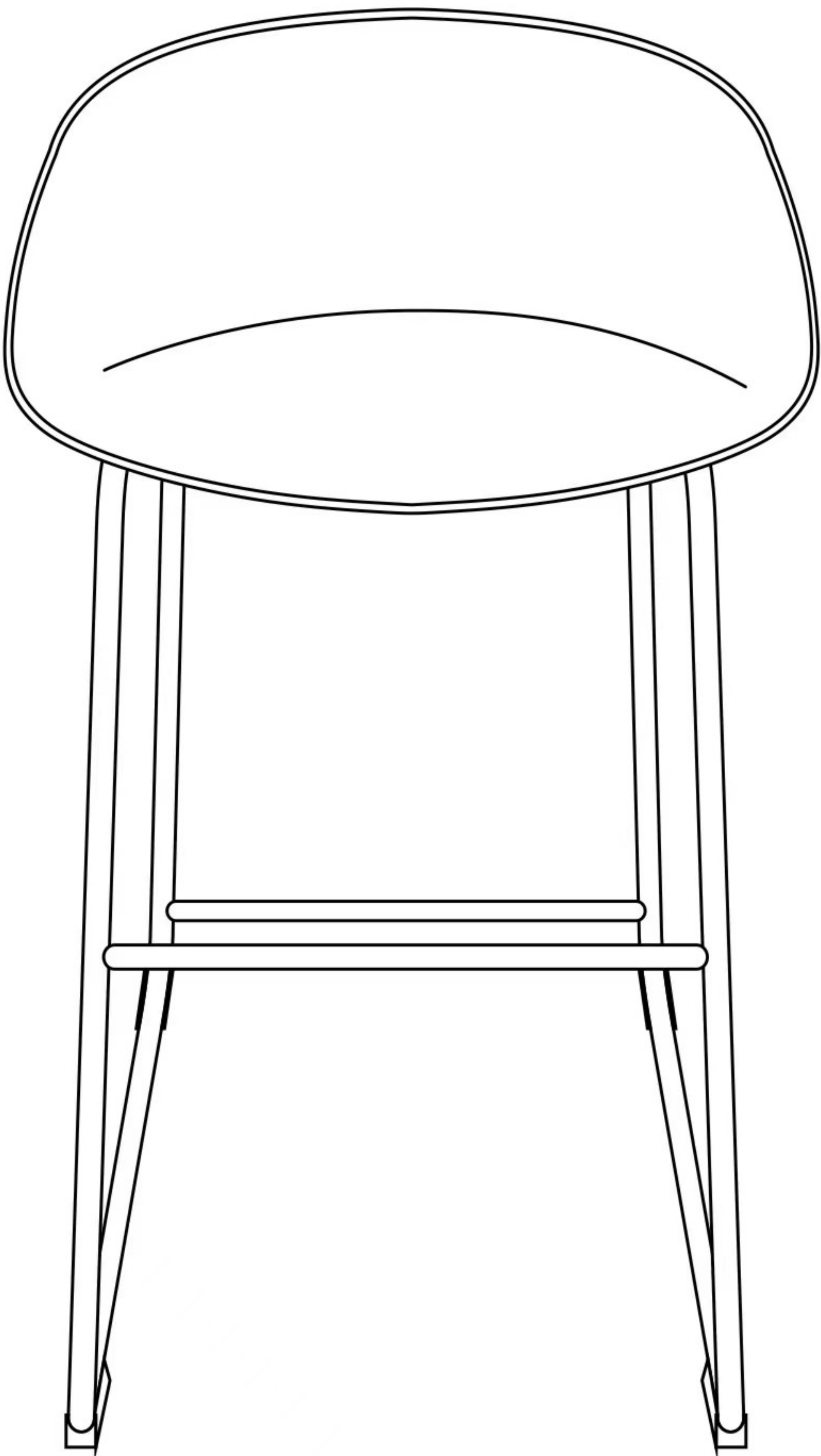
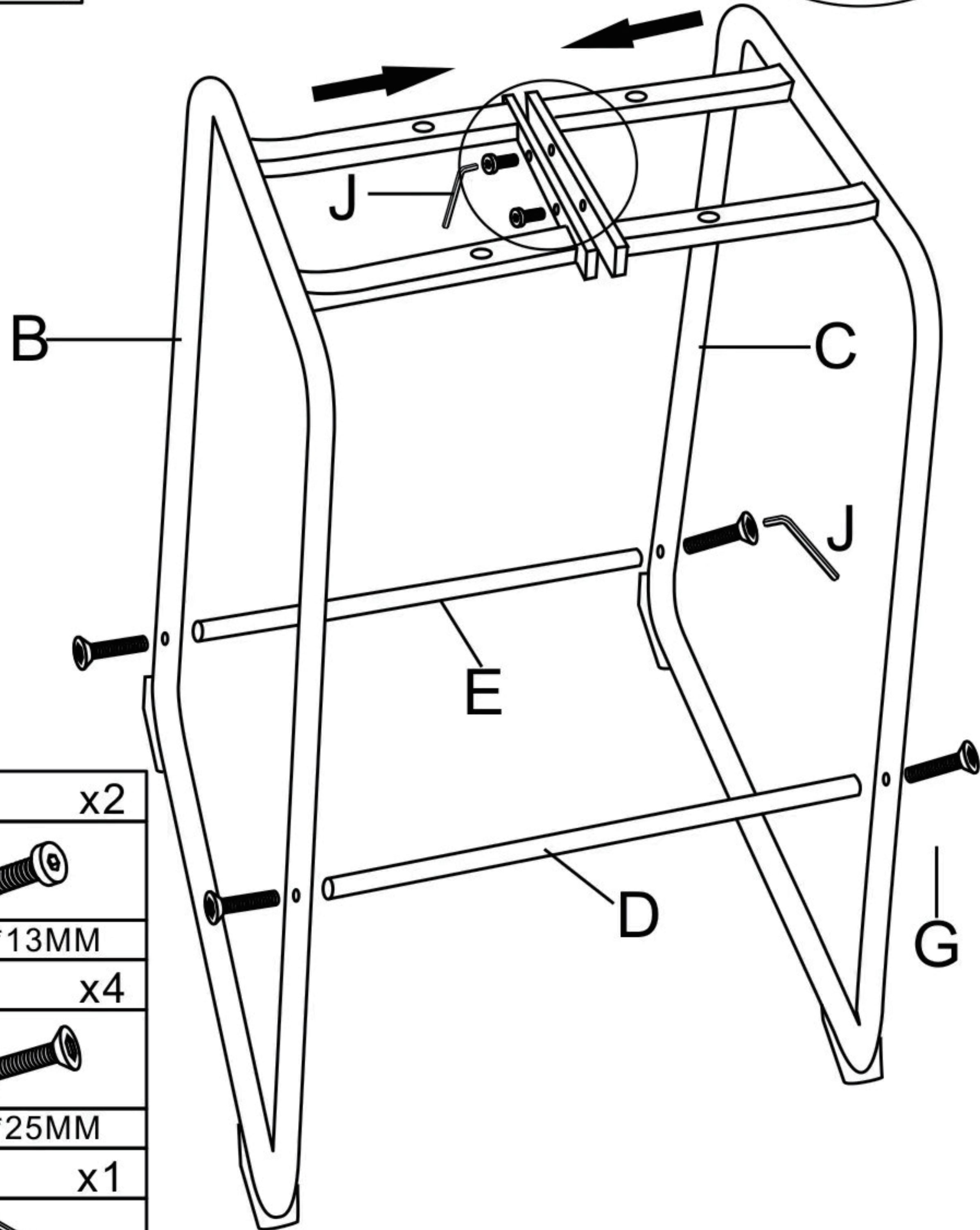
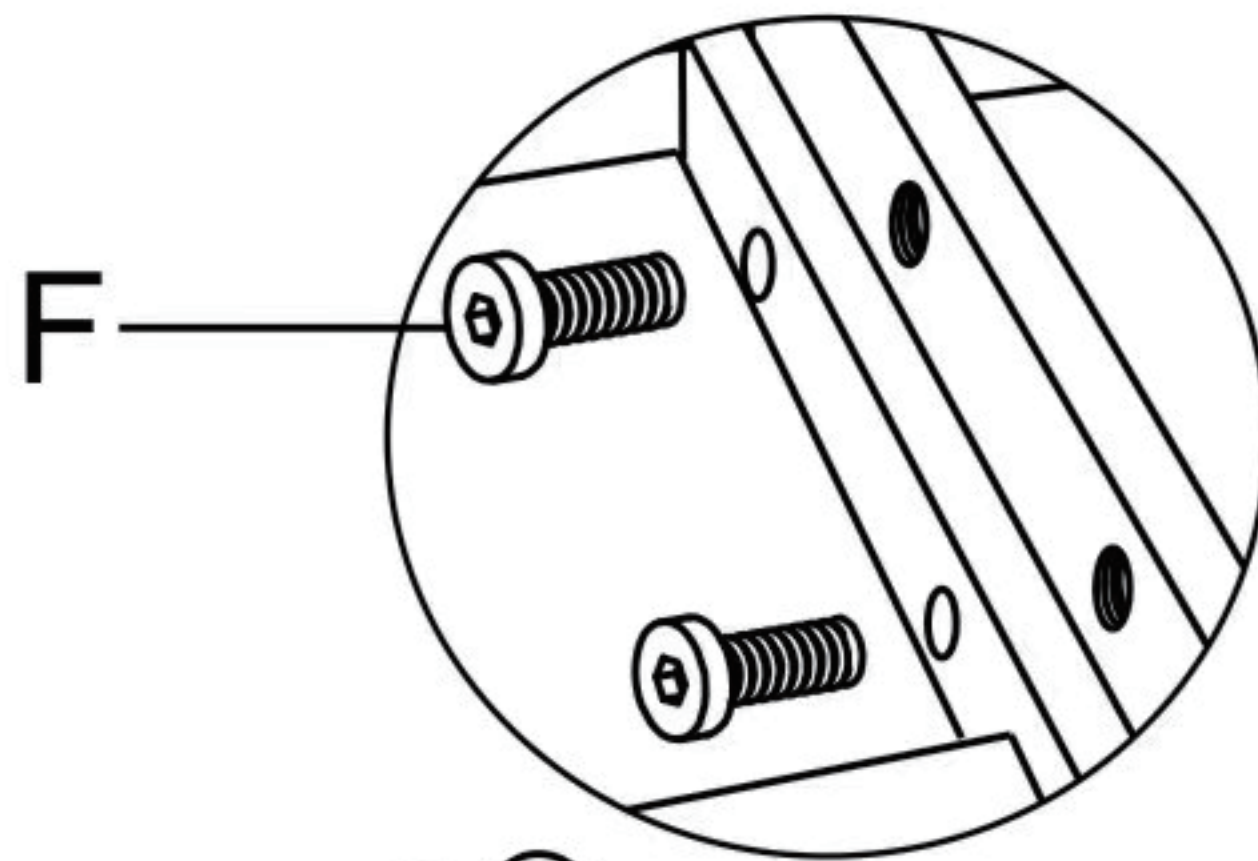


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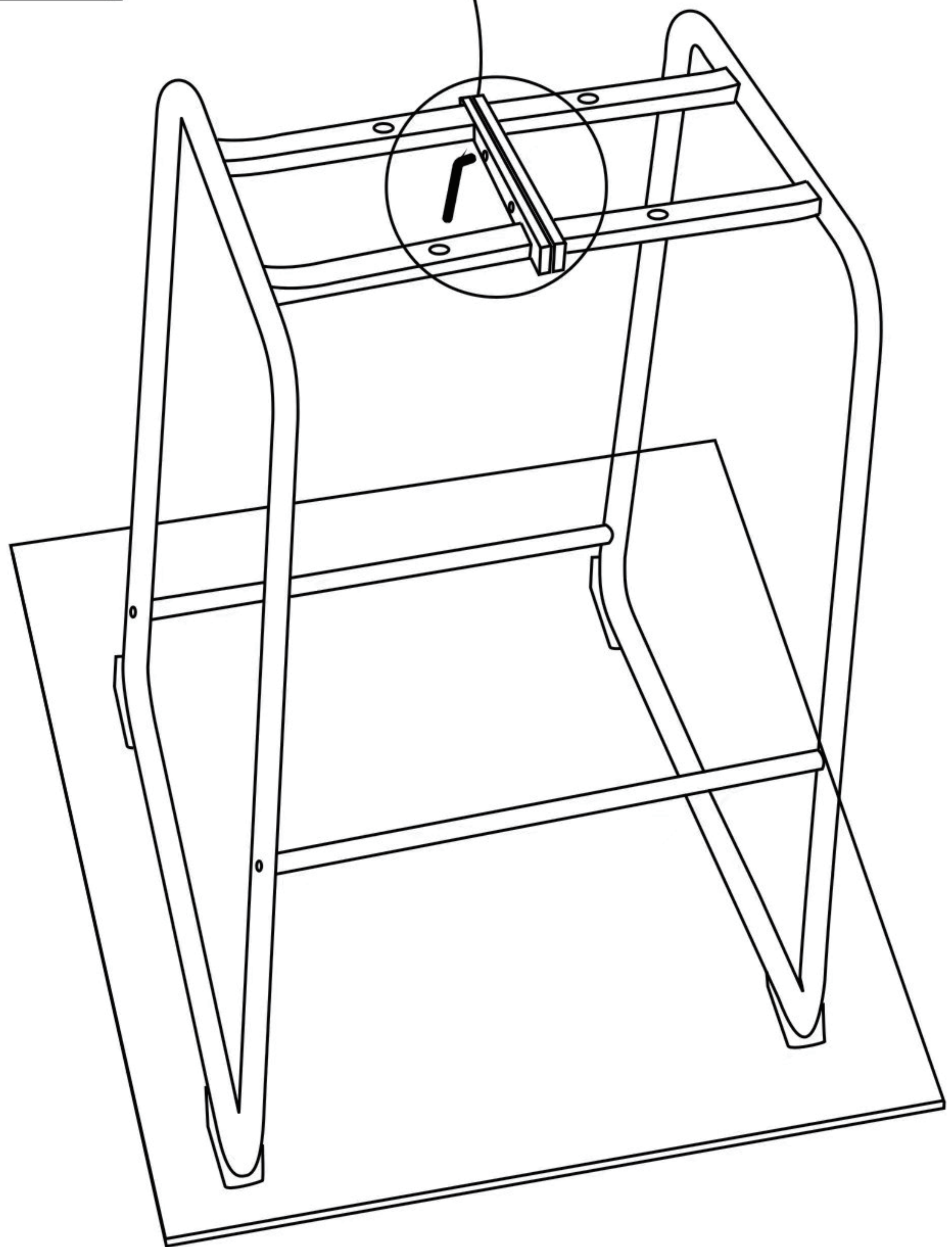
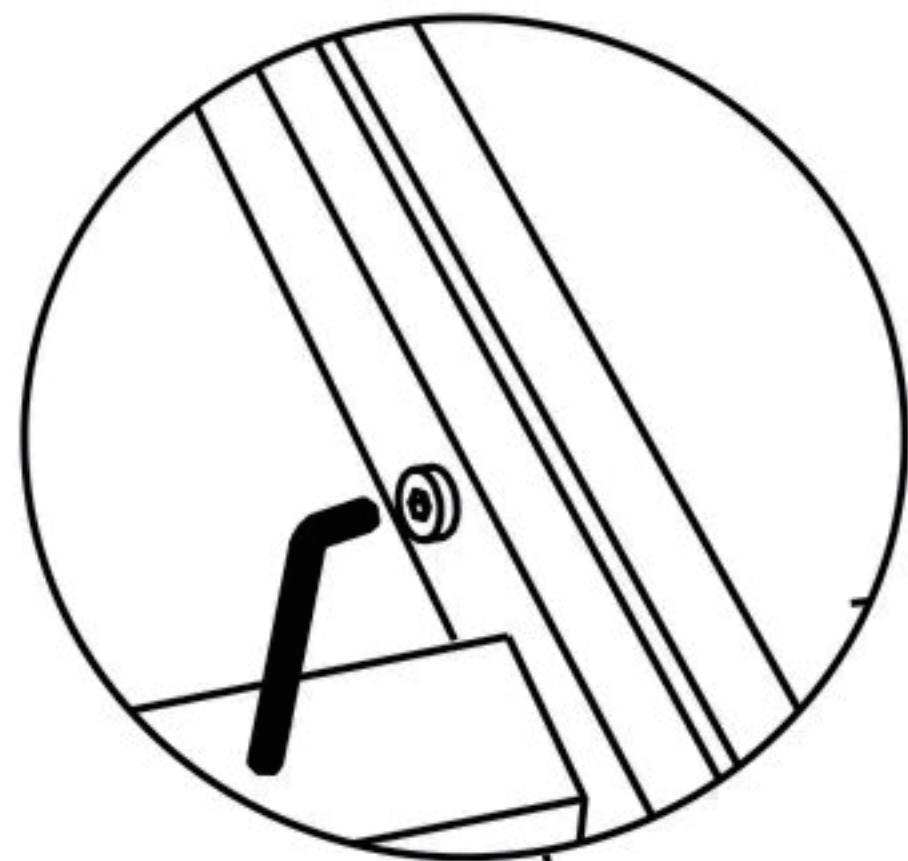
Ax1	Bx1	Cx1	Dx1	Ex1	Fx2
					 6X13MM
Gx4	Hx4	Ix4	Jx1		
 6X25MM	 6X20MM				

STEP 1

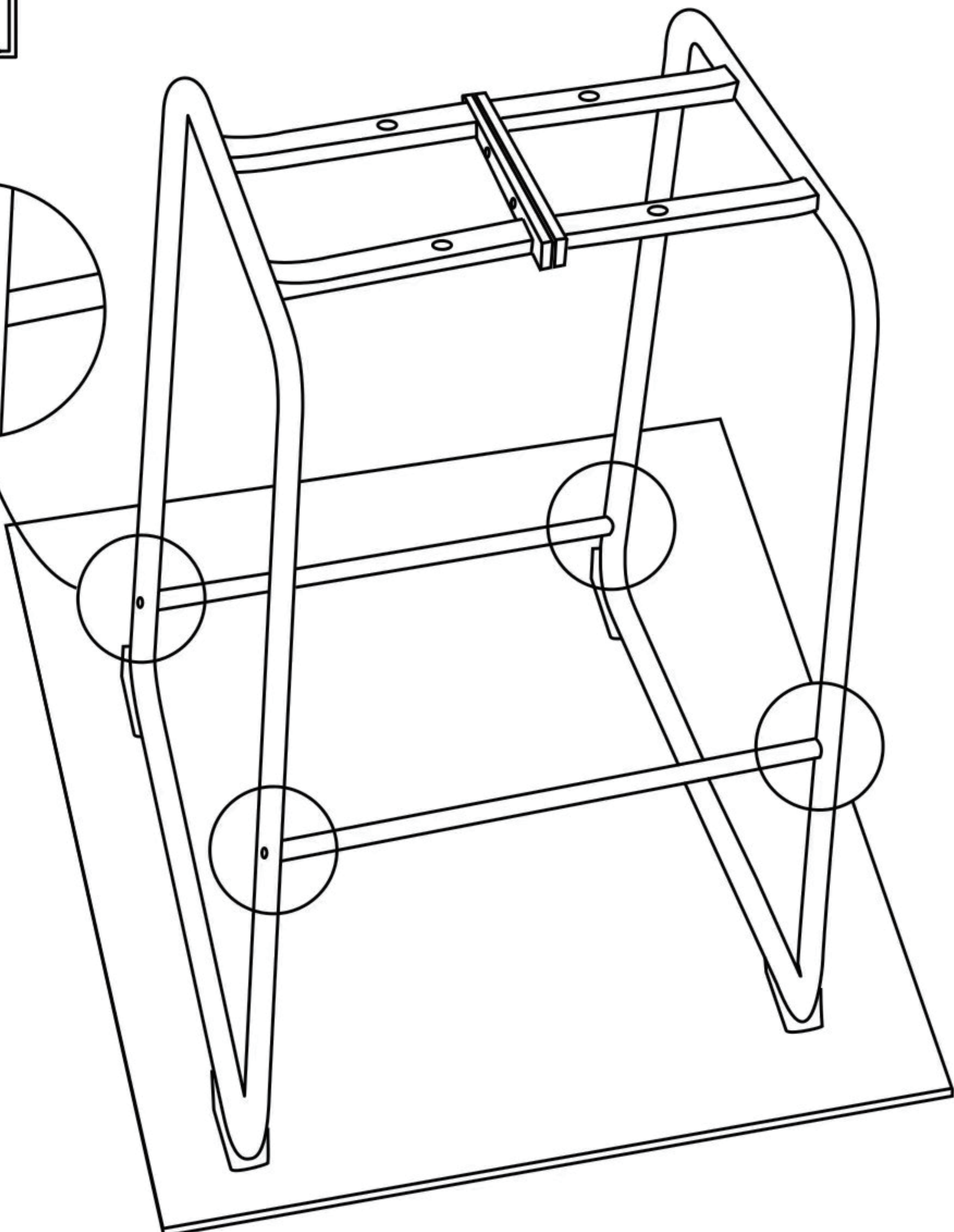


F	x2
	
6*13MM	
G	x4
	
6*25MM	
J	x1
	

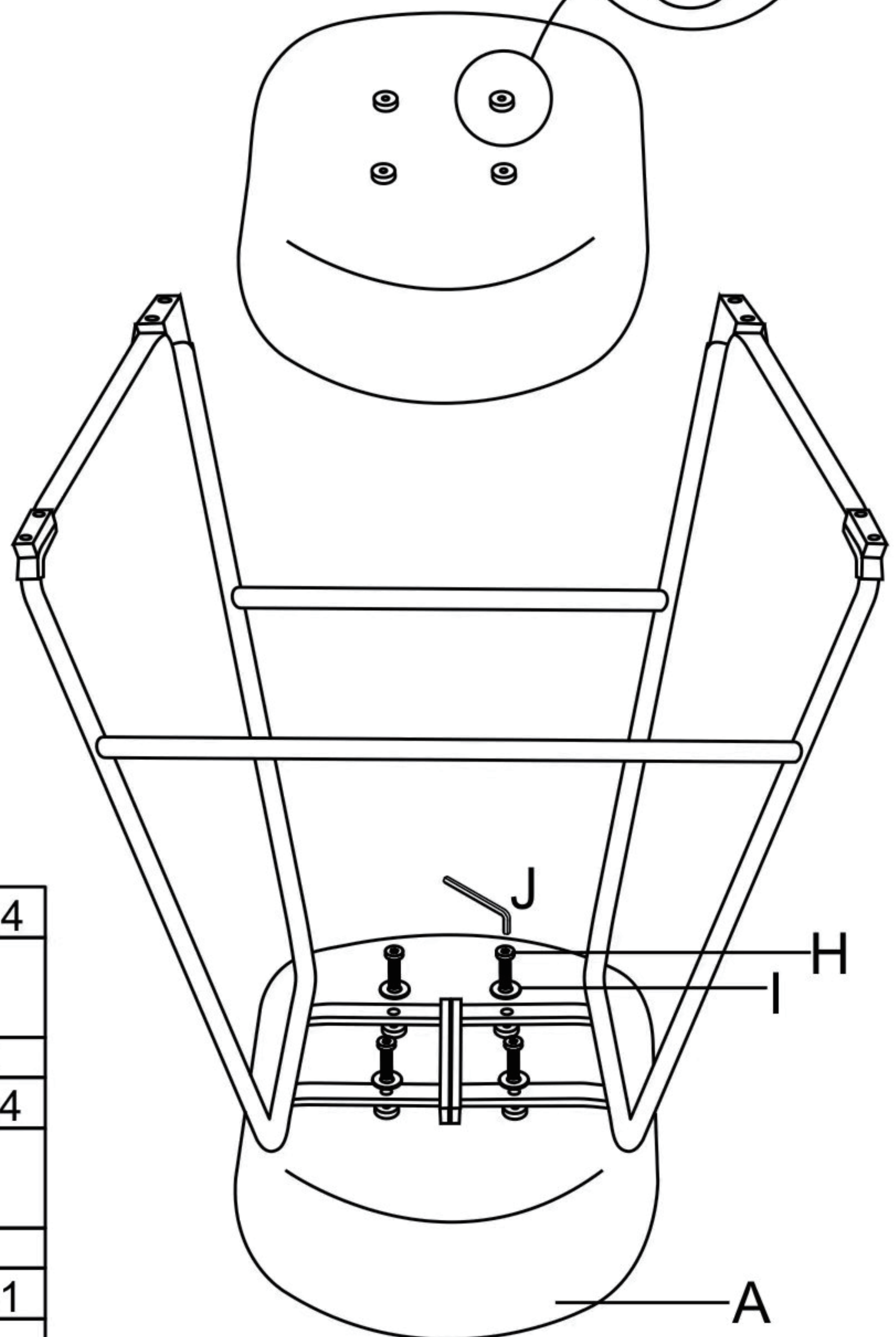
STEP 2



STEP 3



STEP 4



H	x4
	
6*20MM	
I	x4
	
J	x1
	