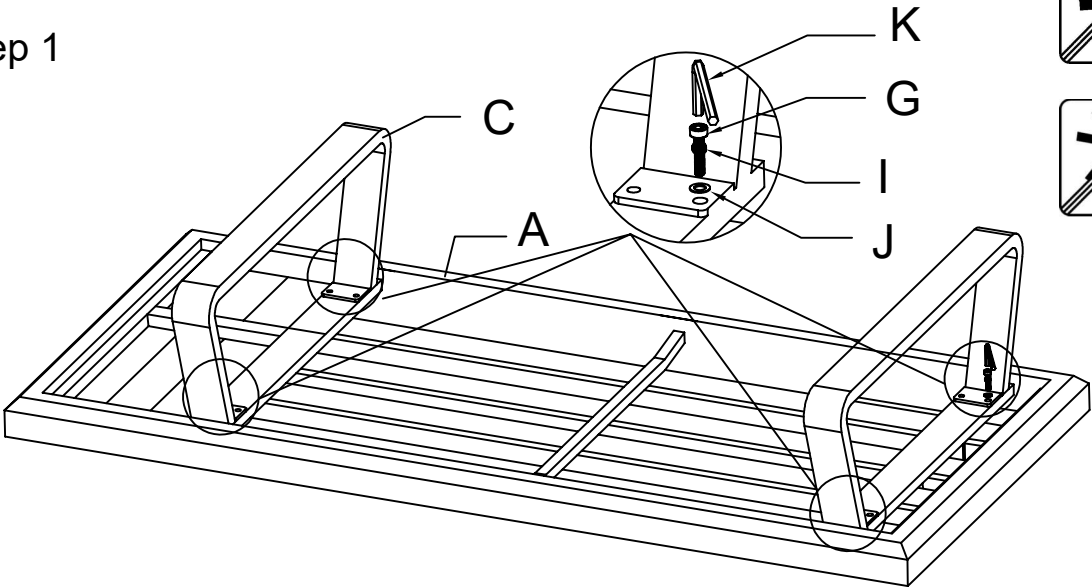
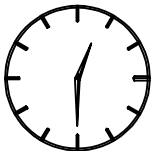
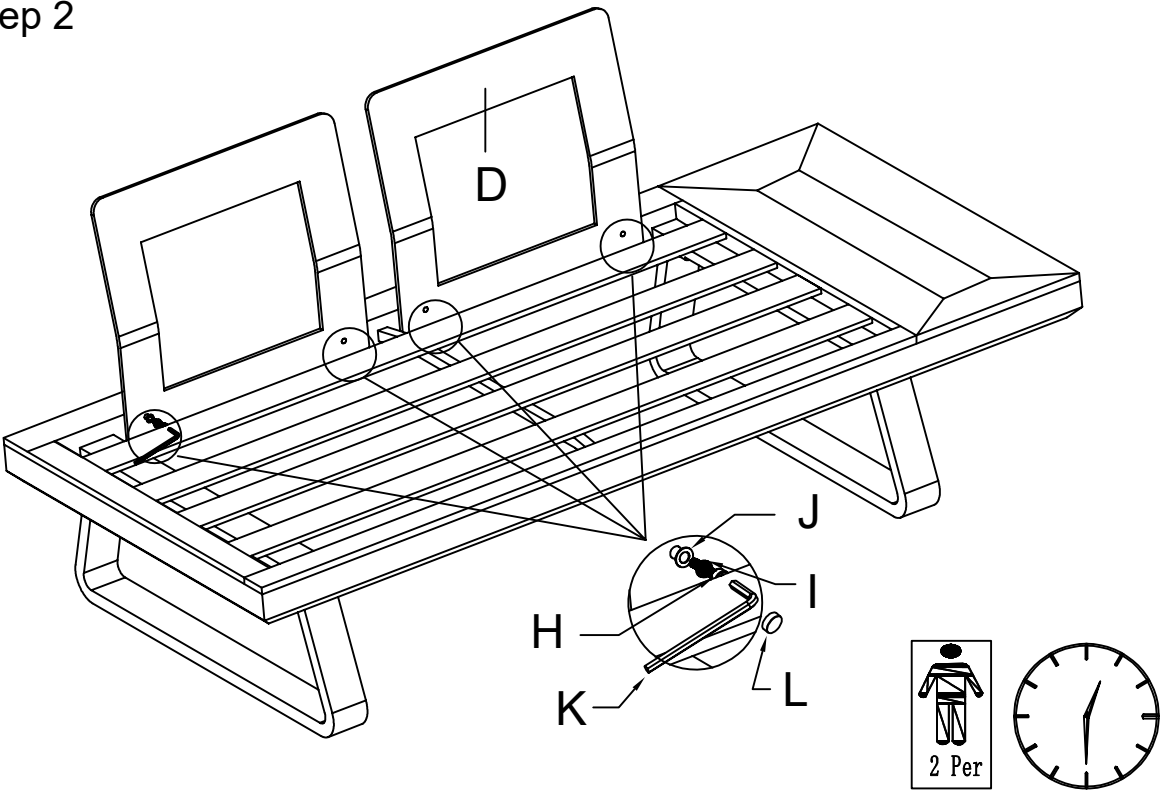


Step 1



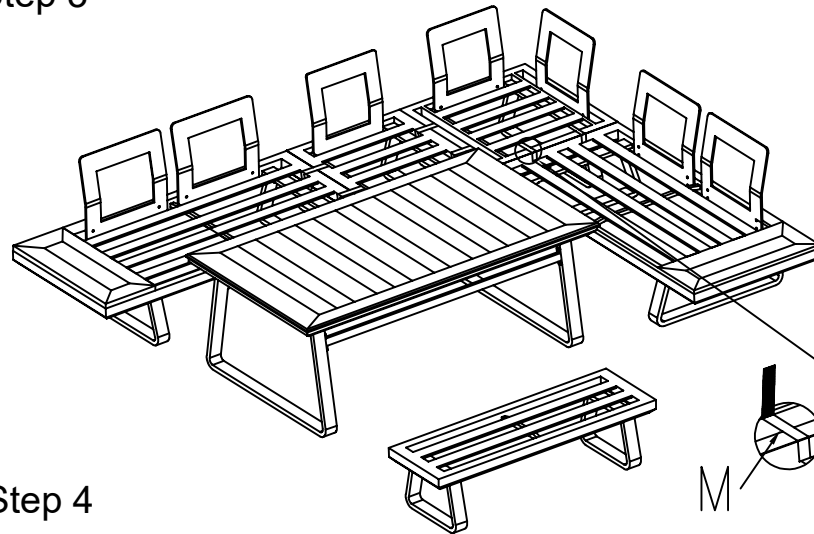
Step 2



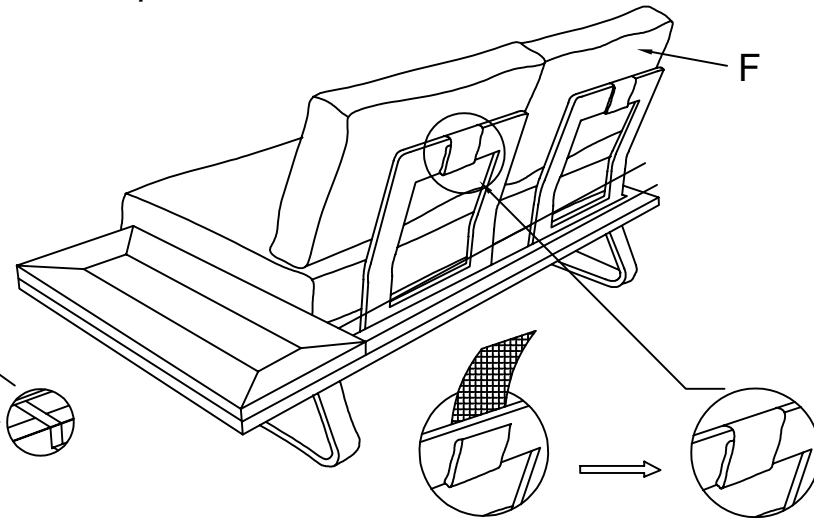
A 1X 	B 1X 	C 4X 	D 4X 	E 2X 	F 4X 	
G 16X M6*20mm 	H 16X M6*35mm 	I 32X 	J 32X 	K 2X 	L 16X 	M 4X 



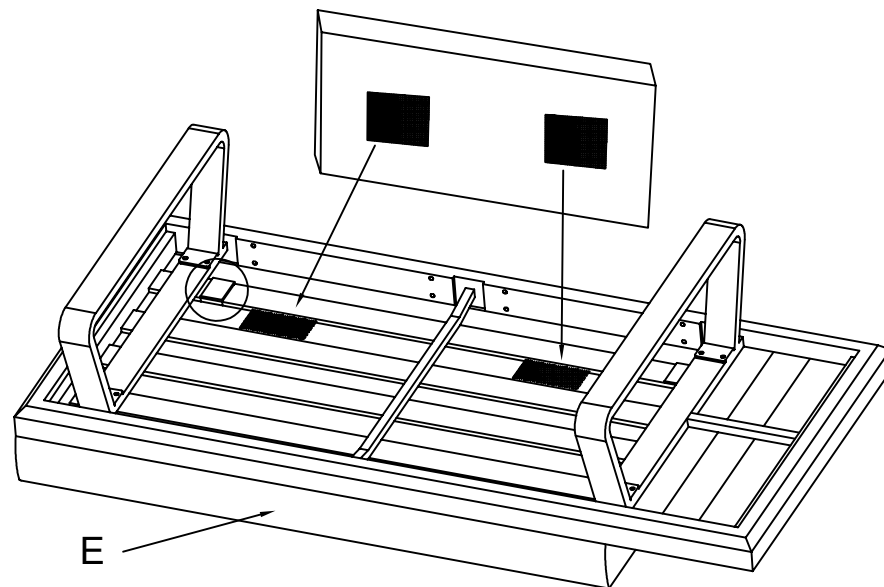
Step 3



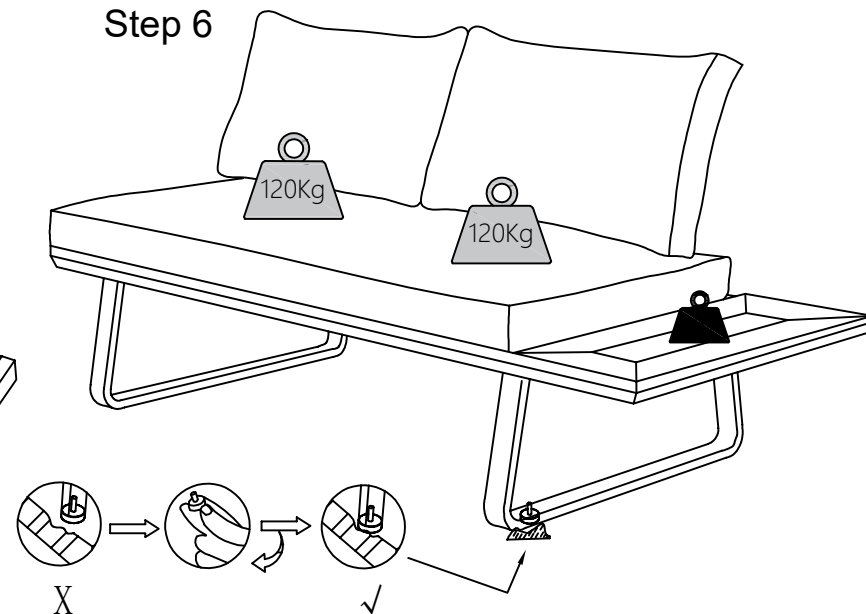
Step 5



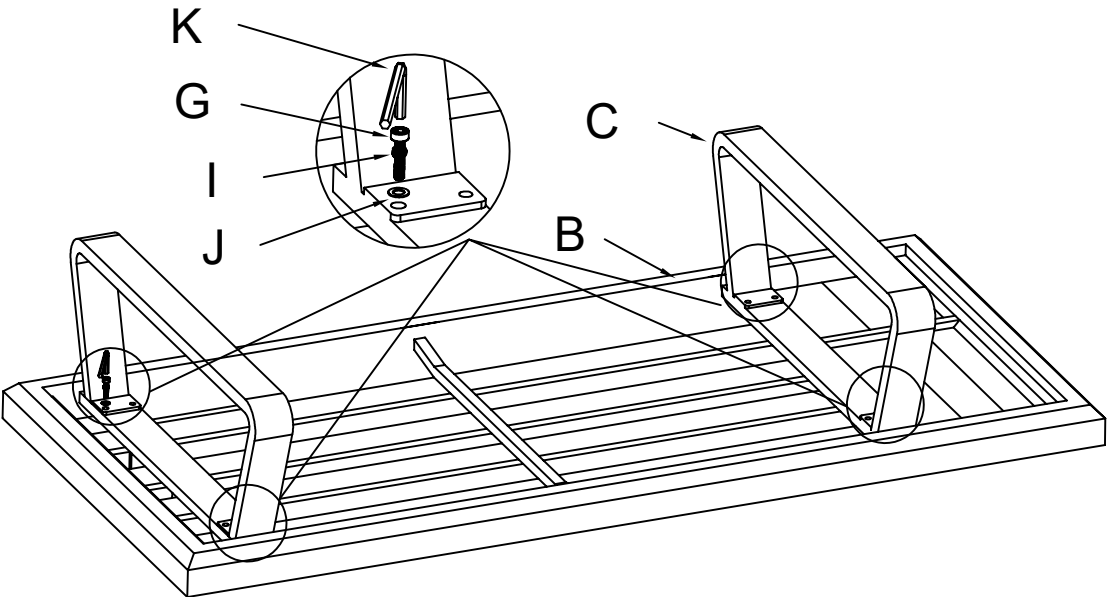
Step 4



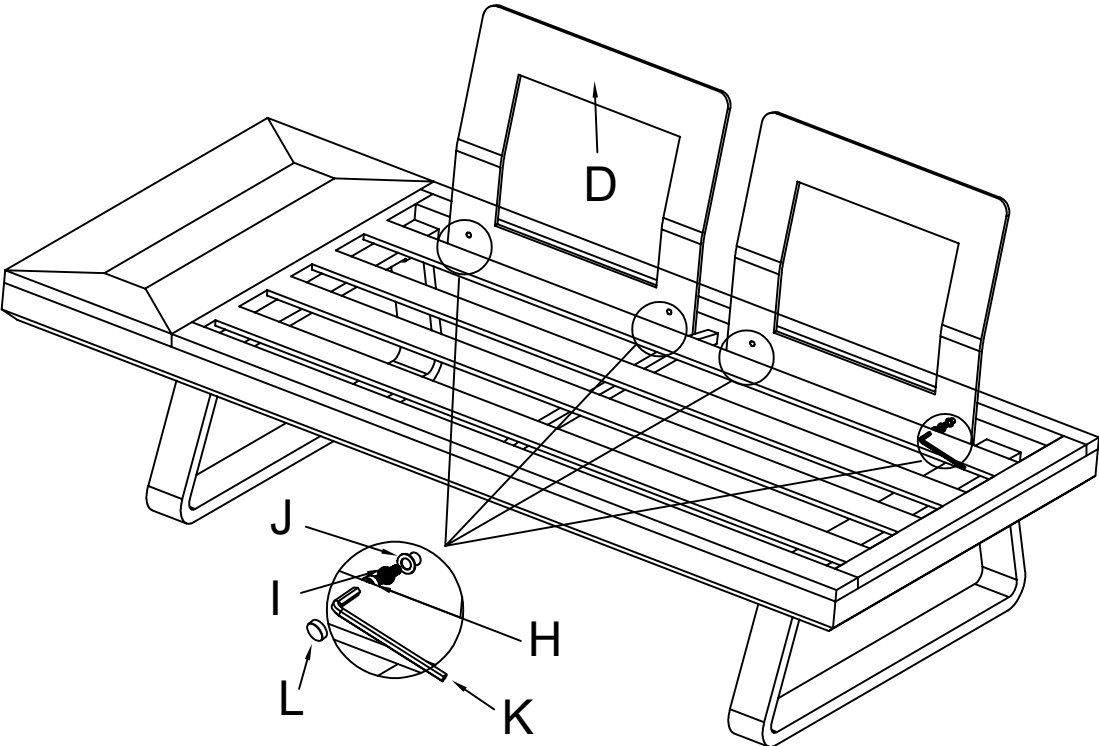
Step 6



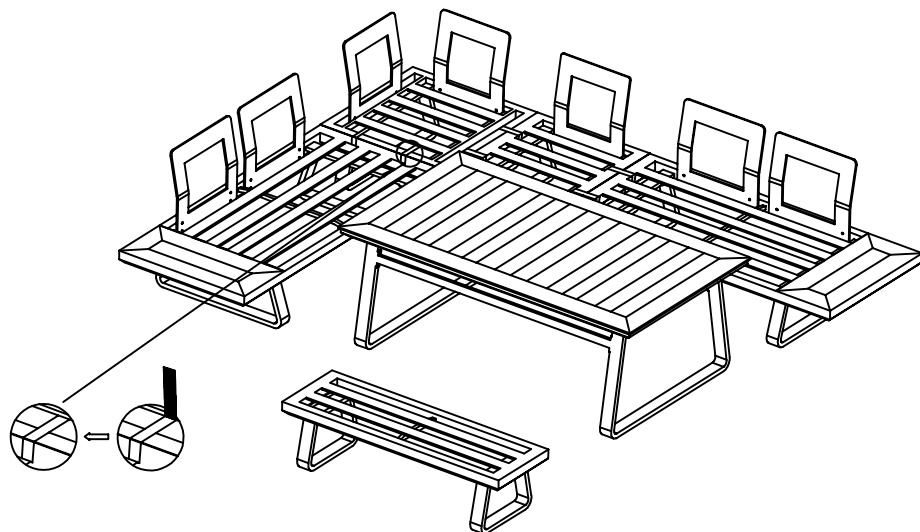
Step 1



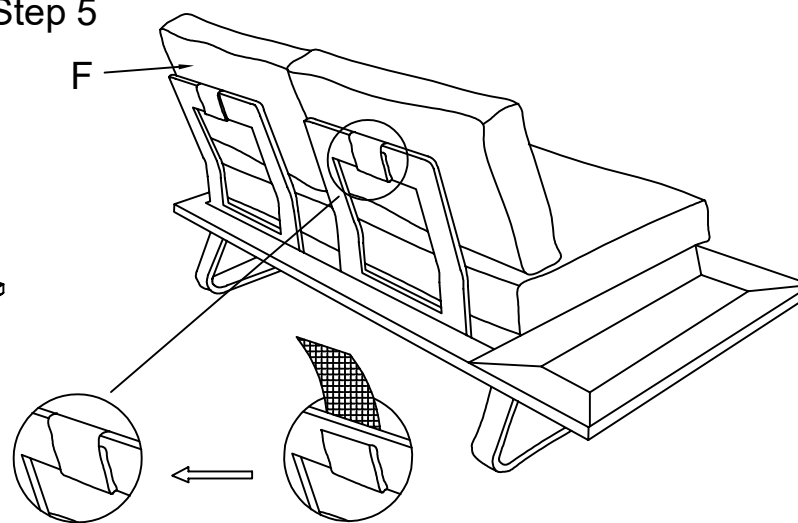
Step 2



Step 3



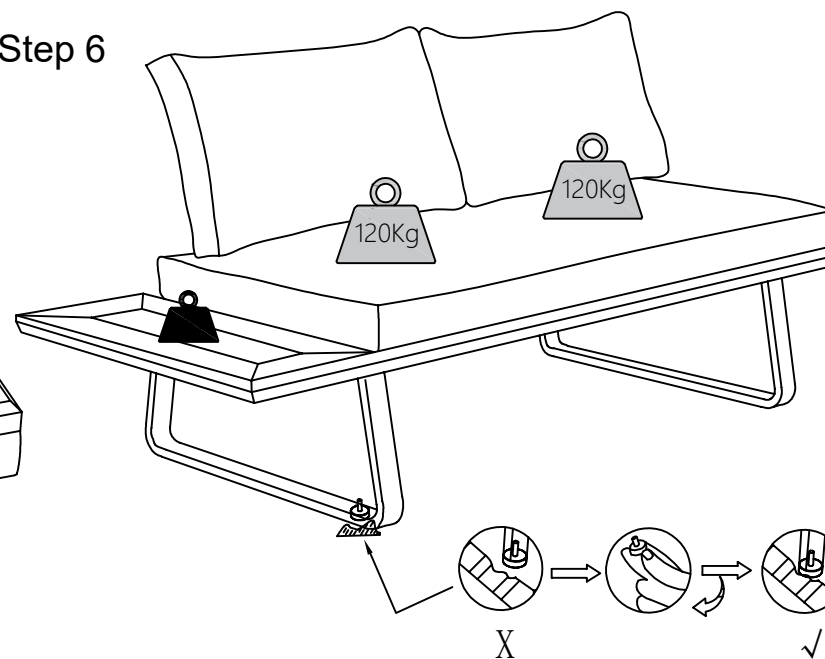
Step 5



Step 4



Step 6

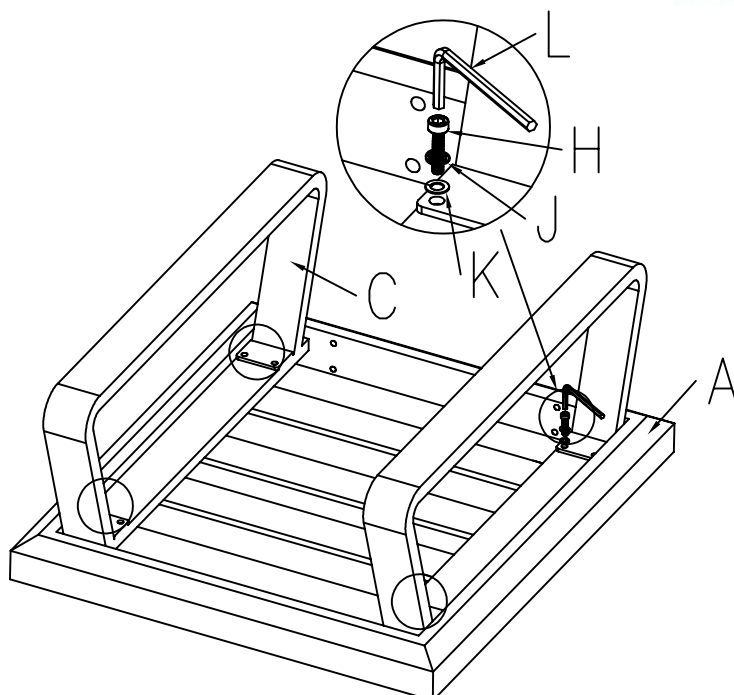


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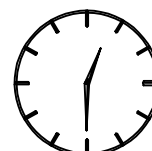
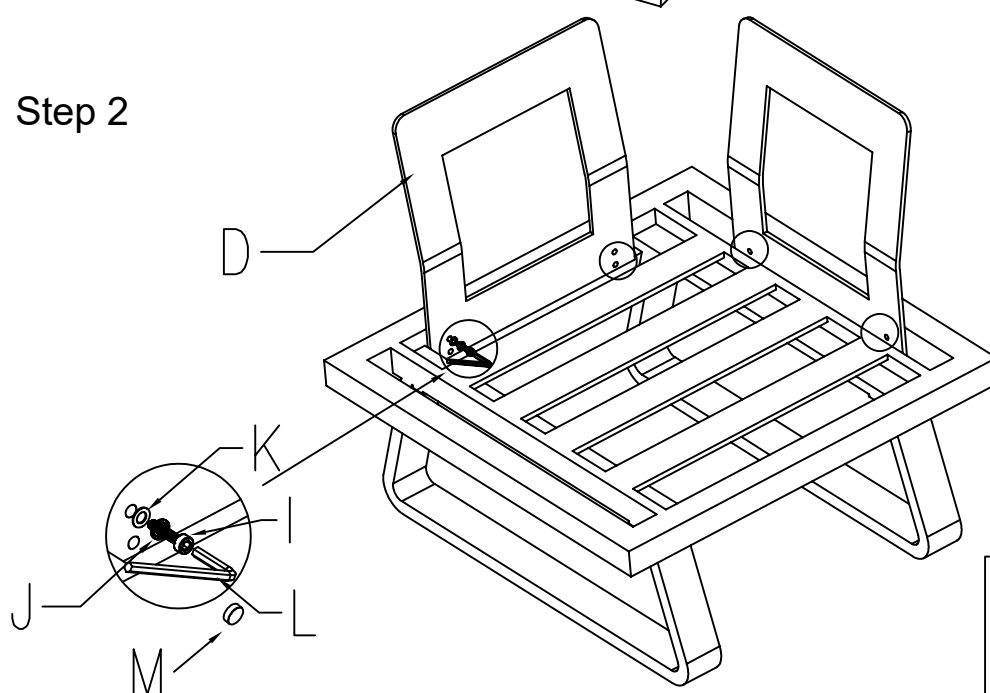
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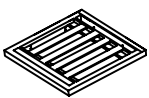
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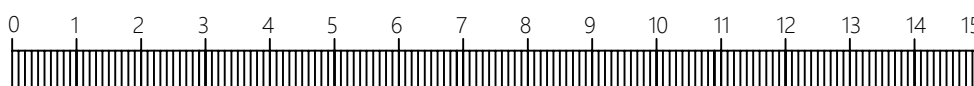
Step 1



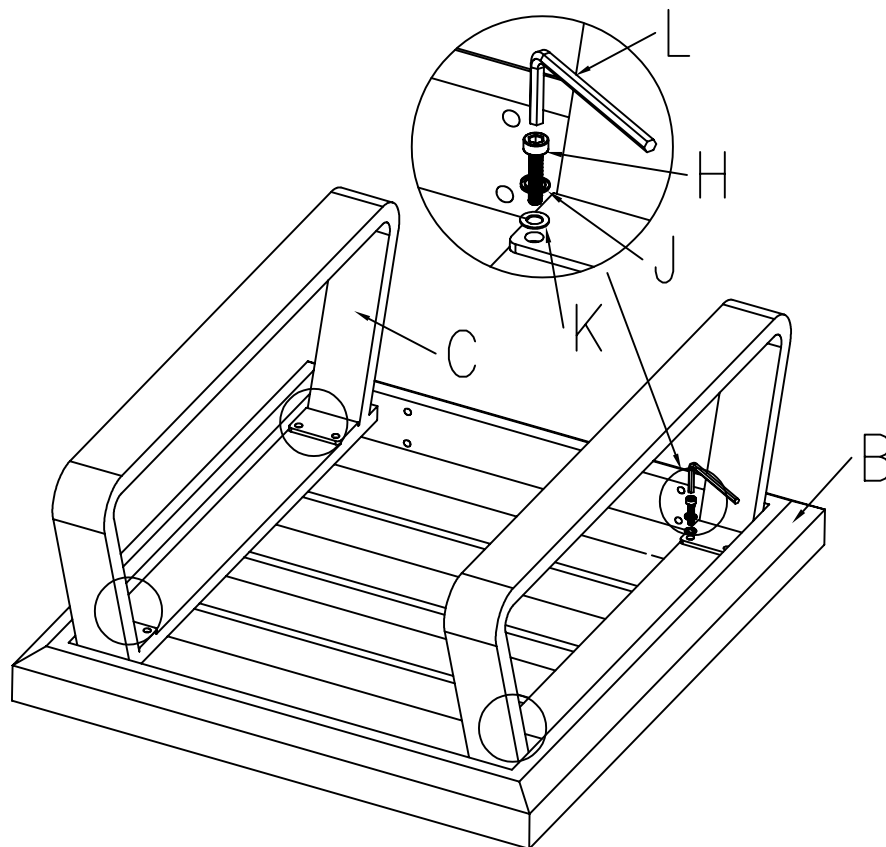
Step 2



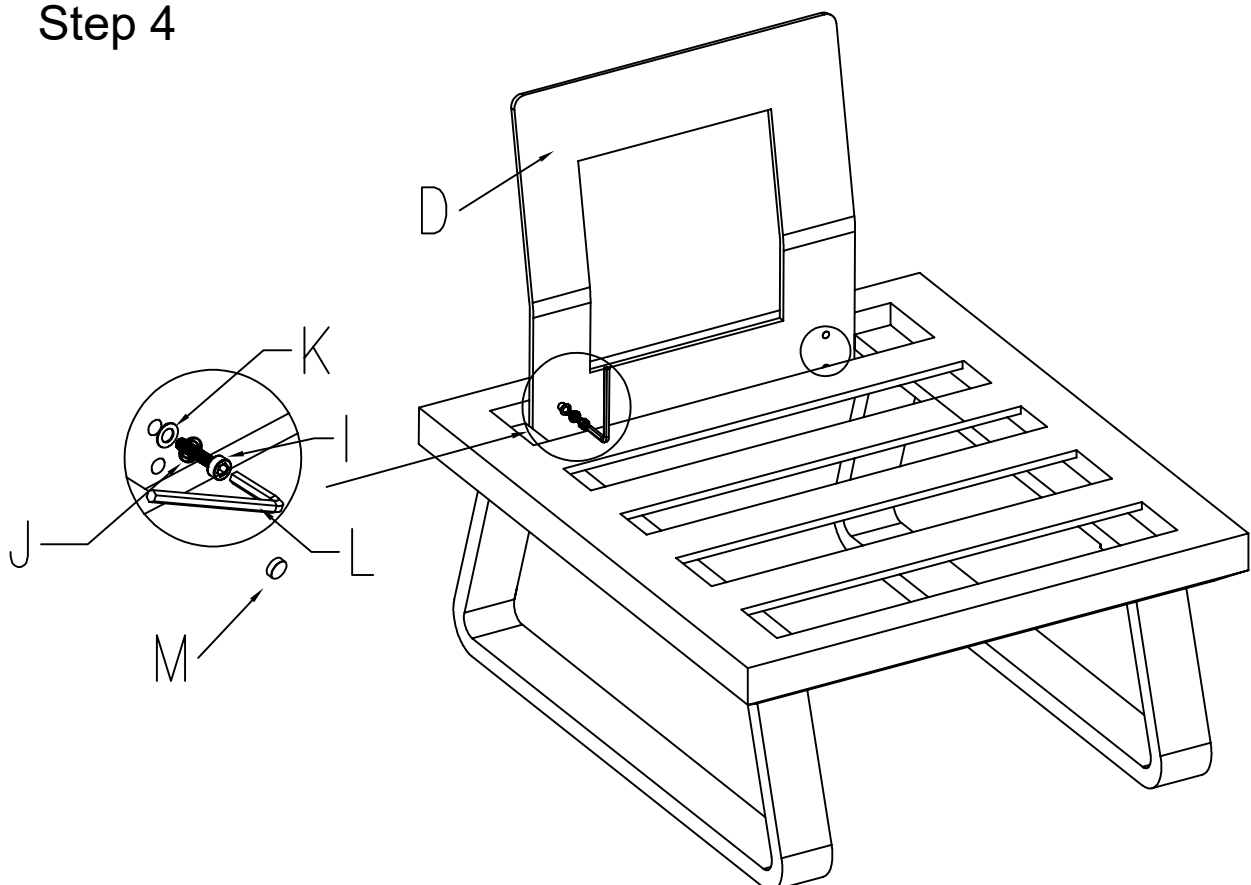
A 1X 	B 1X 	C 4X 	D 3X 	E 2X 	F 2X 	G 1X 
H 16X M6*20mm 	I 12X M6*35mm 	J 28X 	K 28X 	L 2X 	M 12X 	N 2X 



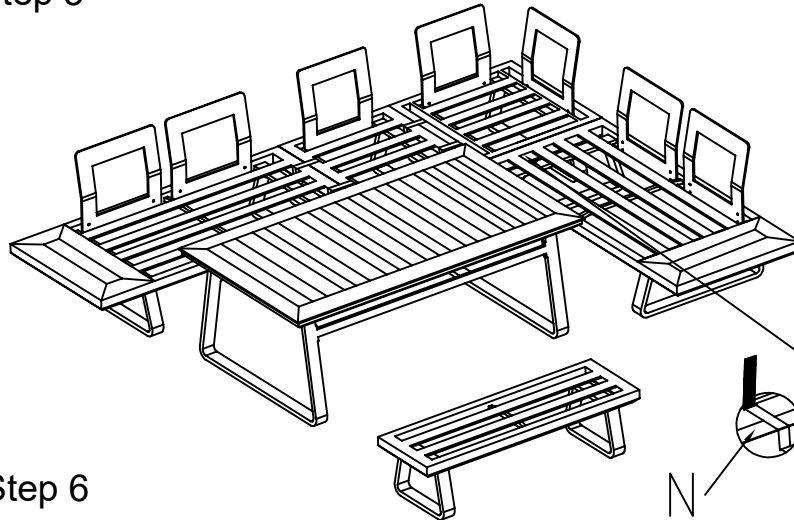
Step 3



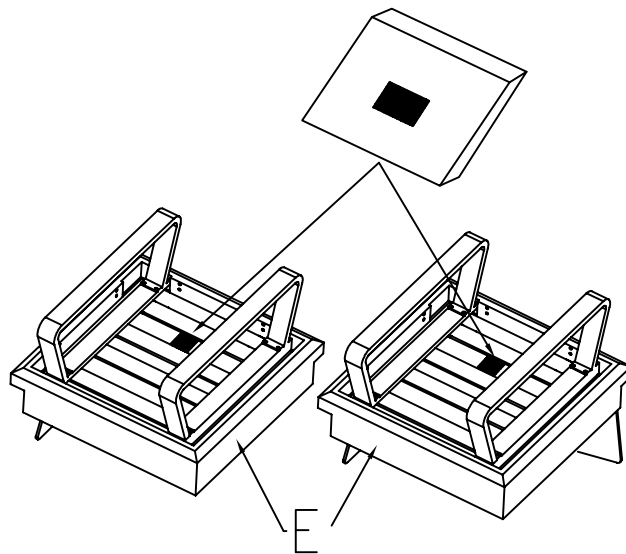
Step 4



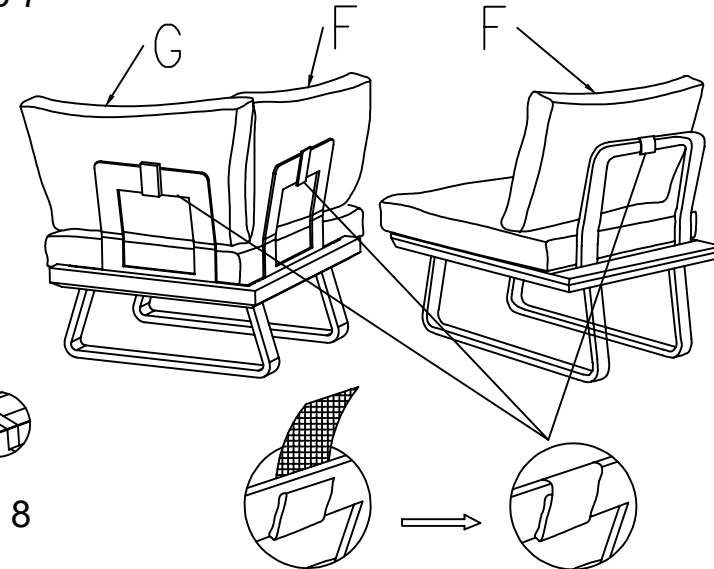
Step 5



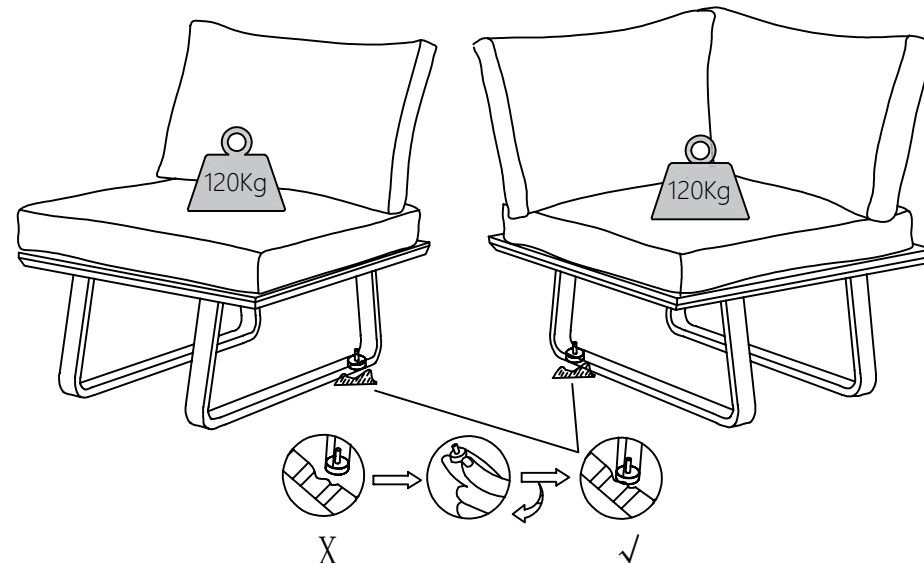
Step 6



Step 7



Step 8

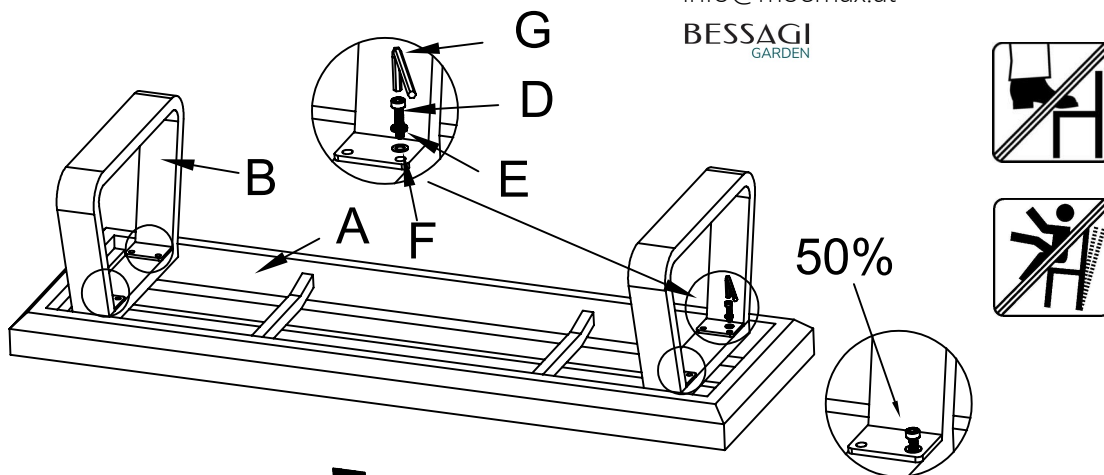


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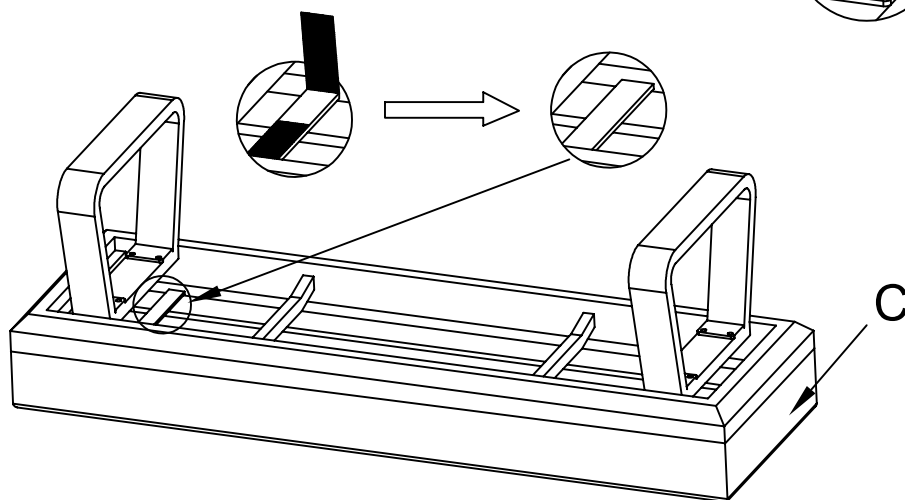
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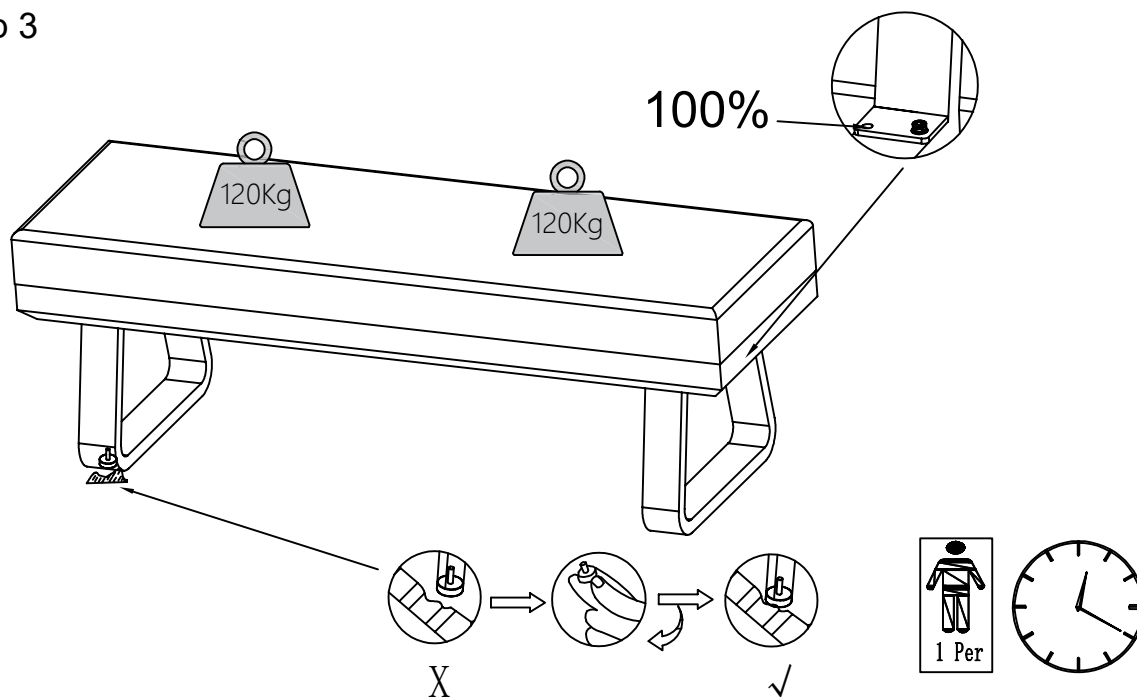
Step 1



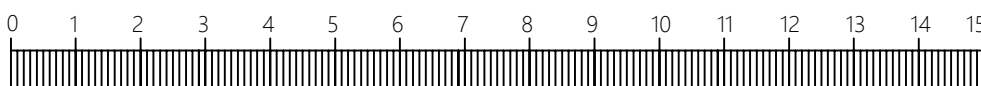
Step 2



Step 3



A 1X	B 2X	C 1X	D 8X M6*20mm	E 8X	F 8X	G 1X

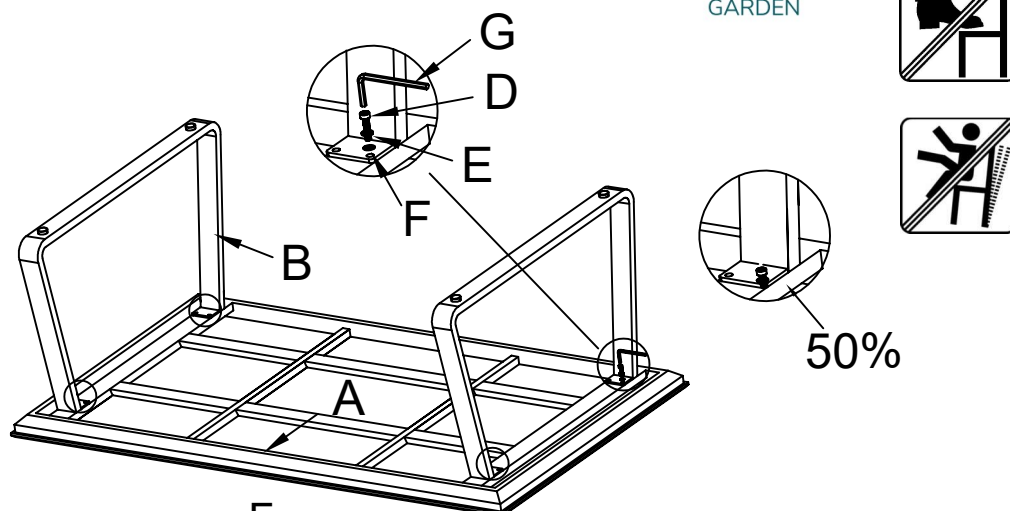


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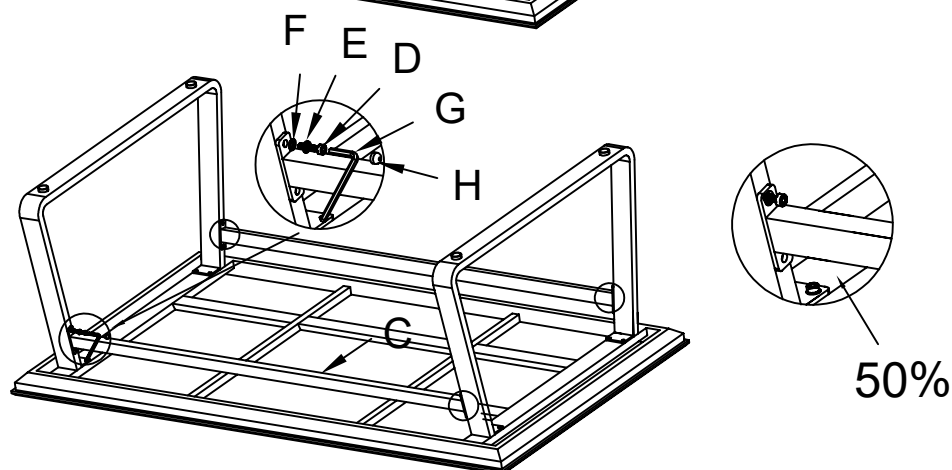
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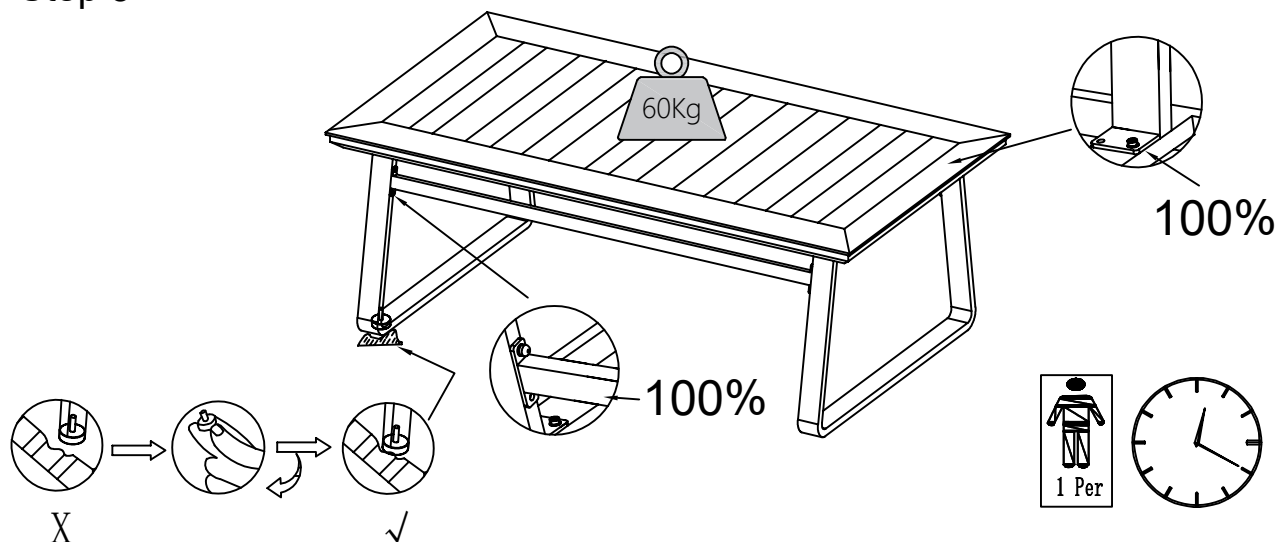
Step 1



Step 2



Step 3



A 1X	B 2X	C 2X	D 16X M6*20mm	E 16X	F 16X	G 1X	H 8X

