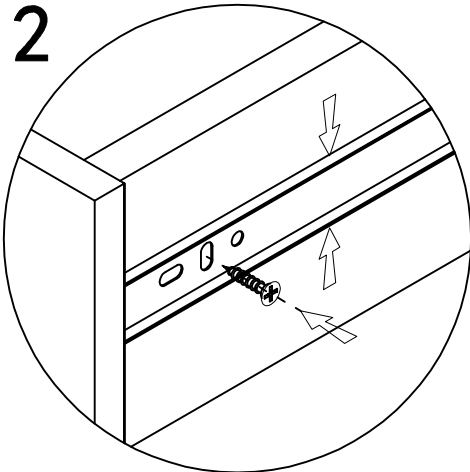
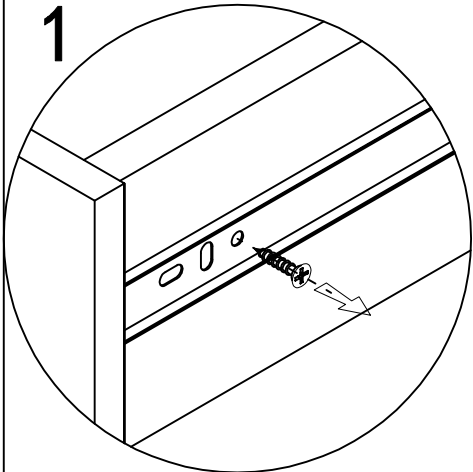
Step20



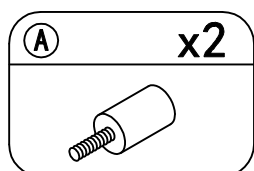
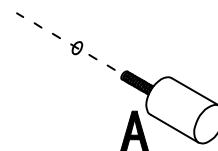
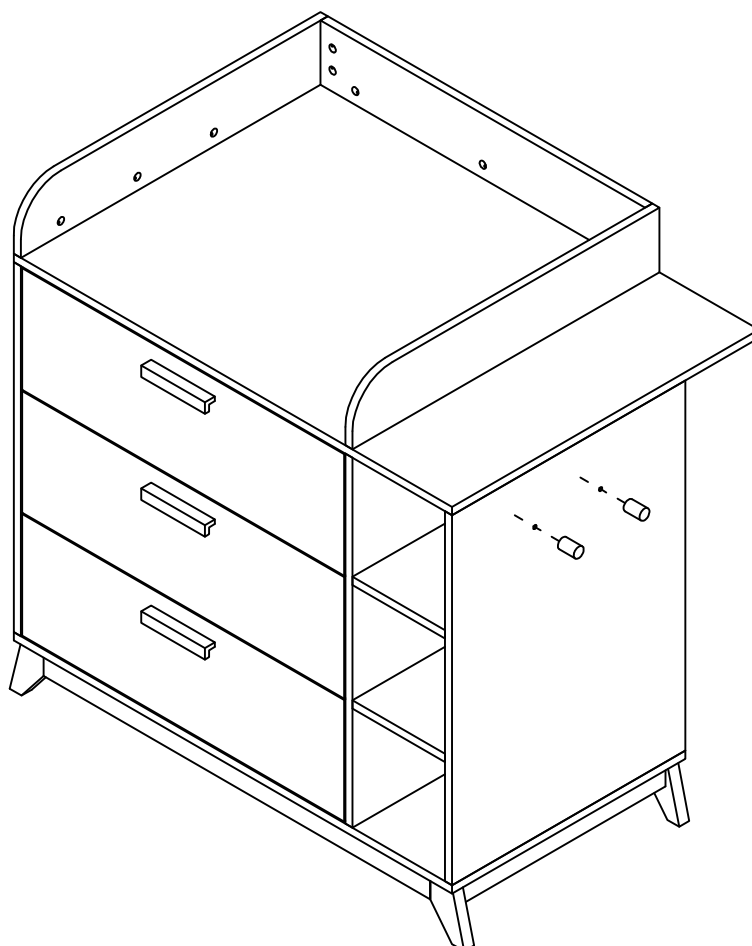
1

2

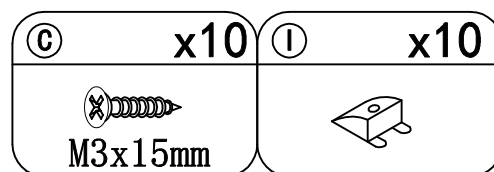
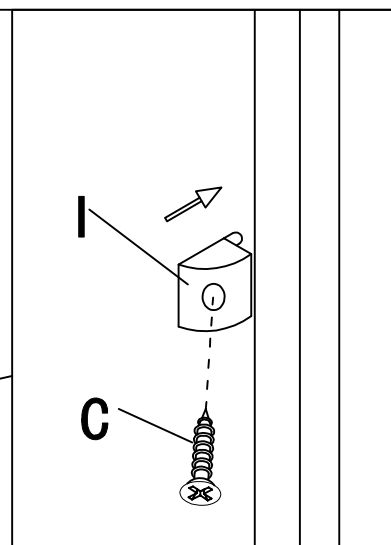
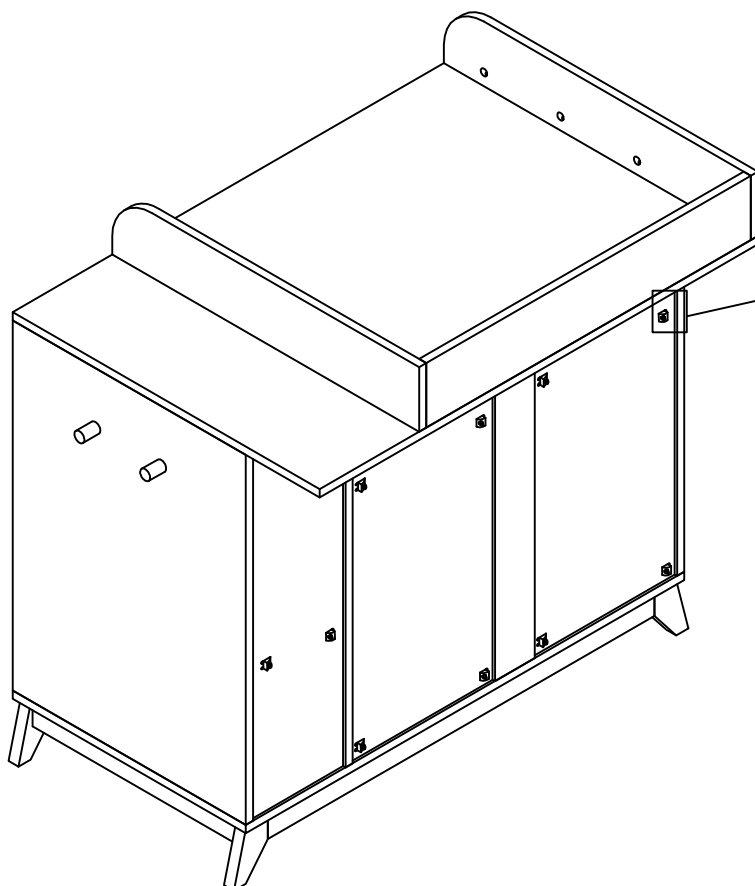
3



Step21



Step22



Step23

