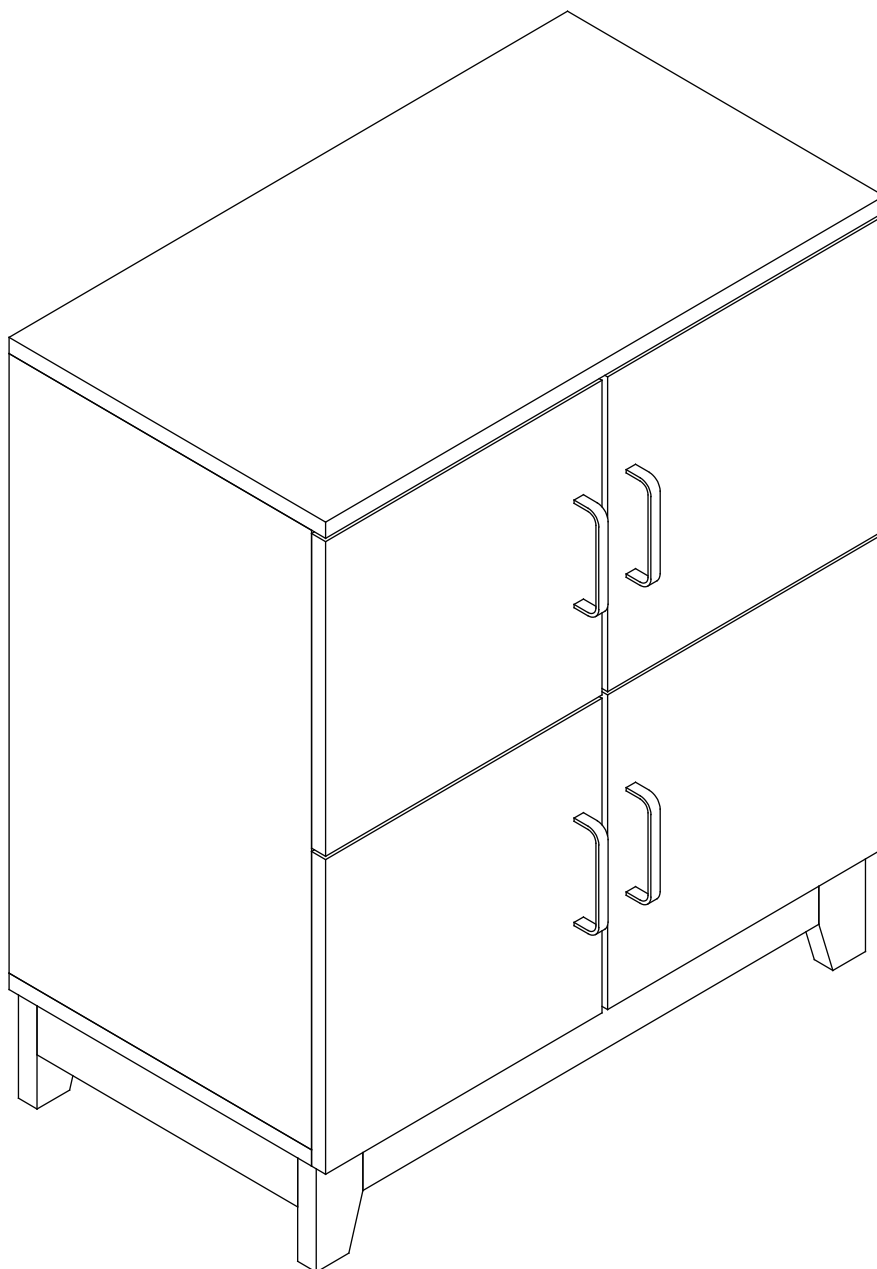


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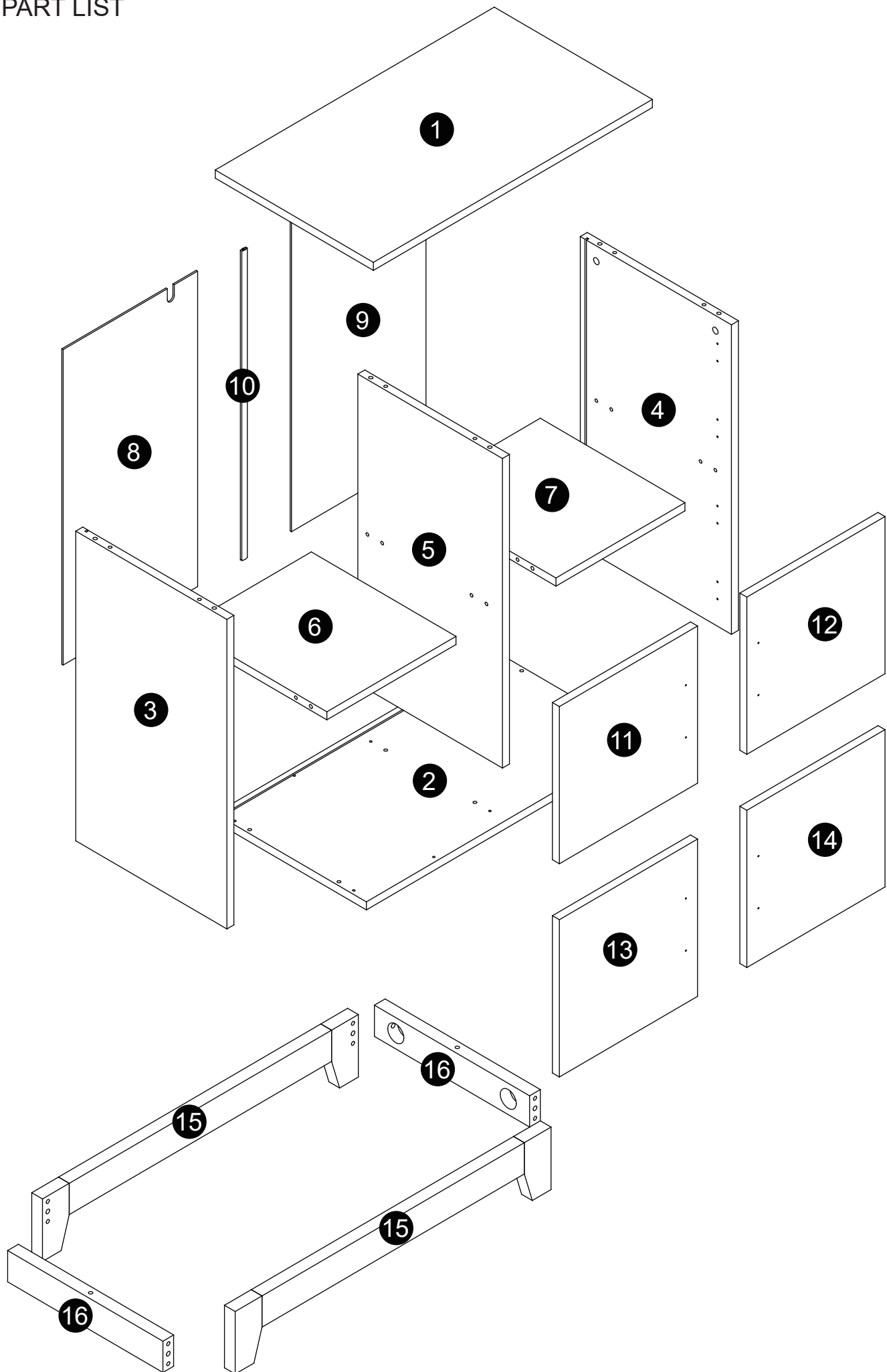


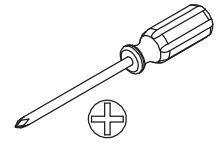
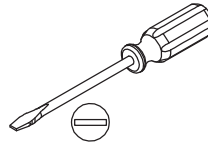
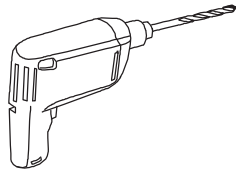
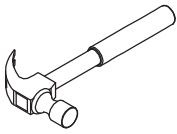
2PER



45 MIN

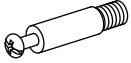
PART LIST





HARDWARE LIST

A X14



B X14



C X30



DIA8x30mm

D X6

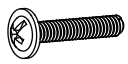


DIA3x30mm

E X4

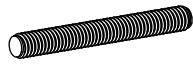


F X8



DIA4x20mm

G X4

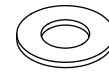


DIA6x60mm

H X4



I X4



J X4



DIA6x5mm

K X1

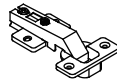


L X25



DIA3x14mm

M X8



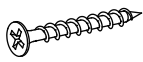
N X14



O X8

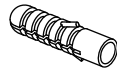


P X1

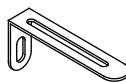


DIA3x50mm

Q X1



R X1



S X4

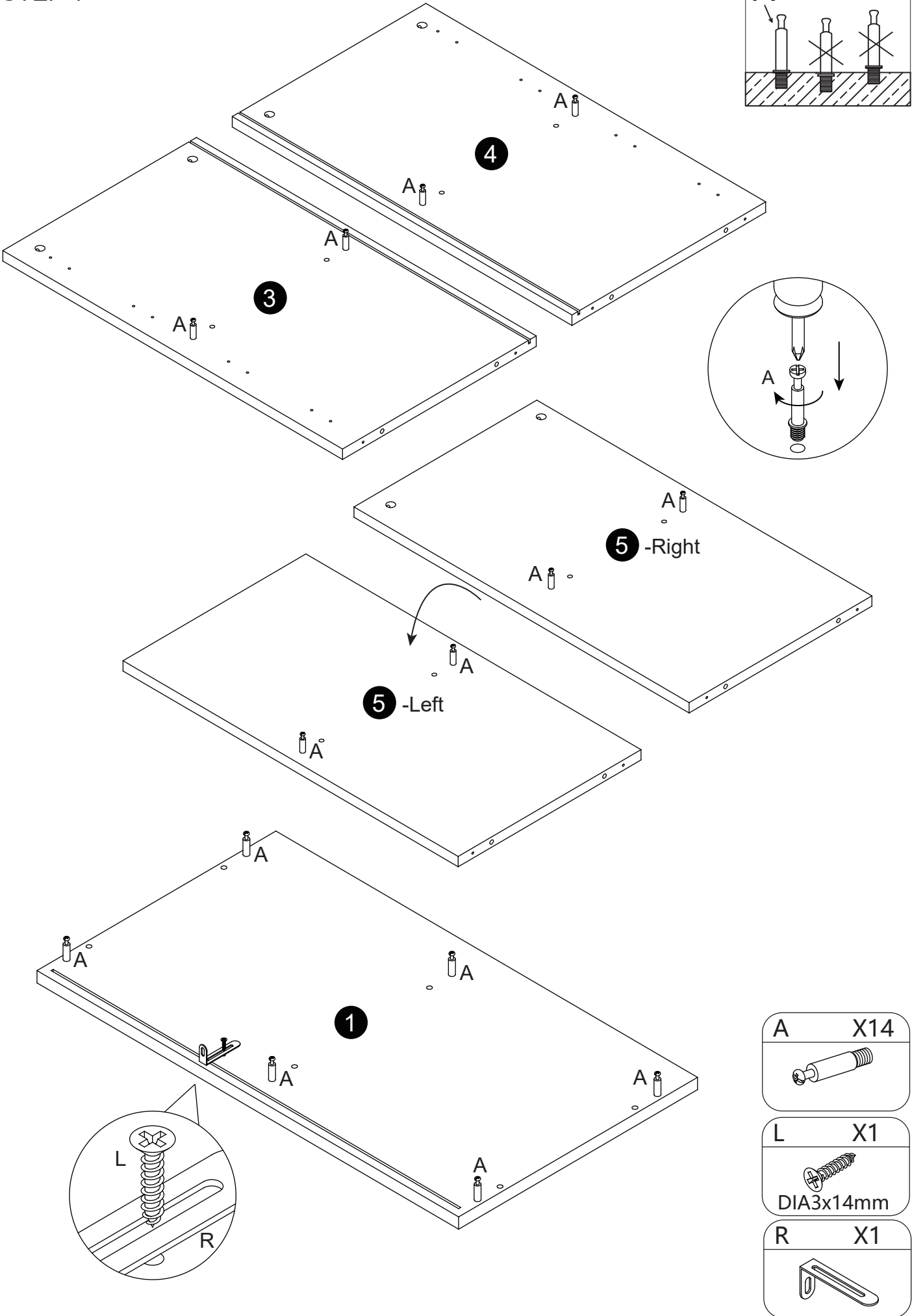


DIA3x25mm

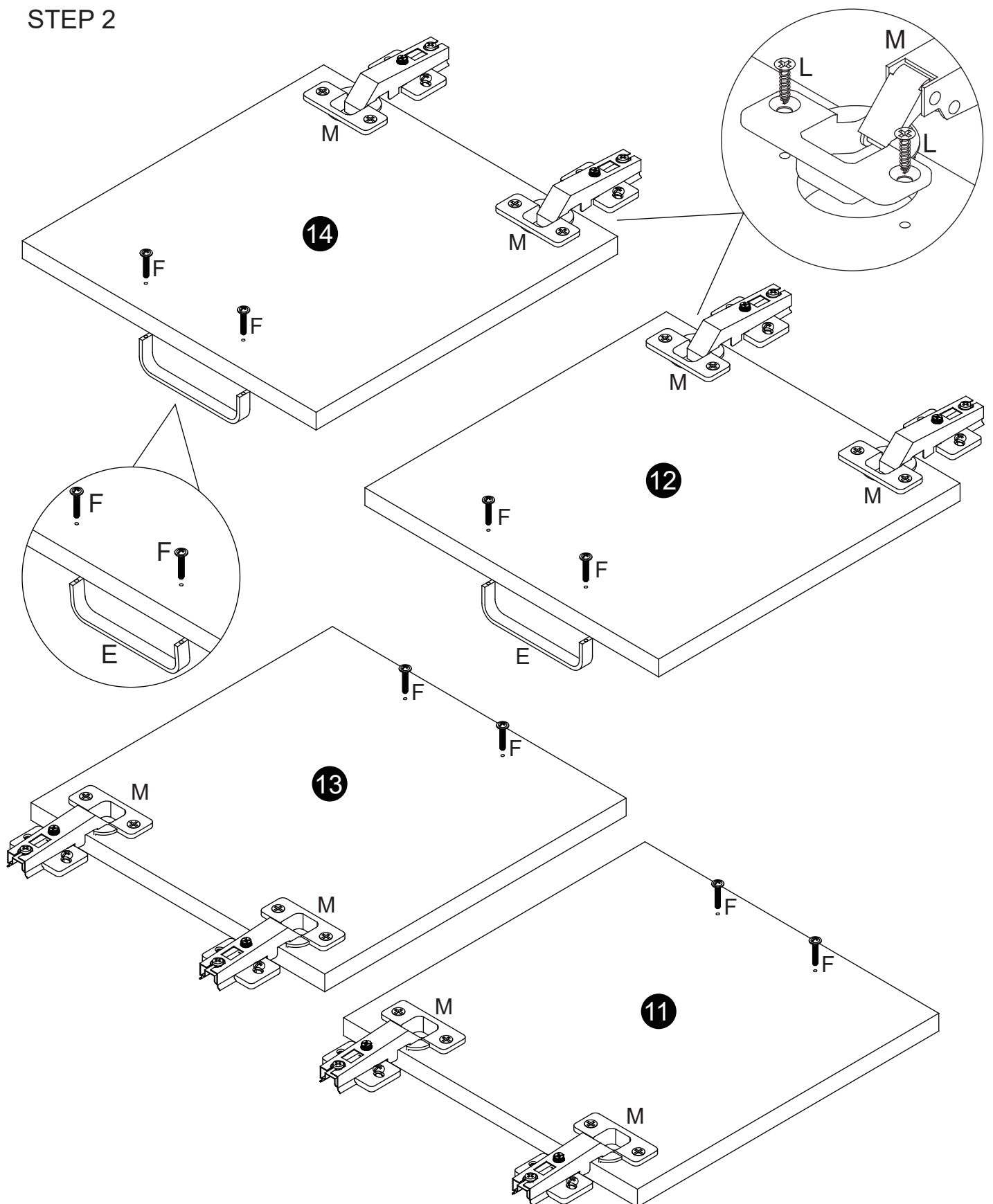
V X4

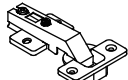


STEP 1

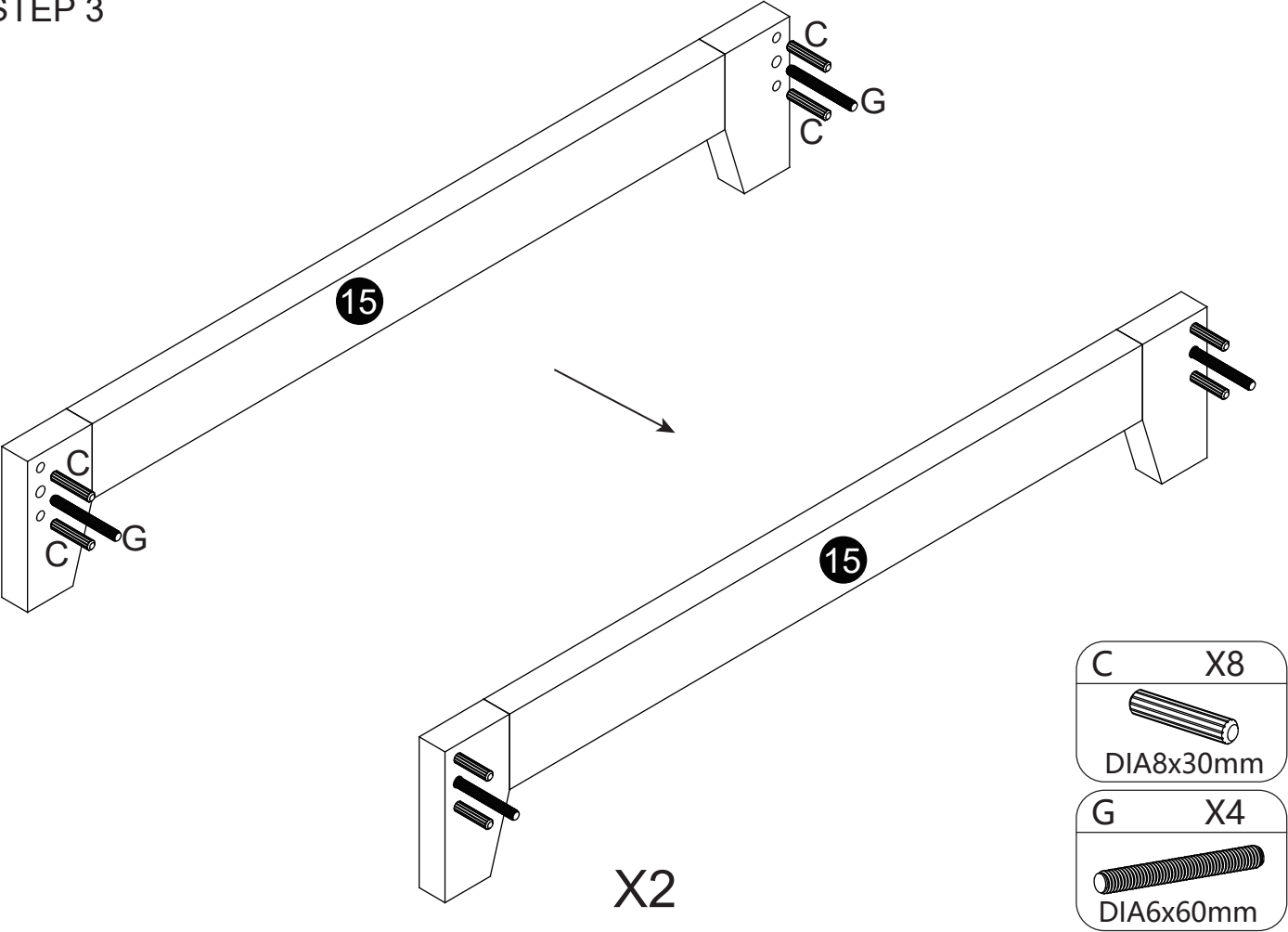


STEP 2

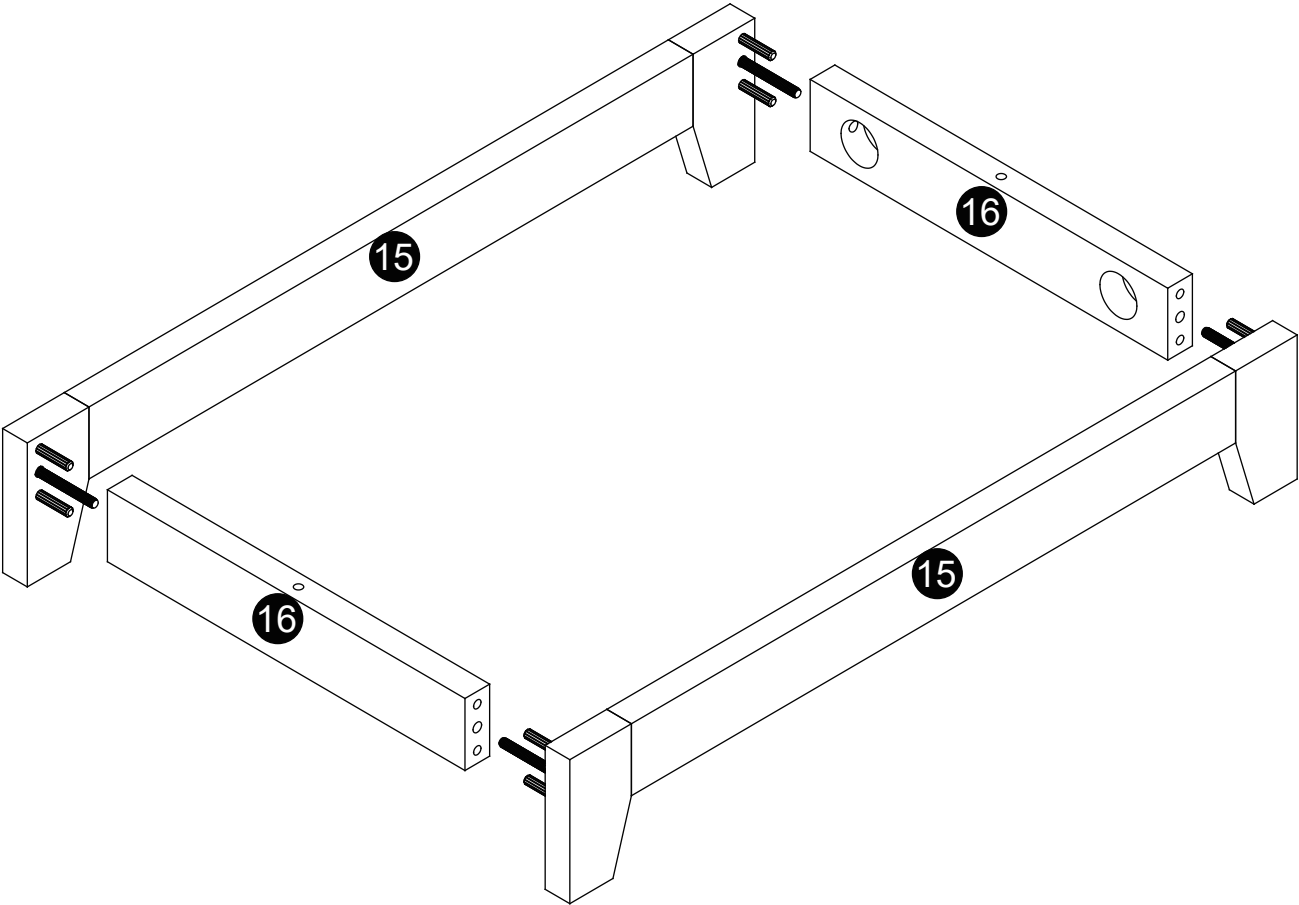


E X4 	L X16  DIA3x14mm
F X8  DIA4x20mm	M X8 

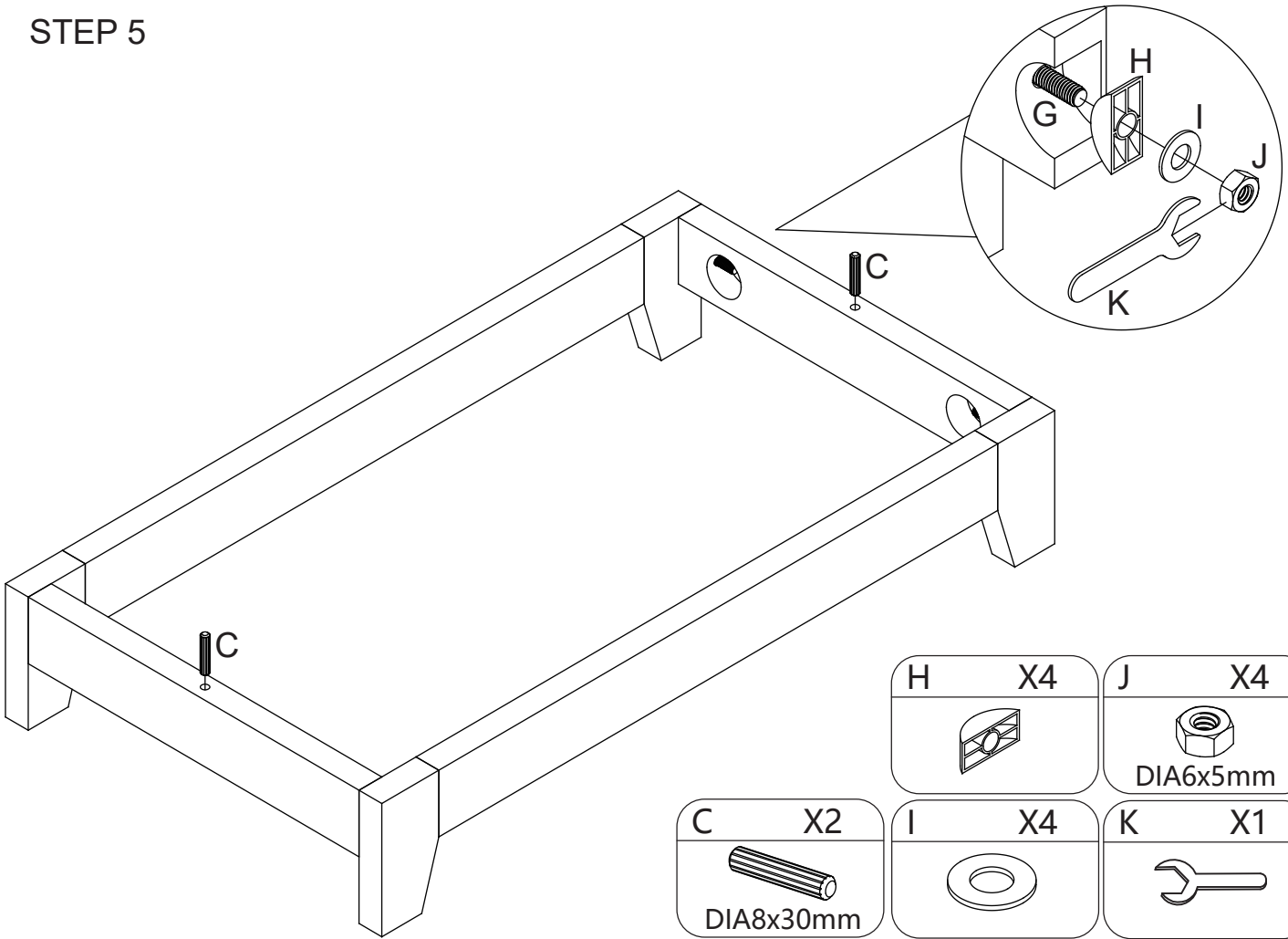
STEP 3



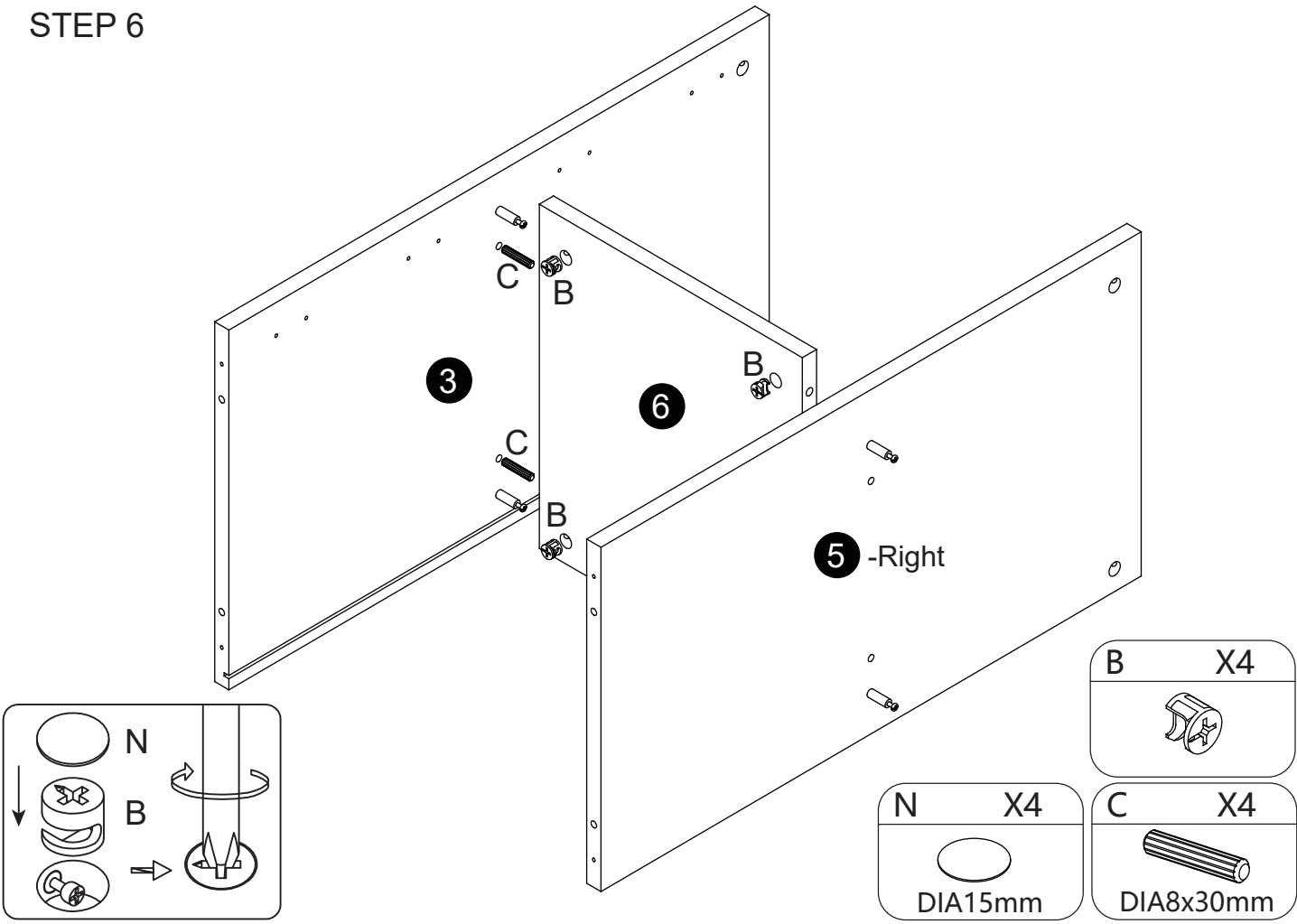
STEP 4



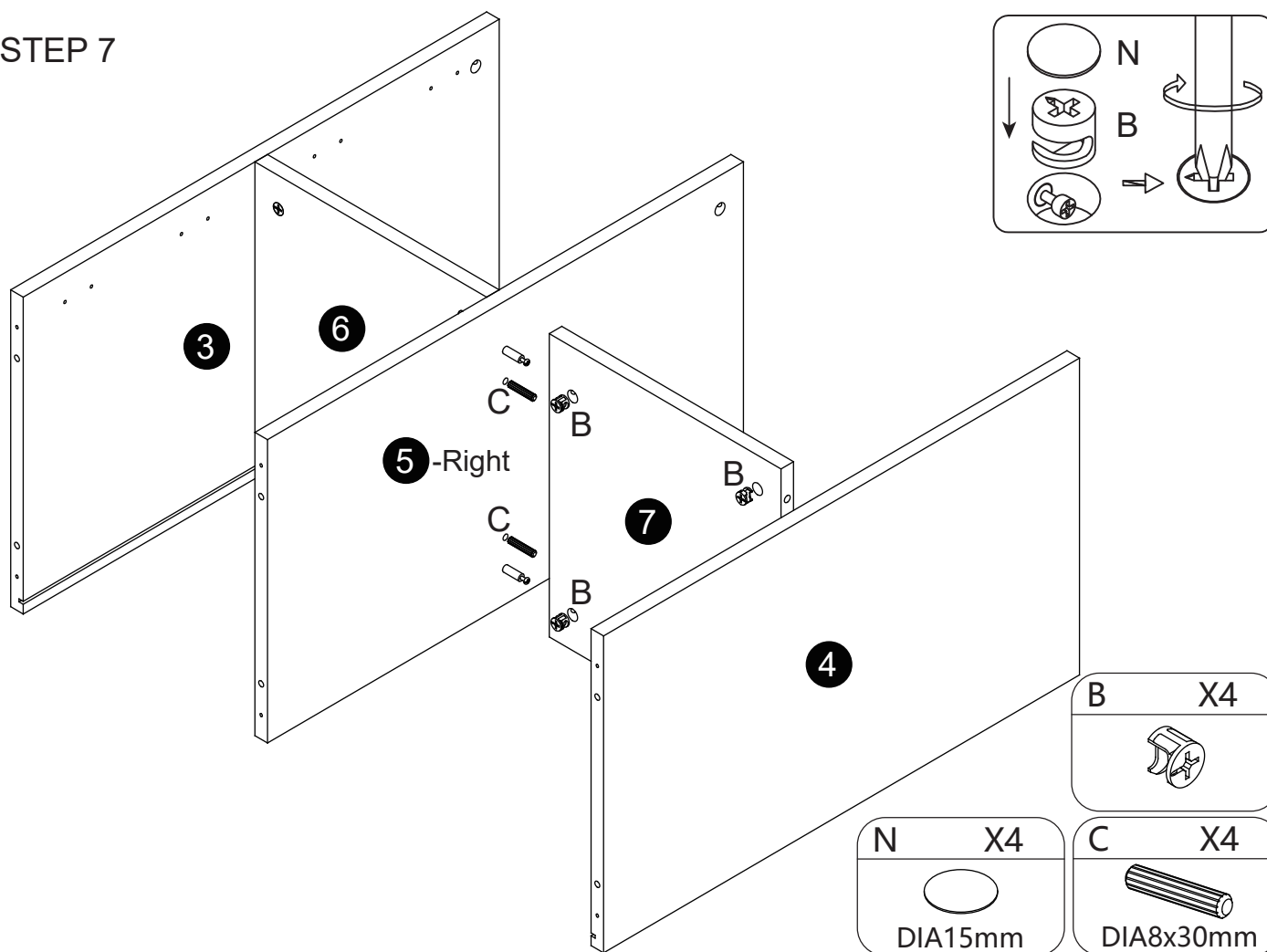
STEP 5



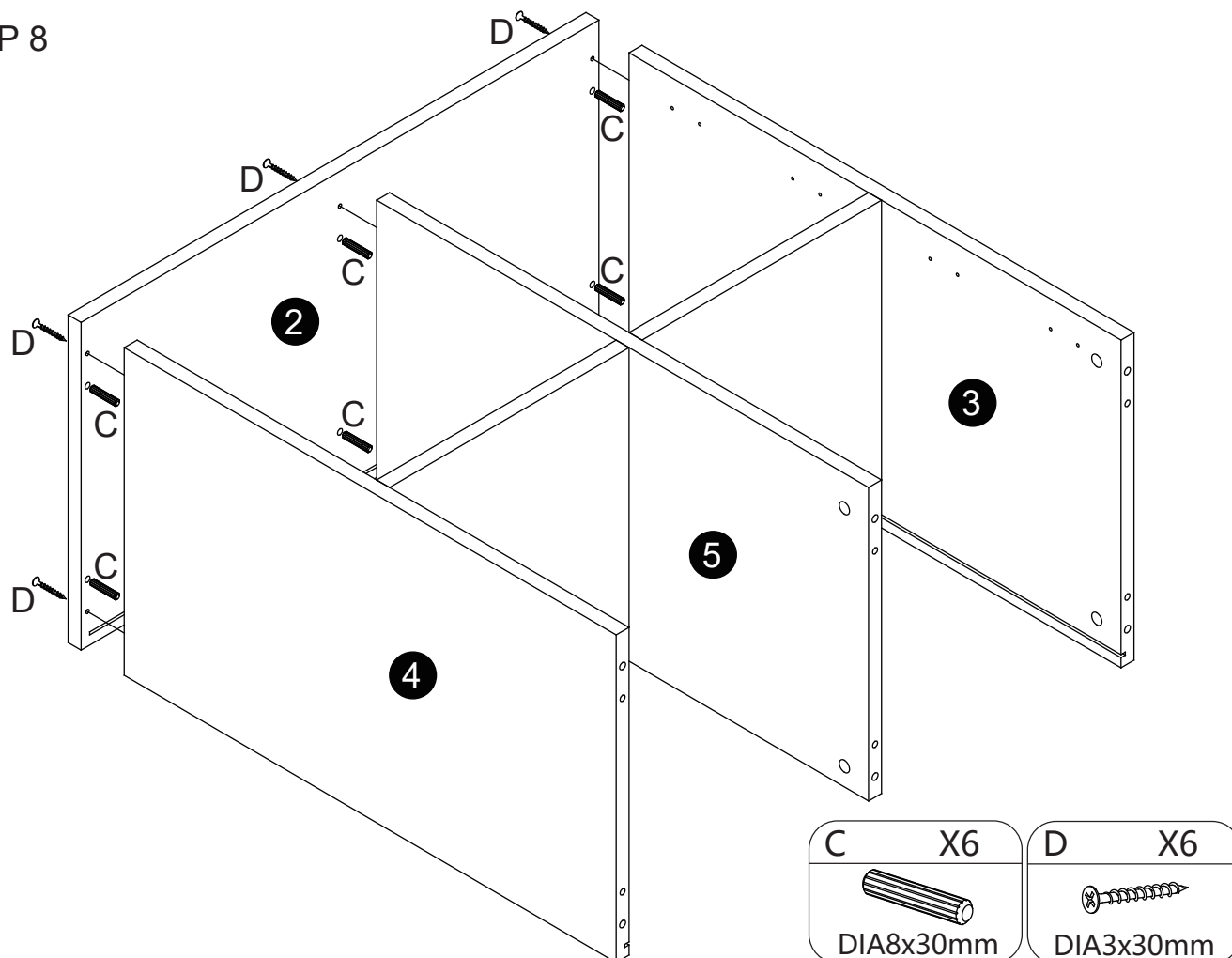
STEP 6



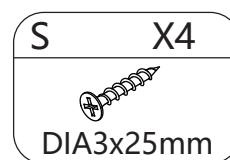
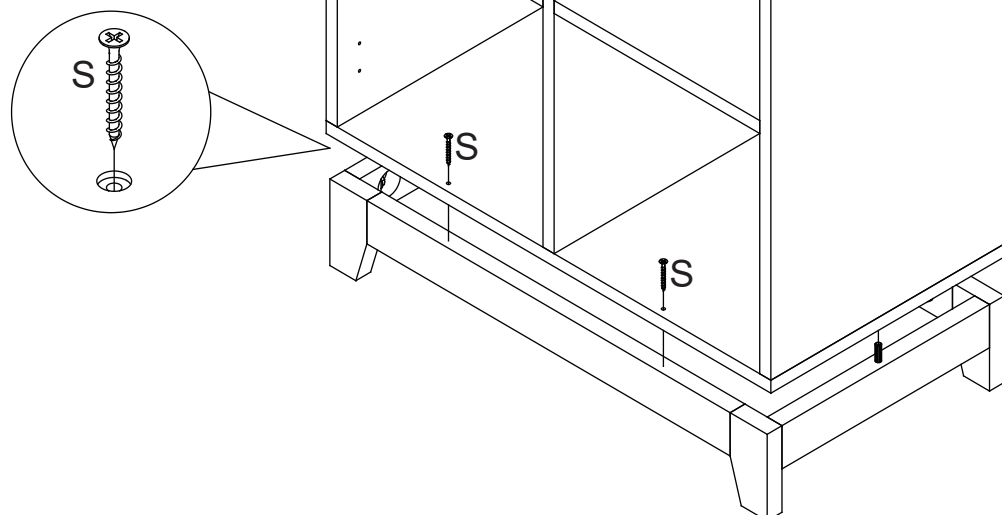
STEP 7



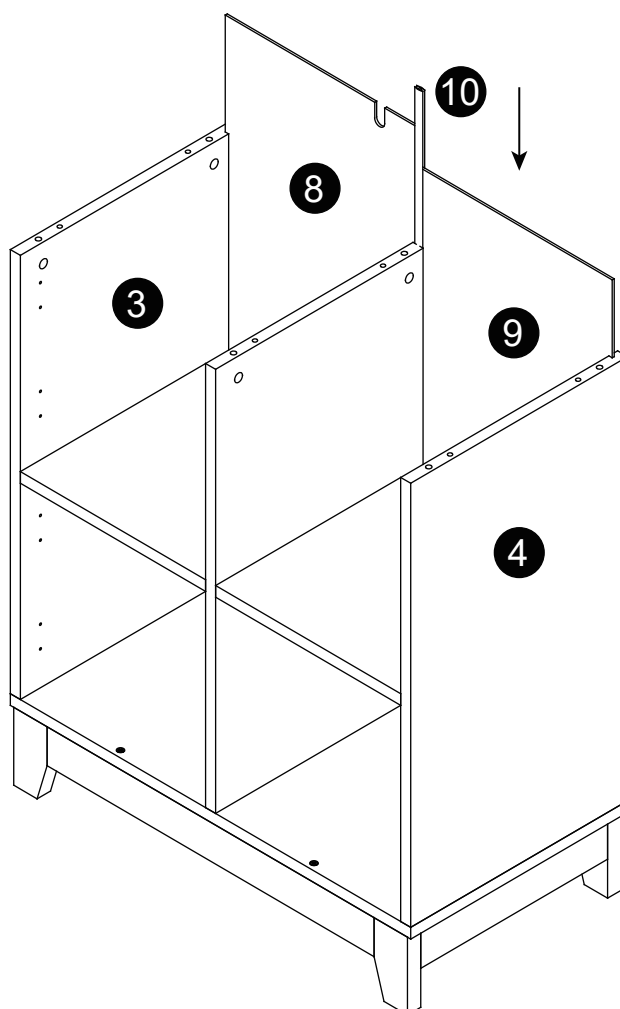
STEP 8



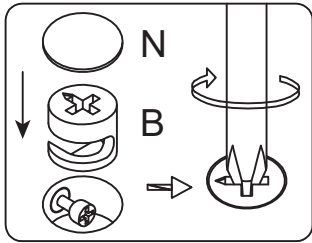
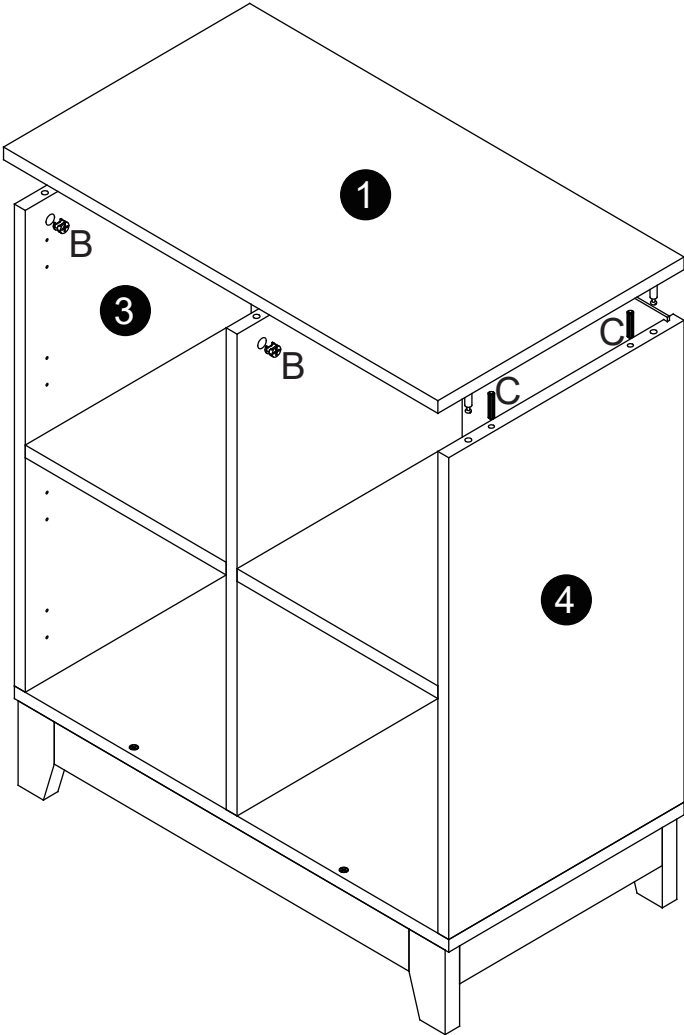
STEP 9



STEP 10

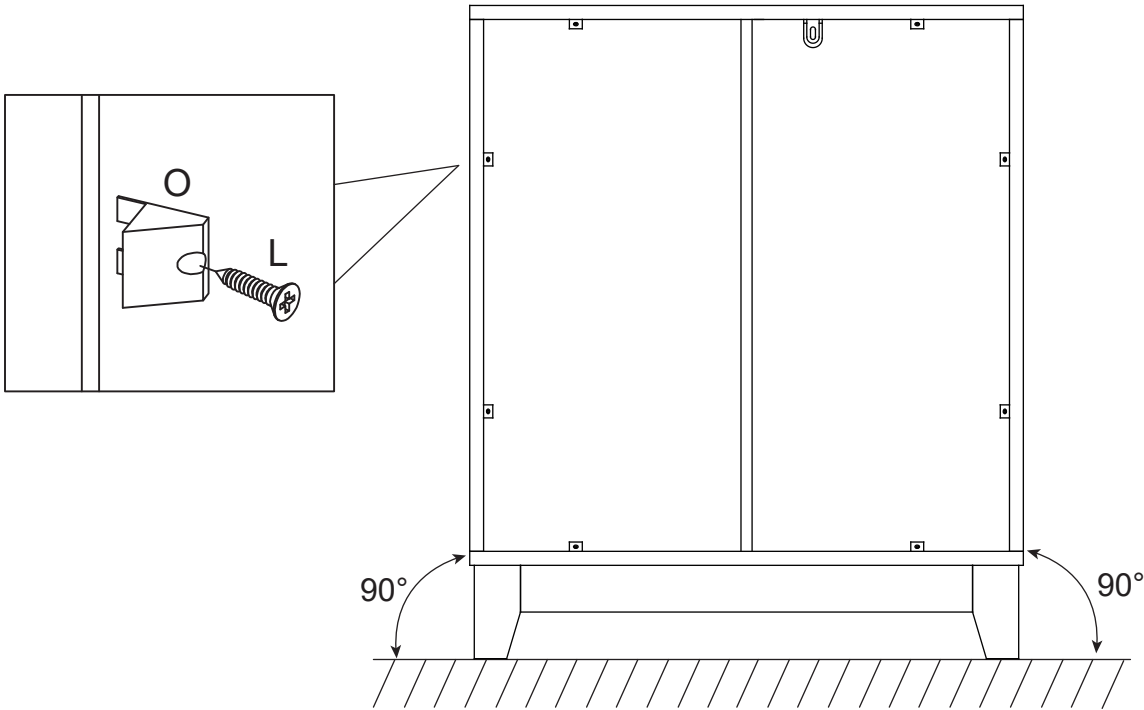


STEP 11



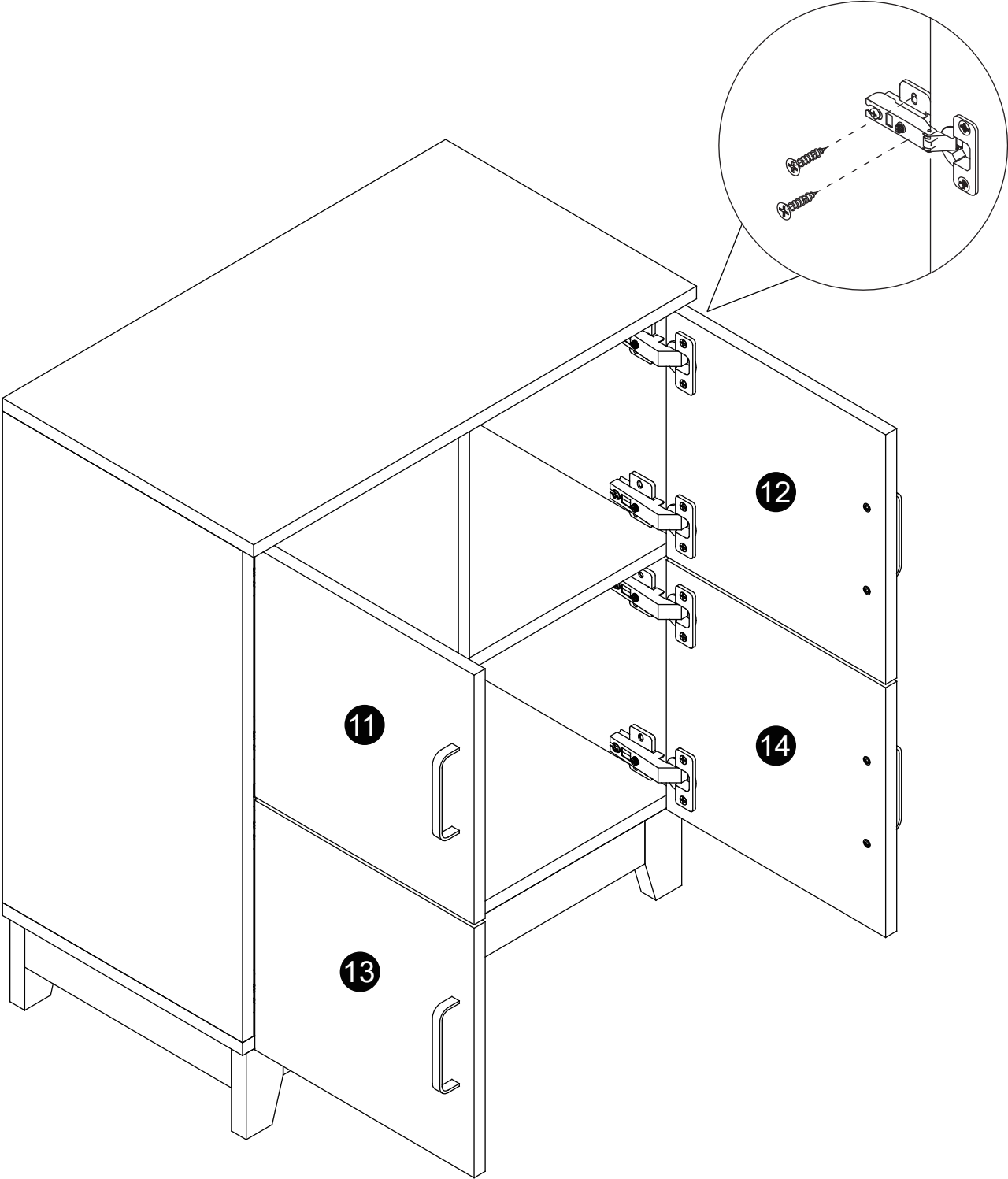
B	X6
C	X6
 DIA8x30mm	
N	X6
 DIA15mm	

STEP 12

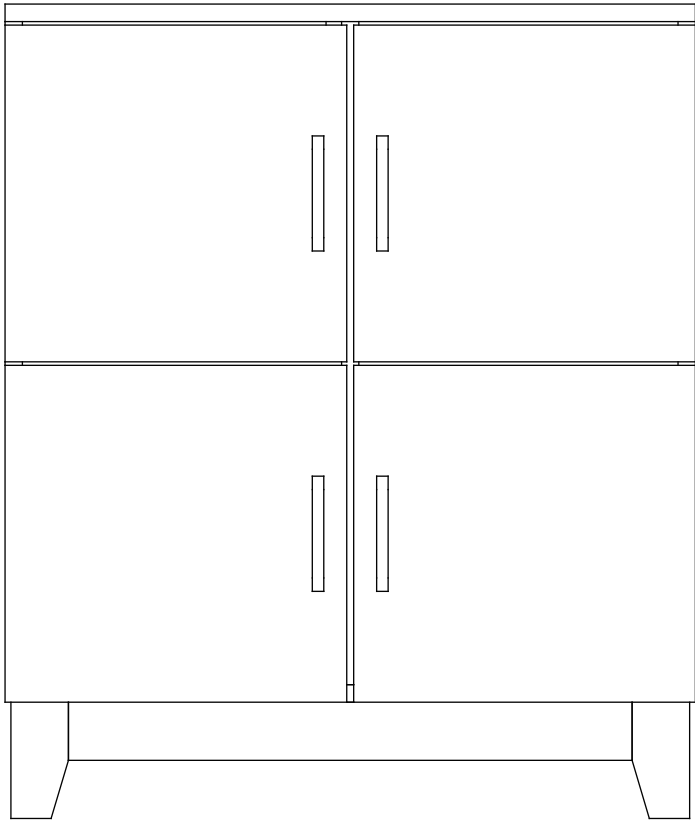
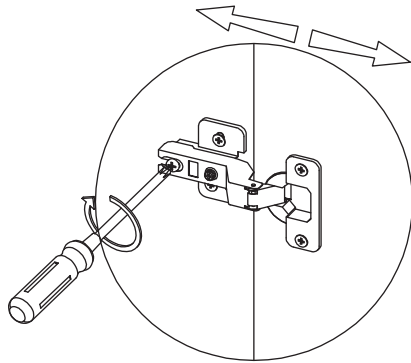
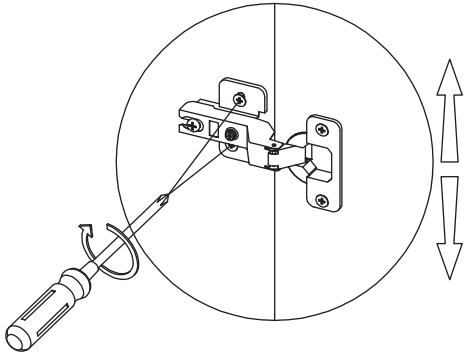
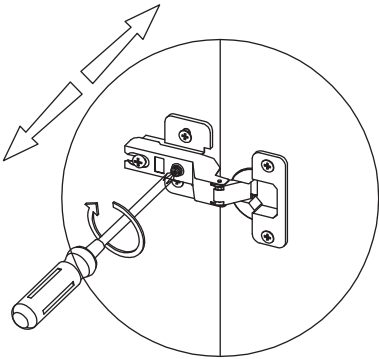
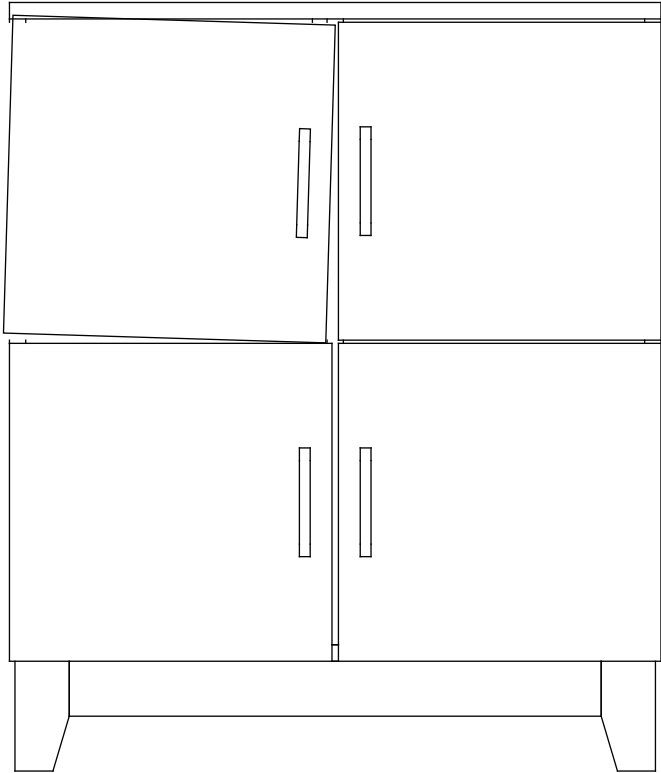


L	X8
 DIA3x14mm	
O	X8

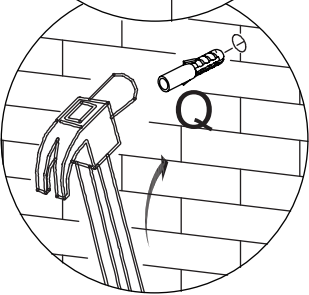
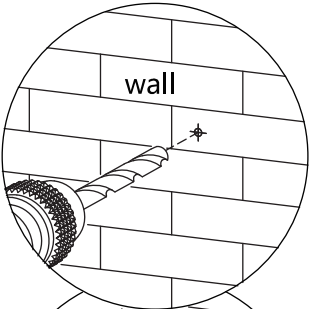
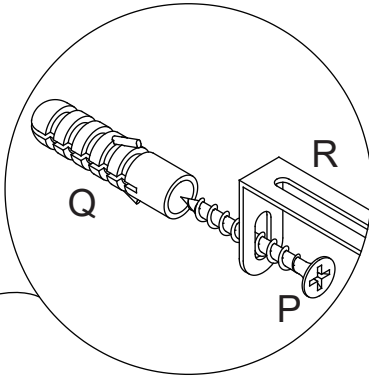
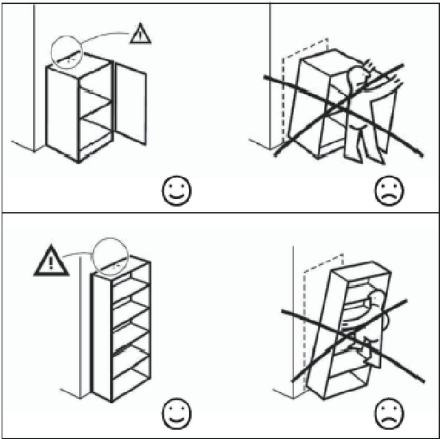
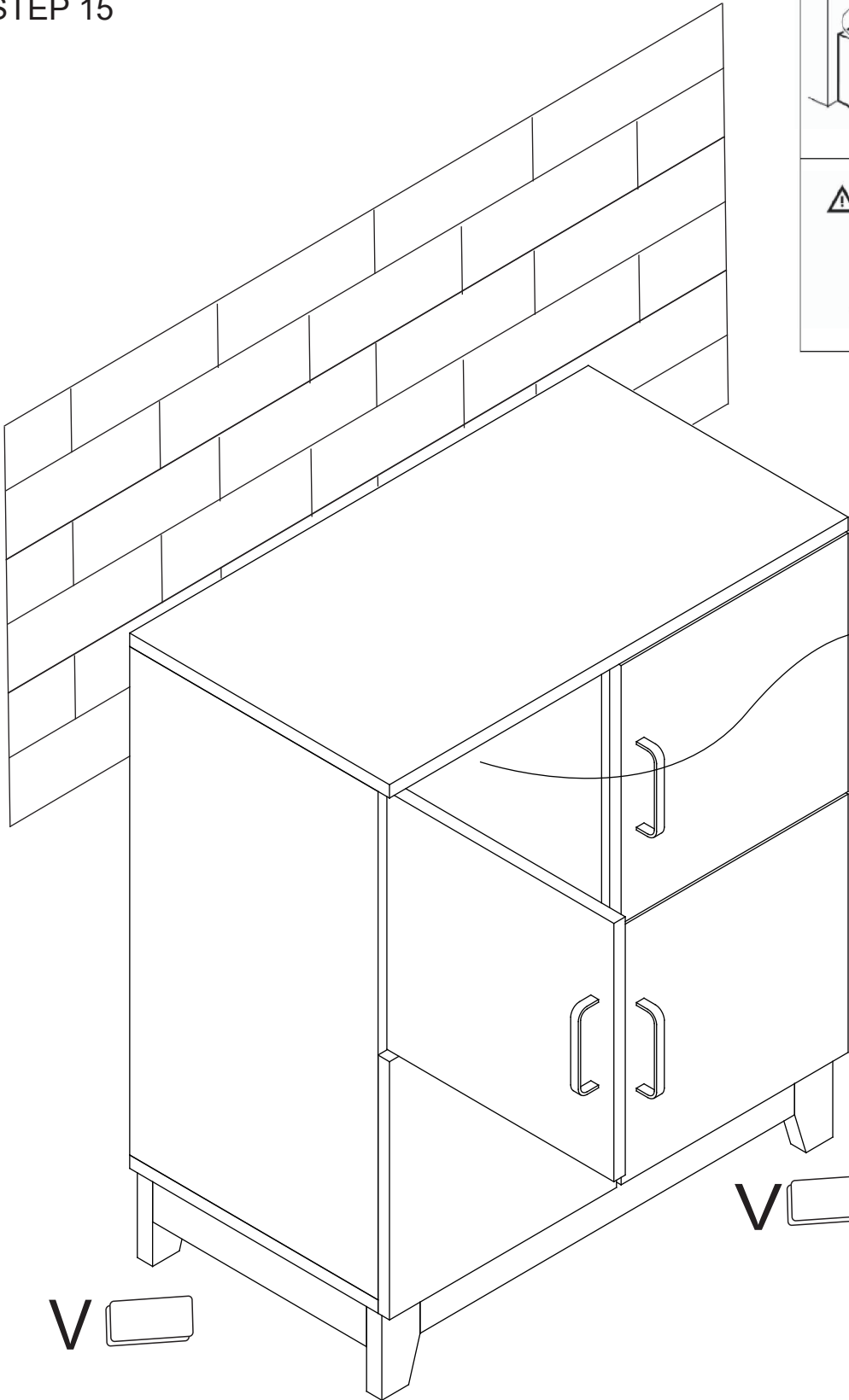
STEP 13



STEP 14



STEP 15



V

V

V

V	X4

P	X1
DIA3x50mm	

Q	X1